# Mathematical Tools <br> for Engineering and Management 

Revision

08 Feb 2012
$\left(\frac{\text { GPE }}{(G)}\right.$
$\triangleright$ Models, Data and Instances
$\triangleright$ Linear Optimization
$\Rightarrow$ Modelling as a linear program
$\Rightarrow$ Solving a linear program (graphically, and in princple by the simplex algorithm)
$\Rightarrow$ Sensitivity analysis
$\triangleright$ (Mixed) Integer Programming
$\Rightarrow$ Modelling as a (mixed) integer program
$\Rightarrow$ How to solve a (mixed) integer program (in principle)
$\triangleright$ Combinatorial Optimization
$\Rightarrow$ Exemplary problems, algorithms, and runtimes
$\triangleright$ Nonlinear Optimization
$\Rightarrow$ Local and global optima, convex optimization
$\triangleright$ Scheduling
$\triangleright$ Lot Sizing
$\triangleright$ Multicriteria Optimization


```
Given n sequences of colours ci,j (1\leqi\leqn,j\in\mathbb{N})\mathrm{ find a}
mapping f:\mathbb{N}->{0,\ldots,n} such that
#{k| c
j(k) :=
|
    if }k=1\mathrm{ or }f(\mp@subsup{k}{}{\prime})\not=f(k)\forall\mp@subsup{k}{}{\prime}<
j(\mp@subsup{k}{}{\prime})+1 otherwise, where }\mp@subsup{k}{}{\prime}\mathrm{ is maximal with }\mp@subsup{k}{}{\prime}<k,f(\mp@subsup{k}{}{\prime})=f(k
```


## Model



Data Sets
$\triangleright$ A model is a mathematical formulation of the problem, independent of any concrete data (as possible input)
$\triangleright$ An instance is a mathematical model, together with one associated data set
$\qquad$

## Mathematical optimization

objective to maximize/minimize - constraints to respect - solution: variable assignment

## Mixed integer programming

linear objective
linear constraints
both continuous and integer variables

## Linear programming

only continuous variables

## Nonlinear optimization

non-linear objective allowed non-linear constraints allowed continuous and/or integer variables

```
Integer programming
only integer variables only integer variables
```

$\qquad$ ........

Sets of relevant elements
(for example: products, cities, machines, types of raw material, ...)
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(for example: number of items to produce, number of shops to open in a certain city, decision to buy a certain machine or not, amount of raw material to use, ...)
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Constraints: Relationships that have to hold between variables and parameters (for example: maximal number of items that can be produced by a machine, minimal number of shops to open, budget for buying raw material, ...)
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$\triangleright$ Mathematical Program: Collection of constraints and variables together with an Objective function to be maximized/minimized
$\qquad$

## Mathematical program:

## S P

maximize/minimize Objective function subject to $C$

$\triangleright$ Input: One data set $\widehat{=}$ Values for sets and parameters.
$\triangleright$ Output: Variable assignment such that the objective function value is maximal/minimal and the constraints are respected
$\qquad$

## 1. Identify variables

$\Rightarrow$ Which decisions have to be made?
$\Rightarrow$ In which numbers are they best represented?

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Objective
$\Rightarrow$ Which quantity has to be optimized, and in which direction: minimize or maximize?
$\Rightarrow$ How can this quantity be written in terms of the variables and parameters?
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Objective
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4. Identify constraints

- Which restrictions have to be taken into account?
$\Rightarrow$ How can these restrictions be expressed in terms of variables and parameters?
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$\triangleright$ Linear Optimization
$\Rightarrow$ Modelling as a linear program
- Solving a linear program (graphically, and in princple by the simplex algorithm)
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| Fruit | Bananas | Pineapples |  |
| :---: | :---: | :---: | :---: |
| Revenue | \$10000 | \$20000 |  |
| Land use | 5 a | 3 a | - Land: 50a |
| Time use | 4h | 7h | - Working time: 70h |
| Water consumpt. | 4001 | 4001 | - Water supply: 45001 |

$\triangleright$ Question: How much of each fruit should be produced to maximize the profit?
$\qquad$

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$\Rightarrow$ Modelled as a linear program:
$\qquad$

| Fruit | Bananas | Pineapples |  |  |
| :--- | ---: | ---: | :---: | :---: |
| Revenue | $\$ 10000$ | $\$ 20000$ |  | Available capacities and water resources: |
| Land use | 5 a | 3 a | - Land: 50a |  |
| Time use | 4 h | 7 h | - Working time: 70 h |  |
| Water consumpt. | 400 l | 400 l | - Water supply: 4500 l |  |

$\triangleright$ Question: How much of each fruit should be produced to maximize the profit?

- Modelled as a linear program:

| maximize | (total revenue) $10 x_{\mathrm{b}}+20 x_{\mathrm{p}}$ |  |
| :---: | ---: | :--- |
| subject to | (total land usage) | $5 x_{\mathrm{b}}+3 x_{\mathrm{p}} \leq 50$ |
|  | (total working time) | $4 x_{\mathrm{b}}+7 x_{\mathrm{p}} \leq 70$ |
|  | (total water consumption) | $4 x_{\mathrm{b}}+4 x_{\mathrm{p}} \leq 45$ |
|  | (non-negativity) | $x_{\mathrm{b}}, x_{\mathrm{p}} \geq 0$ |

Objective

C V
$\qquad$

|  | $x_{\mathrm{b}}$ | $x_{\mathrm{p}}$ | revenue | total land use | total working time | total water cons. |
| :--- | ---: | ---: | ---: | ---: | ---: | ---: |
| feasible | 5 | 6 | 170 | 43 | 62 | 44 |
| feasible | 4 | 7 | 180 | 41 | 65 | 44 |
| infeasible | 2 | 9 | 200 | 37 | 71 | 44 |
| optimal | 0 | 10 | 200 | 30 | 70 | 40 |
| available: |  |  |  |  |  | 50 |

$$
\begin{array}{lrl}
\text { maximize } & \text { (total revenue) } \quad 10 x_{\mathrm{b}}+20 x_{\mathrm{p}} & \\
\text { subject to } & \text { (total land usage) } & 5 x_{\mathrm{b}}+3 x_{\mathrm{p}}
\end{array} \leq 50
$$





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$\triangleright$ More generally: Simplex Algorithm
$\triangleright$ Idea: Jump from vertex to vertex in the direction of the objective vector until an optimal vertex is reached
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$\triangleright$ More precisely:
- Search for some vertex (basic feasible solution)
- If there is a neighbouring vertex with a better objective...
- ...jump to this vertex and repeat
- Otherwise: stop - an optimal solution is reached!
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- Otherwise: stop - an optimal solution is reached!
$\triangleright$ Special cases:
- No starting vertex can be found $\Rightarrow$ Problem is infeasible
- No neighbouring vertex in some objective-increasing direction $\Rightarrow$ Problem is unbounded
$\left(\frac{17}{(G P E)}\right)$
$\triangleright$ Simplex Algorithm
$\Rightarrow$ developed by George B. Dantzig in 1947
- Variants:
- Dual Simplex Algorithm
- Network Simplex
$\triangleright$ Ellipsoid Method
$\Rightarrow$ developed by L.G. Khachiyan in 1979
$\Rightarrow$ theoretically fast (polynomial), but practically useless
- Interior Point Methods
- Barrier Method (Karmarkar, 1984)
$\Rightarrow$ theoretically and practically fast
$\Rightarrow$ used for large-scale LPs



George Bernard Dantzig (1914-2005)


Leonid Genrikhovich Khachiyan (1952-2005)

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$\triangleright$ Shadow prices for non-binding constraints are always 0
$\triangleright$ Shadow price for a constraint is only valid if the RHS is in a certain range


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LP-
relaxation $\begin{cases}\text { maximize/minimize } \sum_{j=1}^{n} c_{j} x_{j} & \text { Objective function } \\ \text { subject to } \quad \sum_{j=1}^{n} a_{i j} x_{j} \leq b_{i} \quad \text { for all } i=1, \ldots, m & \text { C } \\ \ell_{j} \leq x_{j} \leq u_{j} \quad \text { for all } j=1, \ldots, n & \mathrm{~V}\end{cases}$
$\Rightarrow I_{\text {integer }} P_{\text {rogram }}$

$$
x_{j} \text { integer for all } j=1, \ldots, n
$$

$\Rightarrow M_{\text {ied }} I_{\text {integer }} P_{\text {program }}$

$$
x_{j} \text { integer for all } j=1, \ldots, \ell
$$

$$
(\ell<n)
$$

$\Rightarrow$ Binary variables:

$$
x_{j} \in\{0,1\} \text { for all } j=1, \ldots, \ell
$$

$\triangleright \quad$ Trigger a yes/no-decision if some quantity reaches some value $V$
$\Rightarrow$ binary variable $y \in\{0,1\}$, meaning: $y=1 \Leftrightarrow$ "yes"
$\Rightarrow \quad(\ldots$ linear expression for quantity $\ldots) \leq V+M \cdot y \quad(M$ : large number)

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$\triangleright$ Logical constraints: if decision $A$ is taken, then also decision $B$ has to be taken
$\Rightarrow$ binary variables $y_{\mathrm{A}}, y_{\mathrm{B}} \in\{0,1\}$, meaning: $y_{*}=1 \Leftrightarrow$ "yes" for decision $*$
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$\triangleright$ Lots of other types...
$\triangleright$ Start by solving the LP relaxation
$\left(\frac{17}{(G P E)}\right)$ $\qquad$
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$\triangleright$ If the LP-optimum is not integer: split the problem into two subproblems and iterate

GPE $\qquad$
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$\Rightarrow$ Branch-and-bound tree (example for maximization problem):

$\left(\frac{17}{(G P E)}\right)$ $\qquad$
$\triangleright$ The (absolute) gap during branch and bound: gap := bestdual - bestprimal

$\qquad$

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$\triangleright$ Stop traversing the tree, if the gap is 0 , i.e. the value of the best primal solution and the dual bound coincide
$\triangleright \quad$ In practise (and for large-scale MIPs): stop traversing the tree already if the relative gap $\frac{\text { gap }}{\mid \text { bestdual } \mid}$ is below a certain target (e.g. $5 \%, 1 \%, 0.5 \%, \ldots$ )
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- Finite, but huge number of feasible solutions
$\Rightarrow$ Complete enumeration is not an option

GPE $\qquad$
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$\triangleright$ Usually, other methods are more efficient:
- Specially designed algorithms, approximation algorithms
- Primal/dual methods, combining IP with heuristics
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$\triangleright$ Examples:
- Travelling Salesman Problem (TSP)
- Minimum Spanning Tree (MST)
- Shortest Path Problem (SPP)
- Network Flow, Knapsack Problem, Bin Packing, Stable Set Problem, ...
$\qquad$

Problem formulation: Given a set of cities together with travel times to travel from every city to every other, find a tour leading through every city such that the total travel time is minimized.
$\qquad$

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(asymmetric TSP)
$\qquad$
$\triangleright$ Combinatorial explosion:

| \# cities | \# possible tours | time to try out all tours |
| :---: | ---: | ---: |
| 5 | 24 | 0.012 milliseconds |
| 10 | 362,880 | 0.18 seconds |
| 15 | $87,178,291,200$ | 12 hours |
| 20 | $121,645,100,408,832,000$ | 1927 years |

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$\Rightarrow$ Exponentially many (subtour elimination) constraints
$\Rightarrow$ Dual method to provide upper bounds for the solution
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$\triangleright$ TSP can be formulated as a binary integer program
$\Rightarrow$ Exponentially many (subtour elimination) constraints
$\Rightarrow$ Dual method to provide upper bounds for the solution
$\triangleright$ Approximation algorithms and heuristics
$\Rightarrow$ Graph algorithms
$\Rightarrow$ Primal methods to find (good) feasible solutions
$\triangleright$ Given a graph $G=(V, E)$ with non-negative edge-weights $w_{e}$ for all $e \in E \ldots$


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...find a minimum spanning tree for $G$, that is: a subset $E^{\prime}$ of the edges such that

- the edges in $E^{\prime}$ form a tree (connected and no cycles)
- all vertices of $G$ are in the tree
- the total weight of the tree edges is minimal


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$\Rightarrow$ total weight: 290

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$\Rightarrow$ total weight: 260
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- all vertices of $G$ are in the tree
- the total weight of the tree edges is minimal
$\Rightarrow$ not allowed: not a tree!

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- all vertices of $G$ are in the tree
- the total weight of the tree edges is minimal
$\Rightarrow$ not allowed: misses vertices!

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" total weight: 195
$\triangleright$ Idea: at every step select the next cheap edge, as long as it doesn't result in a cycle

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$\Rightarrow$ Greedy algorithm
$\Rightarrow$ Polynomial runtime
$\Rightarrow$ efficient algorithm
$\Rightarrow$ Yields an optimal solution for every input graph (proof!)
$\Rightarrow$ exact algorithm

$\triangleright$ Given a network - i.e. a directed graph - with a length for each arc, a start node A and a destination B...

$\square$
$\triangleright$ Given a network - i.e. a directed graph - with a length for each arc, a start node A and a destination B...
$\triangleright \quad$...compute a shortest path through the network from $A$ to $B$

$\triangleright$ Computes a complete shortest path tree from start node $A$ to all other nodes


Edsger Wybe Dijkstra (1930-2002)
$\qquad$
$\triangleright$ Computes a complete shortest path tree from start node $A$ to all other nodes


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343

Edsger Wybe Dijkstra (1930-2002)

$\triangleright$ Computes a complete shortest path tree from start node $A$ to all other nodes



Edsger Wybe Dijkstra (1930-2002)
$\triangleright$ Polynomial runtime $\Rightarrow$ efficient algorithm
$\triangleright$ Always yields an optimal solution $\Rightarrow$ exact algorithm

input size $n$
linear－polynomial－exponential

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An algorithm is called exact if it guarantees to return an optimal solution (i.e. it can be proved that it always (i.e. for every input!) returns a solution with best possible objective).
(GPE) $\qquad$

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An algorithm is called exact if it guarantees to return an optimal solution (i.e. it can be proved that it always (i.e. for every input!) returns a solution with best possible objective).

|  | efficient | not efficient |
| :--- | :--- | :--- |
| exact | Dijkstra's algorithm | Simplex algorithm (?) |
|  | Kruskal's algorithm | Branch \& bound |
|  | Ellipsoid method | Complete enumeration |
| not exact | TSP heuristic using MST <br>  <br>  <br>  <br> approximation algorithms |  |

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$\triangleright$ Model (non-linear program):
Objective maximize $10 x_{\mathrm{b}}+150 \sqrt{x_{\mathrm{p}}}-20 x_{\mathrm{p}}$


$$
\text { subject to } \quad 5 x_{\mathrm{b}}+3 x_{\mathrm{p}} \leq 50 \quad \text { (total land usage) }
$$

$$
4 x_{\mathrm{b}}+7 x_{\mathrm{p}} \leq 70 \quad \text { (total working time) }
$$

$$
4 x_{\mathrm{b}}+4 x_{\mathrm{p}} \leq 45 \quad \text { (total water consumption) }
$$

$$
x_{\mathrm{b}}, x_{\mathrm{p}} \geq 0 \quad \text { (non-negativity) }
$$

(9PE) $\qquad$ ..........................................

- Model (non-linear program):

Objective maximize $10 x_{\mathrm{b}}+150 \sqrt{x_{\mathrm{p}}}-20 x_{\mathrm{p}}$

$$
\text { subject to } \quad 5 x_{\mathrm{b}}+3 x_{\mathrm{p}} \leq 50 \quad \text { (total land usage) }
$$

$$
\left.4 x_{\mathrm{b}}+7 x_{\mathrm{p}} \leq 70 \quad \text { (total working time }\right)
$$

$$
4 x_{\mathrm{b}}+4 x_{\mathrm{p}} \leq 45 \quad \text { (total water consumption) }
$$

$$
x_{\mathrm{b}}, x_{\mathrm{p}} \geq 0 \quad \text { (non-negativity) }
$$

$\triangleright$ Examples of non-linear terms:

- Products of variables: $x_{i} \cdot x_{j}$
- Squares of variables: $\left.x_{i}^{2}\right\}$ quadratic expressions
- Higher-order terms of variables: $x_{i} \cdot x_{j} \cdot x_{k}, x_{j}^{5} \cdot x_{j}$
- Absolute values or maxima/minima: $\left|x_{i}\right|, \max x_{j}$
- Terms including elementary functions: $\sin x_{i}, 2^{x_{i} \cdot x_{j}}, \frac{1}{\sqrt{x_{i}}}, \log \left(x_{i}+x_{j}^{x_{k}}\right)$


$\triangleright \quad$ Linear models
- Linear objective
$\Rightarrow$ Level sets are straight lines (in higher dimension: hyperplanes)
- Linear constraints
$\Rightarrow$ Feasible region is a polygon (in higher dimension: polyhedron)
$\triangleright$ Non-linear models
- Non-linear objective
- Level sets can be complicated curves
- Non-linear constraints
$\Rightarrow$ Feasible region can be complicated

- Optimal solutions can always be found in vertices

$\triangleright$ Example:

$$
\begin{aligned}
\max & \sqrt{(x-4)^{2}+(y-4)^{2}} \\
\text { s.t. } \quad x & \geq 2 \\
x & \leq 5 \\
-x+y & \leq 2 \\
x+y & \leq 10 \\
x-3 y & \leq-4
\end{aligned}
$$


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$\Rightarrow(4,6)$ is a local (but not a global) optimum
$\Rightarrow(2,2)$ is a (local and) global optimum

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$\Rightarrow(4,6)$ is a local (but not a global) optimum
$\Rightarrow(2,2)$ is a (local and) global optimum


A feasible solution is called locally optimal if there is no nearby feasible solution with a better objective function value

A feasible solution is called globally optimal if there is no feasible solution at all with a better objective function value
$\triangleright \quad$ Usual strategy of solvers for non-linear models:

- Find a point somewhere in the feasible region
- Follow steps to find a local optimum
(GPE) $\qquad$
$\qquad$
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$\triangleright$ Problem: usually, the solution is not a global optimum!
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- If a concave function is maximized over a convex feasible set
- If a convex function is minimized over a convex feasible set
- If the problem is linear

GPE $\qquad$
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$\triangleright$ In special cases, this works nonetheless:
- If a concave function is maximized over a convex feasible set
- If a convex function is minimized over a convex feasible set
- If the problem is linear
$\triangleright$ Possibilities otherwise:
- Reformulate or approximate as a linear model
- Rely on heuristic strategies and luck...
(TPE)
$\triangleright \quad$ Non－linear optimization is like mountain－climbing in the fog

※世世
$\triangleright$ Non-linear optimization is like mountain-climbing in the fog

$\triangleright$ How do you know that you're on the highest mountain if you can't see the other peaks?
$\triangleright$ Models, Data and Instances
$\triangleright$ Linear Optimization
$\Rightarrow$ Modelling as a linear program
- Solving a linear program (graphically, and in princple by the simplex algorithm)
$\Rightarrow$ Sensitivity analysis
$\triangleright$ (Mixed) Integer Programming
$\Rightarrow$ Modelling as a (mixed) integer program
$\Rightarrow$ How to solve a (mixed) integer program (in principle)
$\triangleright$ Combinatorial Optimization
$\Rightarrow$ Exemplary problems, algorithms, and runtimes
$\triangleright$ Nonlinear Optimization
$\Rightarrow$ Local and global optima, convex optimization
$\triangleright$ Scheduling
$\triangleright$ Lot Sizing
$\triangleright$ Multicriteria Optimization
$\triangleright$ Jobs:

$\triangleright$ Jobs:

$\triangleright$ Schedule (Gantt chart):
$\Rightarrow$ optimal with respect to an objective to specify!

Machine

time
$\triangleright$ Jobs usually have: a processing time $p_{j}$

Input $\quad \Rightarrow$

$\qquad$
$\qquad$
$Z \mathrm{ZCD}$
$\triangleright$ Jobs usually have: a processing time $p_{j}$
$\triangleright$ A schedule has to provide: a start time $s_{j}$, such that different jobs do not overlap

$\square$

Output $\Rightarrow s_{j}$
$s_{k}$
$\triangleright$ Jobs usually have: a processing time $p_{j}$
$\triangleright$ A schedule has to provide: a start time $s_{j}$, such that different jobs do not overlap
$\Rightarrow$ Completion time $C_{j}:=s_{j}+p_{j}$

(GPE) $\qquad$
$\triangleright$ Jobs usually have: a processing time $p_{j}$
$\triangleright$ A schedule has to provide: a start time $s_{j}$, such that different jobs do not overlap
$\Rightarrow$ Completion time $C_{j}:=s_{j}+p_{j}$
$\triangleright \begin{aligned} & \text { Possible objective functions: } \\ & \text { (to minimize) }\end{aligned} \Rightarrow$ Sum of completion times $\sum_{j=1}^{n} C_{j}$
$\Rightarrow$ Makespan $\max _{j=1, \ldots, n} C_{j}$

$\qquad$
$\triangleright$ Single Machine, minimize sum of completion times
$\Rightarrow$ easy (greedy algorithm)

|  |  | 10 |  | 12 |  | 14 |  | 14 |  | 15 |  | 16 |  | 20 |  | 22 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\uparrow$ |  |  | $\uparrow$ |  | $\uparrow$ |  | $\uparrow$ |  | $\uparrow$ |  | $\uparrow$ |  | $\uparrow$ |  | $\uparrow$ |  | $\uparrow$ |
| 0 |  |  | 16 |  | 28 |  | 42 |  | 56 |  | 71 |  | 87 |  | 107 |  | 129 |

$\qquad$
$\triangleright$ Single Machine, minimize sum of completion times
$\Rightarrow$ easy (greedy algorithm)

| 6 |  | 10 |  | 12 |  | 14 |  | 14 |  | 15 |  | 16 |  | 20 |  | 22 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\uparrow$ | $\uparrow$ |  | $\uparrow$ |  | $\uparrow$ |  | $\uparrow$ |  | $\uparrow$ |  | $\uparrow$ |  | $\uparrow$ |  | $\uparrow$ |  | $\uparrow$ |
| 0 | 6 |  | 16 |  | 28 |  | 42 |  | 56 |  | 71 |  | 87 |  | 107 |  | 129 |

$\triangleright$ Single Machine, minimize makespan
$\Rightarrow$ trivial (always the same)

| 16 | 10 | 6 |
| :--- | :--- | :--- |



0 $\qquad$
$\triangleright$ Single Machine, minimize sum of completion times
$\Rightarrow$ easy (greedy algorithm)

Machine

| 6 |  | 10 |  | 12 |  | 14 |  | 14 |  | 15 |  | 16 |  | 20 |  | 22 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\uparrow$ | $\uparrow$ |  | $\uparrow$ |  | $\uparrow$ |  | $\uparrow$ |  | $\uparrow$ |  | $\uparrow$ |  | $\uparrow$ |  | $\uparrow$ |  | $\uparrow$ |
| 0 | 6 |  | 16 |  | 28 |  | 42 |  | 56 |  | 71 |  | 87 |  | 107 |  | 129 |

$\triangleright$ Single Machine, minimize makespan
$\Rightarrow$ trivial (always the same)

$\triangleright$ Single Machine, jobs with release dates, minimize sum of completion times
$\Rightarrow$ similarly easy (greedy algorithm)
$\triangleright \quad$ Jobs with precedence constraints (project scheduling)

- Single machine $\Rightarrow$ easy (greedy)
- Multiple machines $\Rightarrow$ hard
- Unlimited number of machines $\Rightarrow$ easy again (critical path method)
(GPE) $\qquad$
$\qquad$
$\triangleright$ Jobs with precedence constraints (project scheduling)
- Single machine $\boldsymbol{\Rightarrow}$ easy (greedy)
- Multiple machines $\Rightarrow$ hard
- Unlimited number of machines $\Rightarrow$ easy again (critical path method)
$\triangleright$ Multiple machines, minimize sum of completion times
$\Rightarrow$ easy (greedy)

$\triangleright$ Jobs with precedence constraints (project scheduling)
- Single machine $\boldsymbol{\Rightarrow}$ easy (greedy)
- Multiple machines $\Rightarrow$ hard
- Unlimited number of machines $\Rightarrow$ easy again (critical path method)
$\triangleright$ Multiple machines, minimize sum of completion times
$\Rightarrow$ easy (greedy)

$\triangleright$ Multiple machines, minimize makespan
$\Rightarrow$ hard (partitioning problem)
$\left(\frac{T P}{(G P E)}:\right.$
$\triangleright$ Models, Data and Instances
$\triangleright$ Linear Optimization
$\Rightarrow$ Modelling as a linear program
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$\triangleright$ Scheduling
$\triangleright$ Lot Sizing
$\triangleright$ Multicriteria Optimization
$\left(\frac{17}{(G P E)}\right)$

Data:
$d_{t}$ Demand in period $t$
$f_{t}$ fixed (start-up) costs in period $t$
$c_{t}$ unit production costs in period $t$
$h_{t}$ unit holding costs in period $t$
$C_{t}$ available capacity in period $t$

$$
\begin{aligned}
\min & \sum_{t} c_{t} x_{t}+f_{t} y_{t}+h_{t} s_{t} \\
s_{t-1}+x_{t} & =d_{t}+s_{t} \\
x_{t} & \leq C_{t} y_{t} \\
x_{t}, s_{t} & \geq 0 \\
s_{0} & =0 \\
y_{t} & \in\{0,1\}
\end{aligned}
$$

Variables:
$x_{t}$ production in period $t$
$y_{t}$ installation of capacity in period $t$
$s_{t}$ inventory at the end of period $t$

$$
t=1, \ldots, n
$$

$$
t=1, \ldots, n
$$

$$
t=1, \ldots, n
$$

$$
t=1, \ldots, n
$$

...........................................

- NP-hard problem
- poly-solvable cases:
$\triangleright$ Wagner-Whitin: $C_{t}=\infty$ for all periods $t$. In practice, $C_{t}=M$ with $M$ very large value.
$\triangleright$ constant capacity: $C_{t}=C$ for all periods $t$.
$\triangleright$ Discrete lot sizing: constant capacity $C_{t}=C$ and $x_{t}=C_{t} y_{t}$ for all periods $t$
$\triangleright$ capacity in each period an integer multiple of constant batch size: $C_{t}=C y_{t}$ with $y_{t} \in \mathbb{Z}_{+}$ for all periods $t$.
$\triangleright$ Models, Data and Instances
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Multicriteria MIP model

$$
\begin{array}{rl}
\max \sum_{j=1}^{n} c_{j}^{1} x_{j}, \sum_{j=1}^{n} c_{j}^{2} x_{j}, \ldots, & \\
\sum_{j=1}^{n} c_{j}^{q} x_{j} & \\
\text { s.t. } \sum_{j=1}^{n} a_{i j} x_{j} \leq b_{i} & i=1, \ldots, m \\
\ell_{j} \leq x_{j} \leq u_{j} & j=1, \ldots, n \\
x_{j} \in \mathbb{Z}_{+} & j=1, \ldots, k
\end{array}
$$

$\left(\begin{array}{l}(\mathrm{GPE}) \\ (2)\end{array}\right.$ $\qquad$

Multicriteria MIP model

$$
\begin{array}{rl}
\max \sum_{j=1}^{n} c_{j}^{1} x_{j}, \sum_{j=1}^{n} c_{j}^{2} x_{j}, \ldots, \sum_{j=1}^{n} c_{j}^{q} x_{j} & \\
\text { s.t. } \sum_{j=1}^{n} a_{i j} x_{j} \leq b_{i} & i=1, \ldots, m \\
\ell_{j} \leq x_{j} \leq u_{j} & j=1, \ldots, n \\
x_{j} \in \mathbb{Z}_{+} & j=1, \ldots, k
\end{array}
$$

Ideas:

- find efficient (non-dominated) solutions (A solution is efficient or non-dominated if no objective value can be improved without reducing the other objective values)
- combine objective functions to weighted linear combination
- maximize one objective subject to bounds on all other objectives
- goal programming: solver get's numerical requirements $\tilde{c}_{j}$ that have to be achieved as much as possible
$\qquad$

Oral Exam takes place on Wed, 15 Feb, 10:15 a.m. - 1:45 p.m. in PTZ 307

Good Luck!
$\qquad$

