



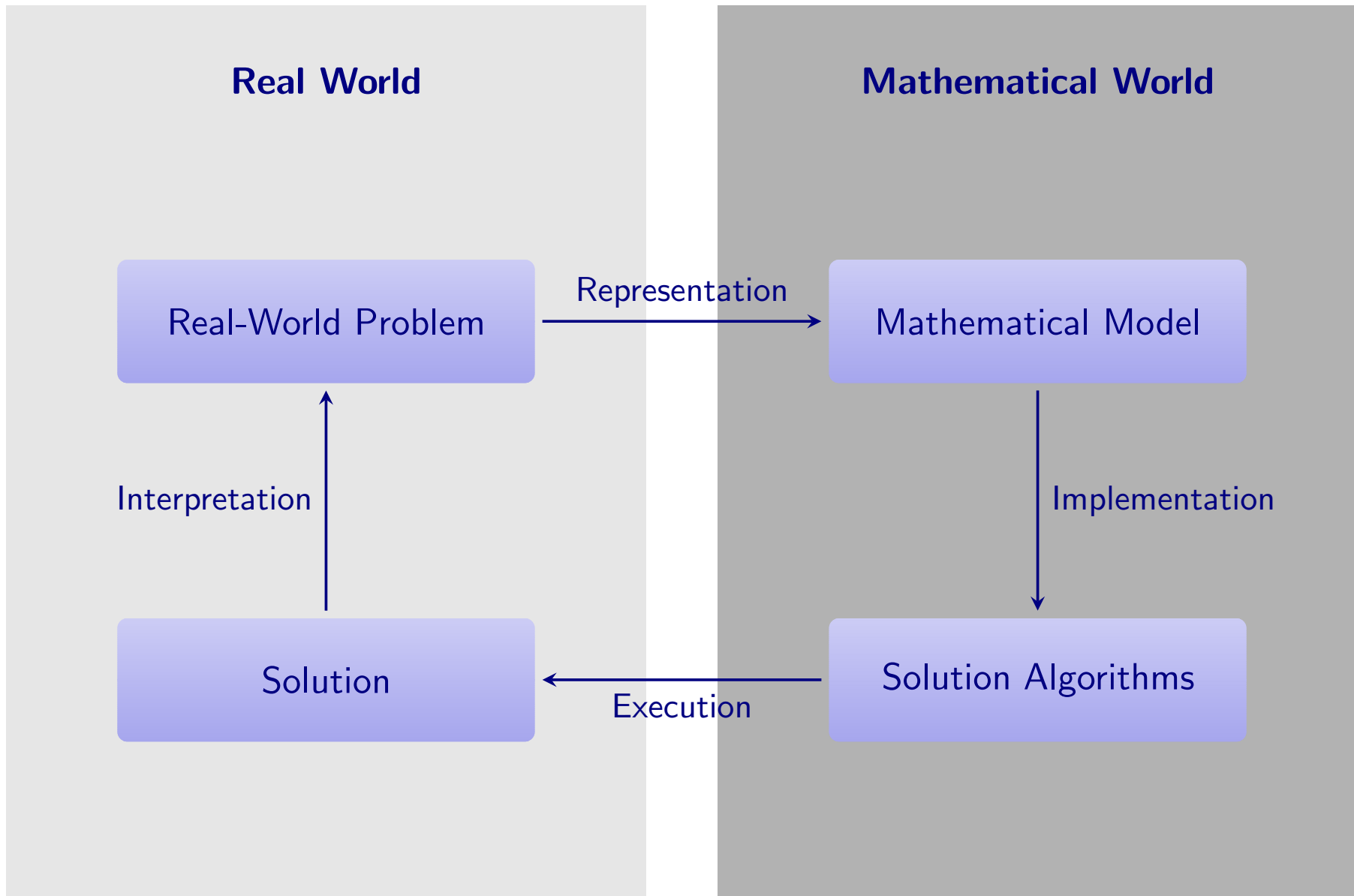
Mathematical Tools for Engineering and Management

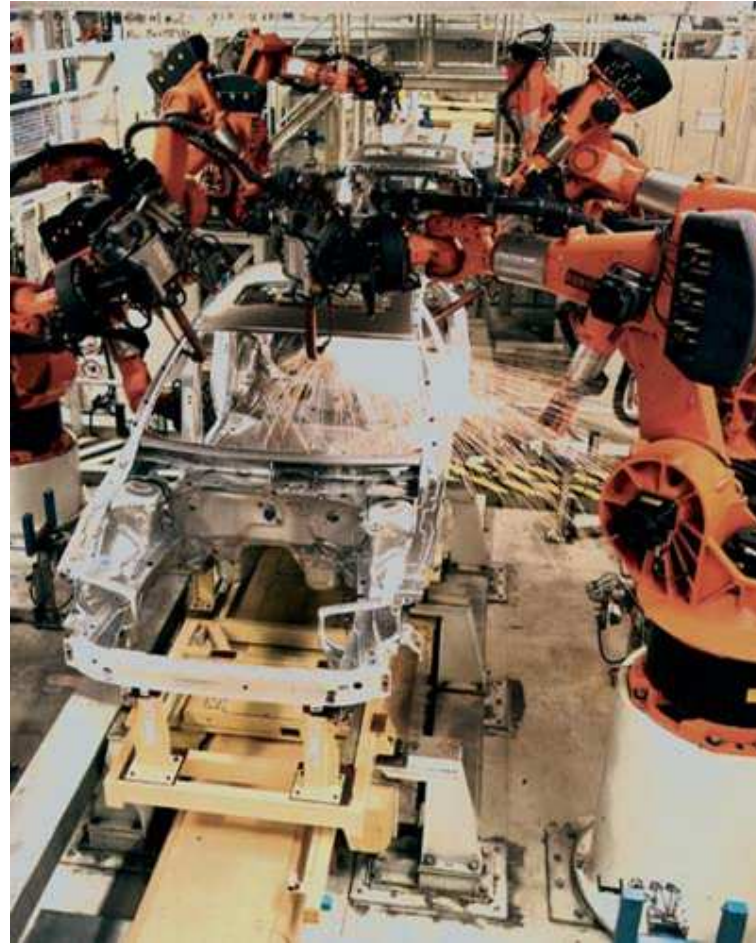
Lecture 2

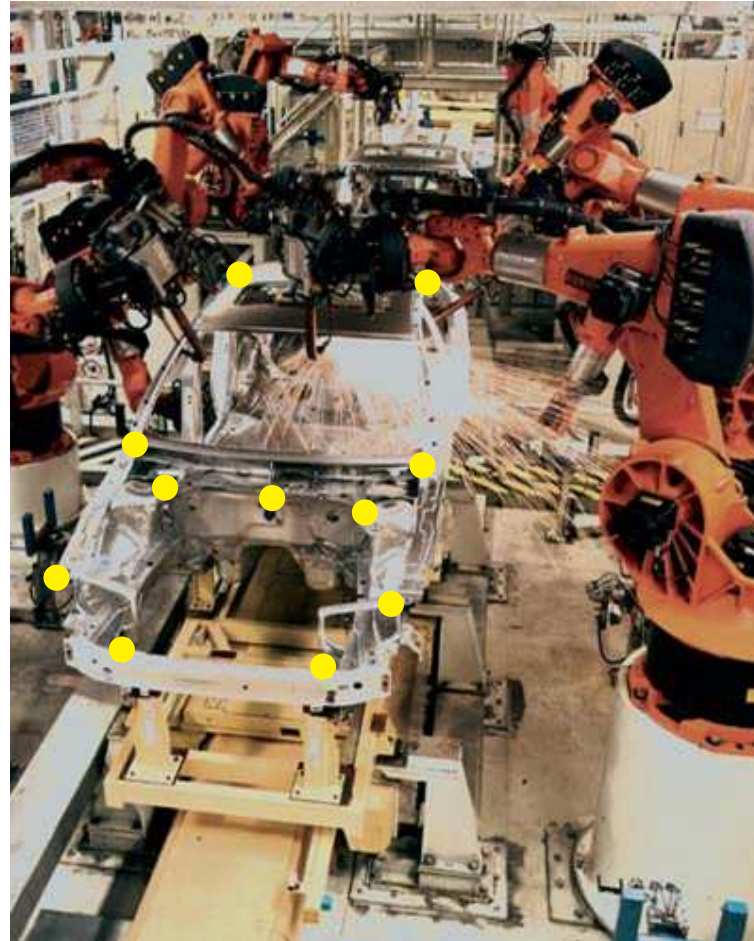
26 Oct 2011

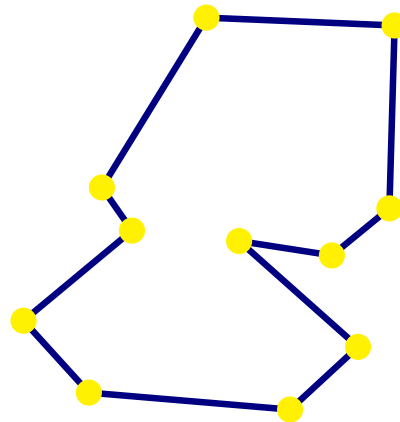


- ▶ Models, Data and Algorithms
- ▶ Linear Optimization
- ▶ Mathematical Background: Polyhedra, Simplex-Algorithm
- ▶ Sensitivity Analysis; (Mixed) Integer Programming
- ▶ MIP Modelling; Mathematical Background: Branch & Bound
- ▶ Branch & Bound, Cutting Planes; More Examples; Combinatorial Optimization
- ▶ Combinatorial Optimization: Examples, Graphs, Algorithms
- ▶ Complexity Theory
- ▶ Nonlinear Optimization
- ▶ Scheduling
- ▶ Lot Sizing
- ▶ Multicriteria Optimization
- ▶ Oral exam









- ▷ Problem to solve: find an optimal order of welding points!

Abstract Model: Given a set of welding points together with processing times for each point and travel times to travel from every point to every other, find an order of the points such that processing the points in this order takes minimal time.

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 - Several robots available

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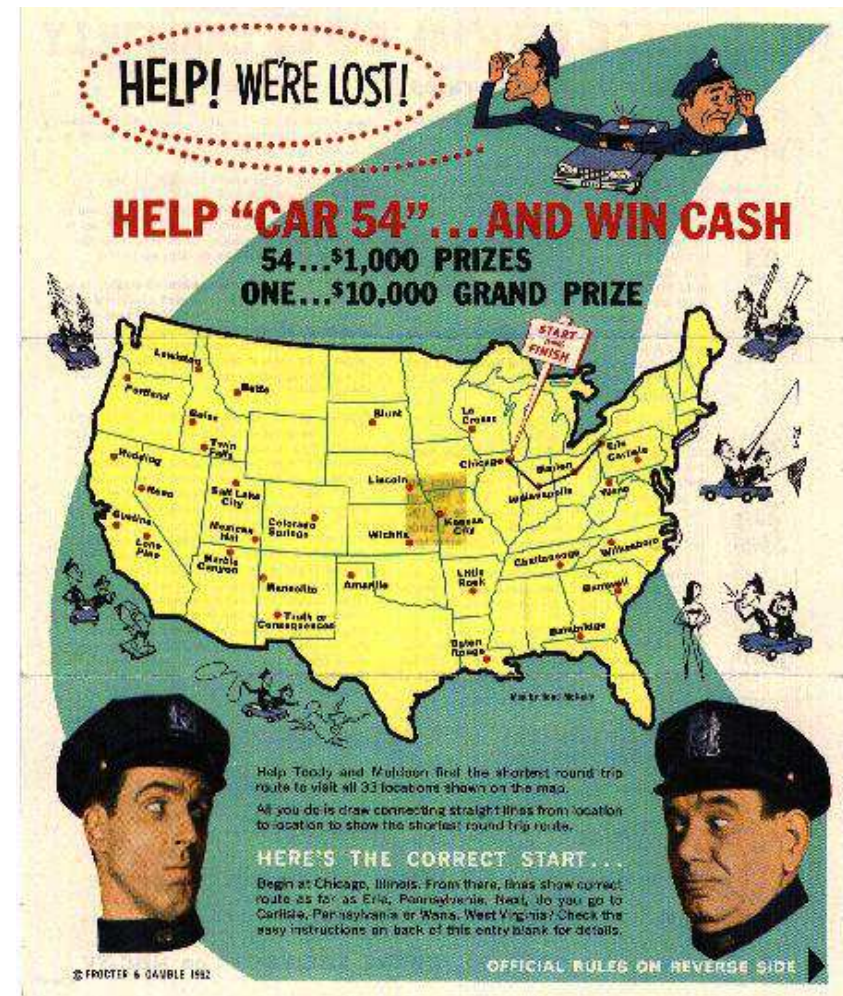
- ▷ Reformulation as abstract (mathematical) problem enables us to use results and solutions previously encountered!
 - ➔ Know your examples!



Problem formulation: Given a set of cities together with travel times to travel from every city to every other, find a tour leading through every city such that the total travel time is minimized.

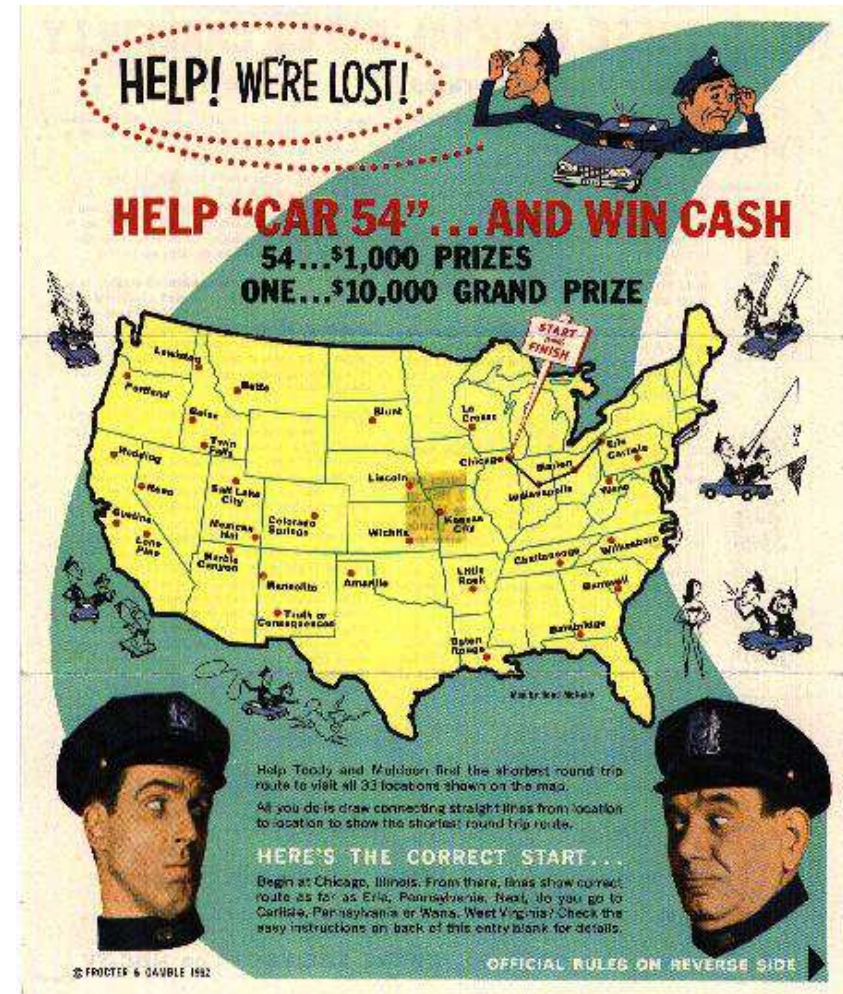
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- Well-studied problem since the 20th century



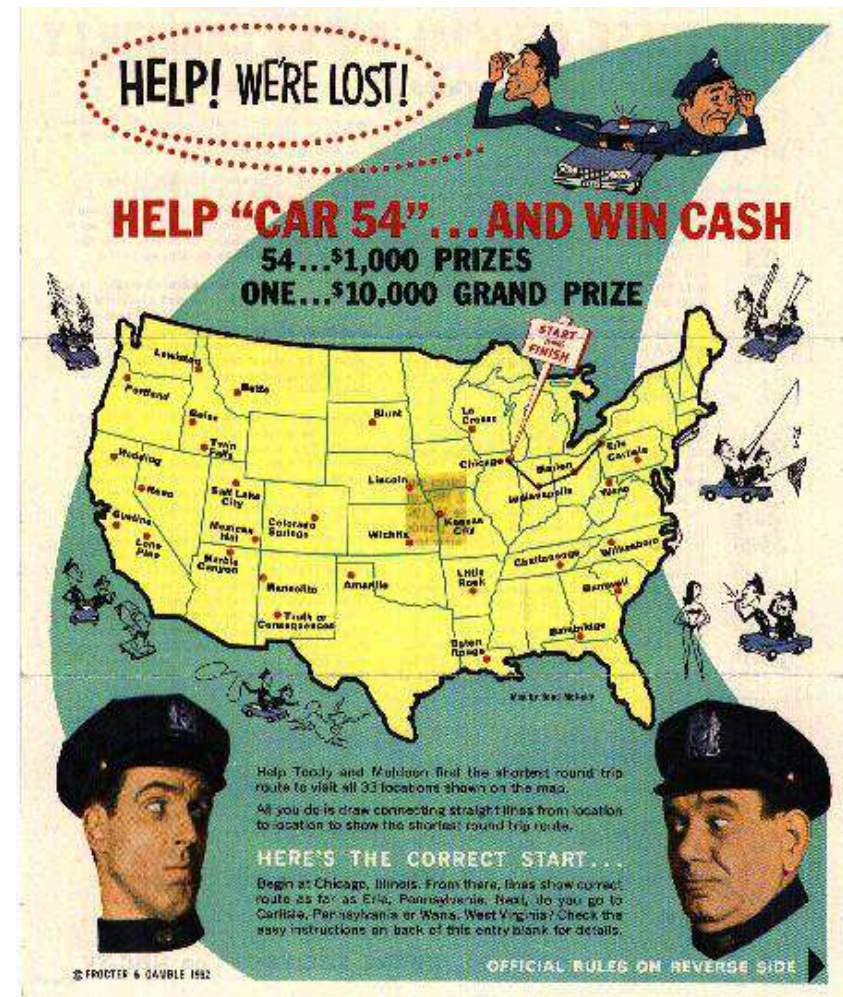
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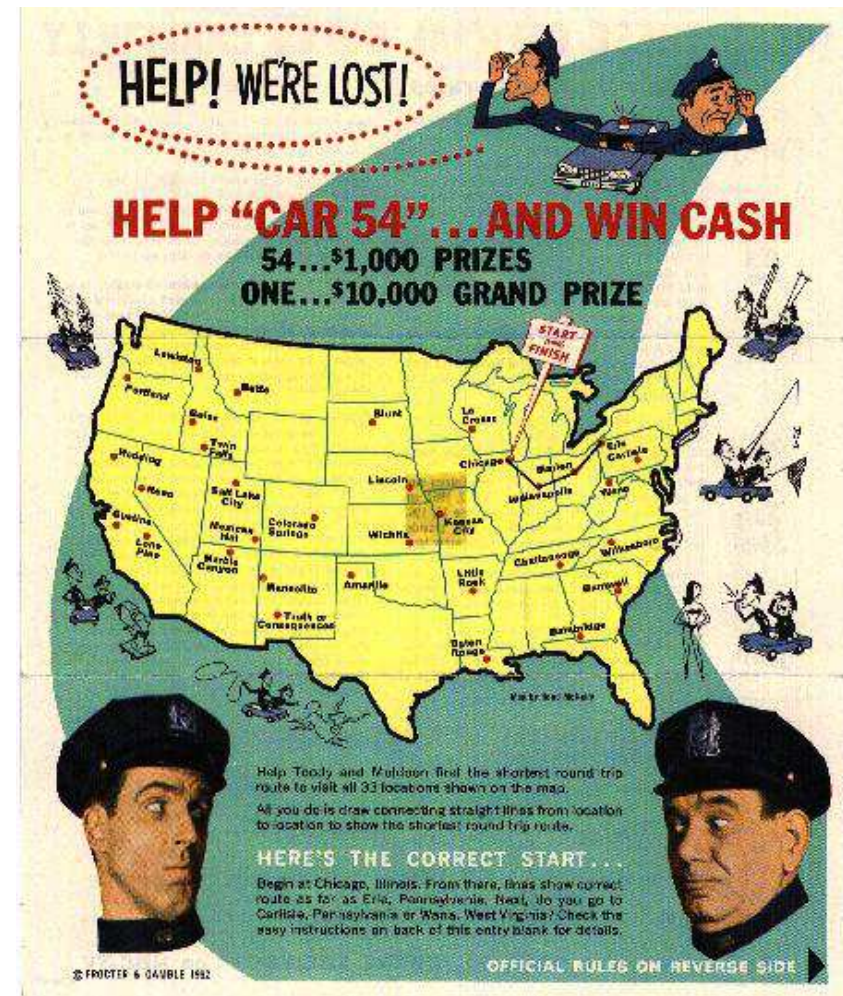
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- ▷ Typical problem in discrete optimization:



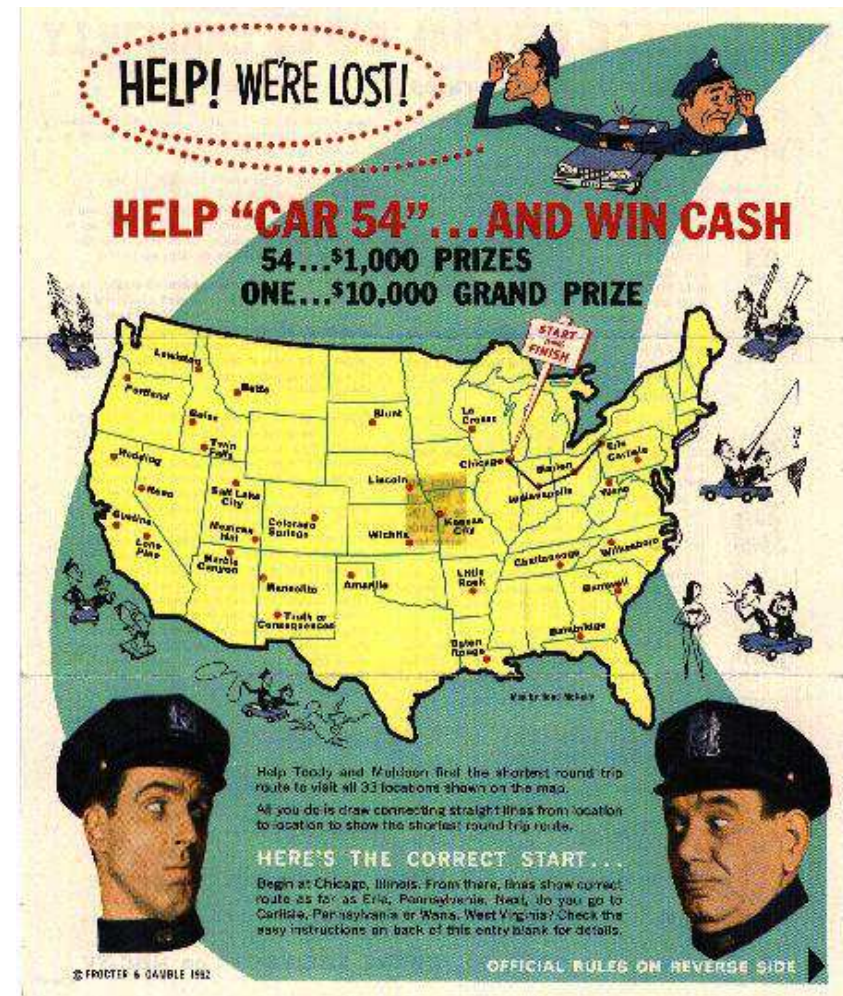
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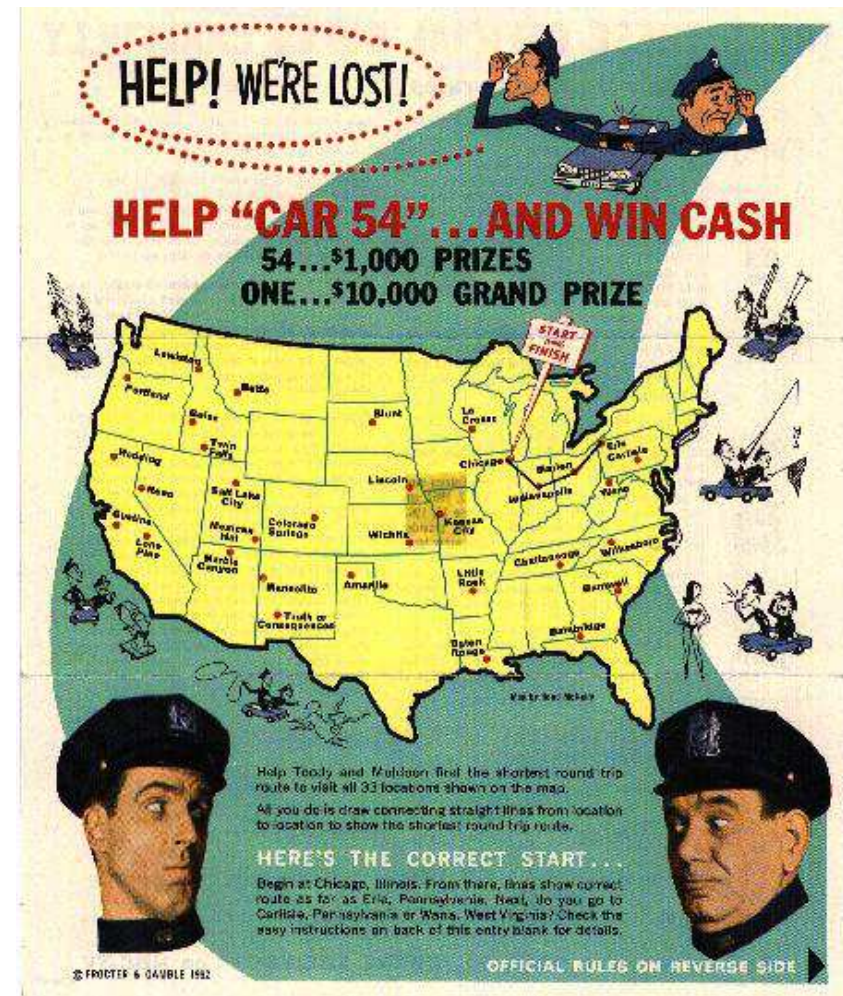
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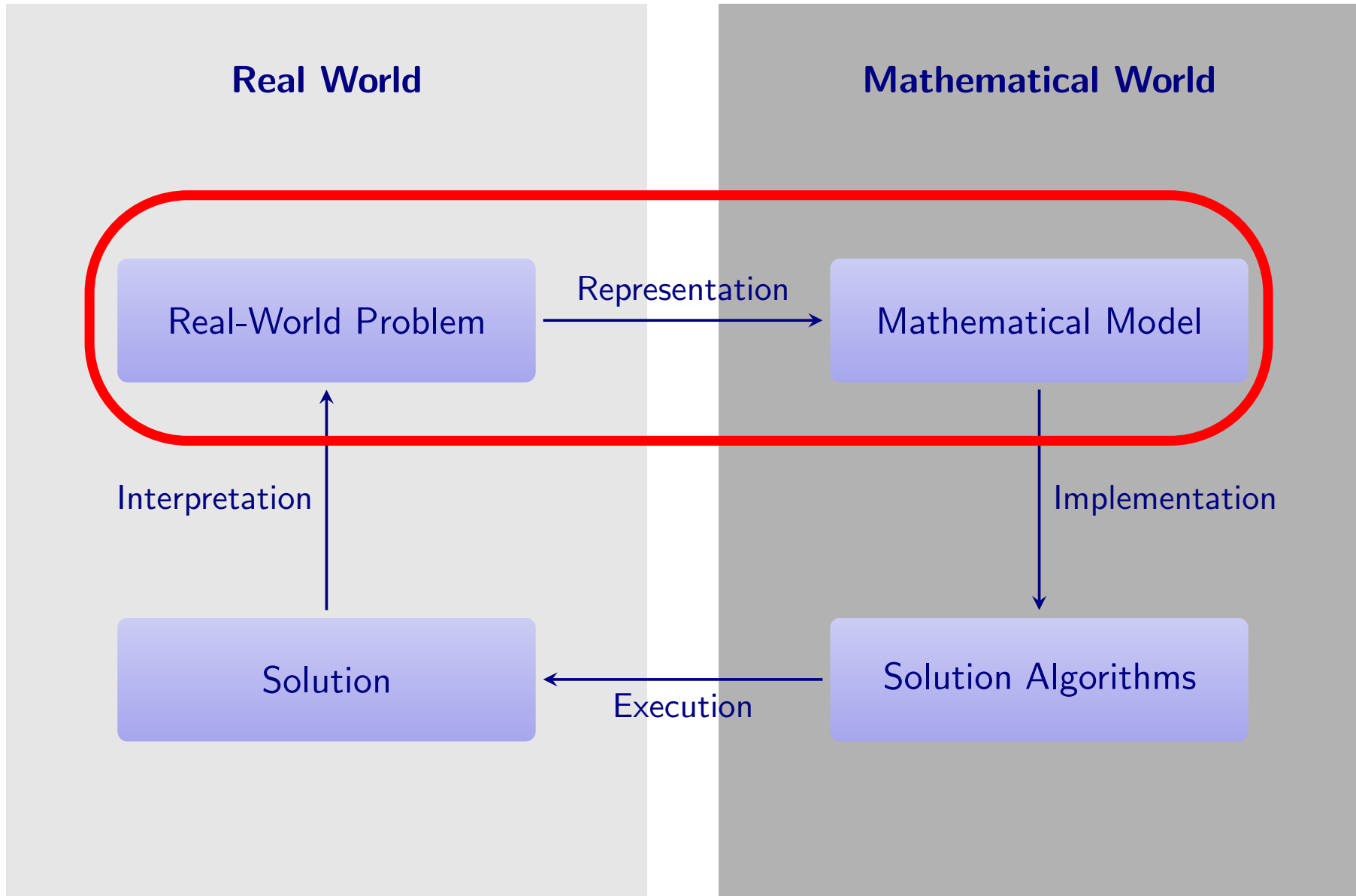


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- ▷ Algorithms and solution approaches from different areas in optimization
- ▷ Typical problem in discrete optimization:
 - Combinatorial explosion (vast number of feasible solutions already for moderate input sizes)
 - NP-complete (⇒ P-vs-NP Problem)
 - Optimality of a given tour is hard to prove (⇒ Heuristics for suboptimal results)



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- ▷ Exam



▶ Production Planning in Automobile Industry



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Product	Beetle	Cabrio
Revenue	\$10000	\$20000
Manufacturing	5h	3h
Assembly	4h	7h
Raw material	400kg	400kg

▷ Production Planning in Automobile Industry



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Plant capacity and available raw materials:

- Manufacturing capacity: 50h
- Assembly capacity: 70h
- Raw material: 4500kg

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➔ Question: How many cars of each type should be produced to maximize the profit?



	# beetles	# cabrios	revenue	manufact. h	assembly h	raw material
	5	6				
available capacities:				50	70	4500



	# beetles	# cabrios	revenue	manufact. h	assembly h	raw material
	5	6	170	43	62	4400
	available capacities:			50	70	4500

	# beetles	# cabrios	revenue	manufact. h	assembly h	raw material
feasible solution	5	6	170	43	62	4400
available capacities:				50	70	4500

	# beetles	# cabrios	revenue	manufact. h	assembly h	raw material
feasible solution	5	6	170	43	62	4400
	4	7	180			
	available capacities:			50	70	4500

	# beetles	# cabrios	revenue	manufact. h	assembly h	raw material
feasible solution	5	6	170	43	62	4400
another feasible solution	4	7	180	41	65	4400
	available capacities:			50	70	4500

	# beetles	# cabrios	revenue	manufact. h	assembly h	raw material
feasible solution	5	6	170	43	62	4400
another feasible solution	4	7	180	41	65	4400
	2	9				
	available capacities:			50	70	4500

	# beetles	# cabrios	revenue	manufact. h	assembly h	raw material
feasible solution	5	6	170	43	62	4400
another feasible solution	4	7	180	41	65	4400
	2	9	200			
	available capacities:			50	70	4500

	# beetles	# cabrios	revenue	manufact. h	assembly h	raw material
feasible solution	5	6	170	43	62	4400
another feasible solution	4	7	180	41	65	4400
infeasible solution	2	9	200	37	71	4400
	available capacities:			50	70	4500

	# beetles	# cabrios	revenue	manufact. h	assembly h	raw material
feasible solution	5	6	170	43	62	4400
another feasible solution	4	7	180	41	65	4400
infeasible solution	2	9	200	37	71	4400
optimal solution	0	10	200	30	70	4000
available capacities:				50	70	4500

Mathematical programming

Mixed integer programming

Linear programming

Integer programming

Nonlinear optimization



Mathematical Programming
 \neq
Computer Programming

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 \neq
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Mathematical Programming
 $=$
Planning with Mathematics

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- ▷ Mathematical Programming always involves optimization (i.e. either minimization or maximization) of some quantity subject to certain restrictions concerning this quantity



Sets of relevant elements

(for example: products, cities, machines, types of raw material, ...)

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V**Variables:** Unknowns to be determined

(for example: number of items to produce, number of shops to open in a certain city, decision to buy a certain machine or not, amount of raw material to use, ...)

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C**Constraints:** Relationships that have to hold between variables and parameters

(for example: maximal number of items that can be produced by a machine, minimal number of shops to open, budget for buying raw material, ...)

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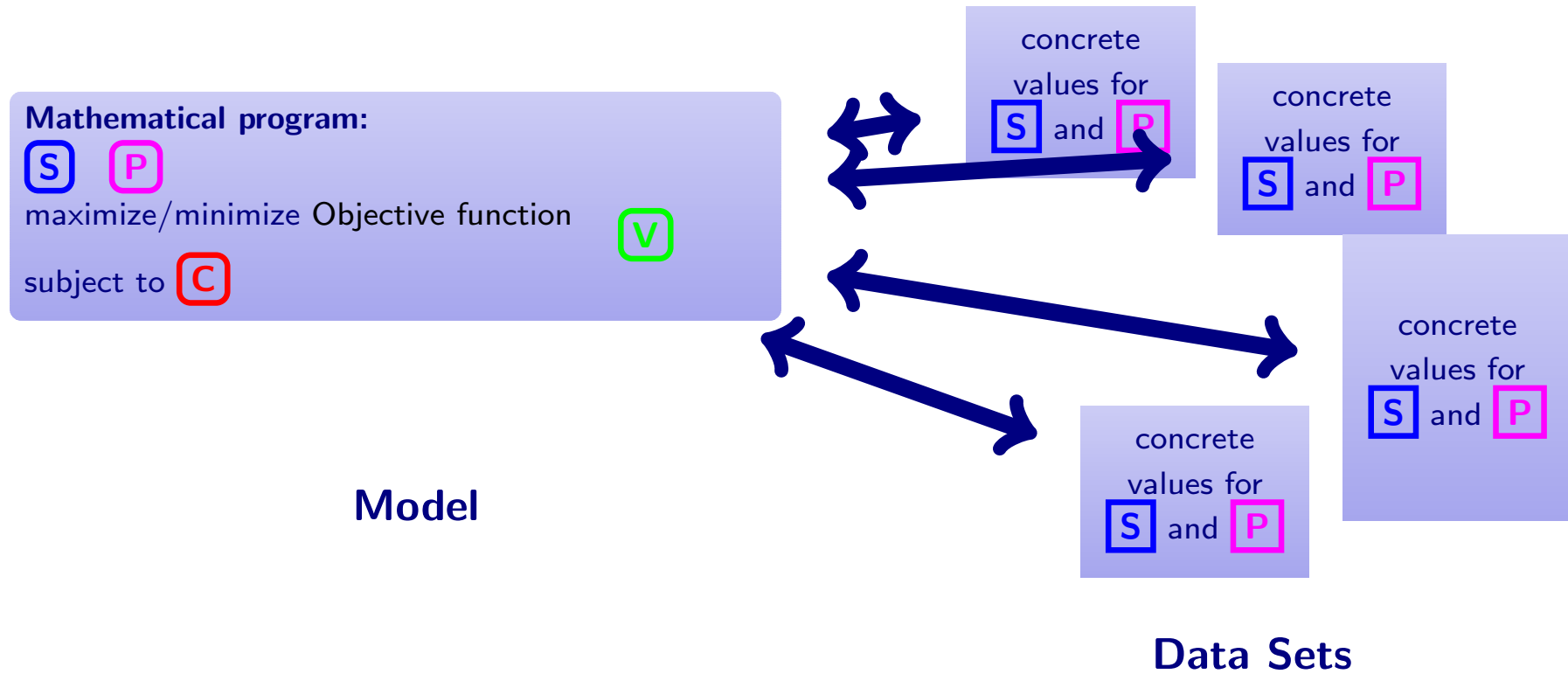
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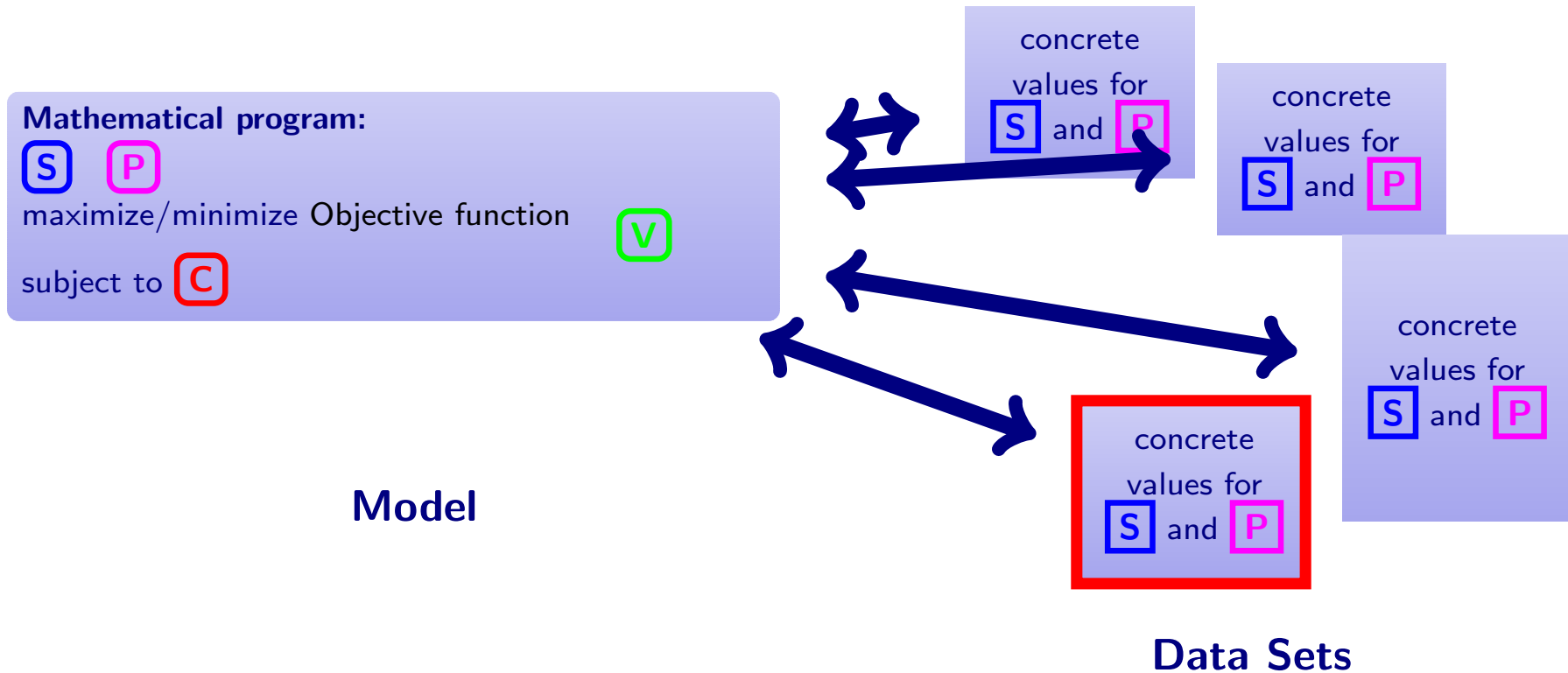
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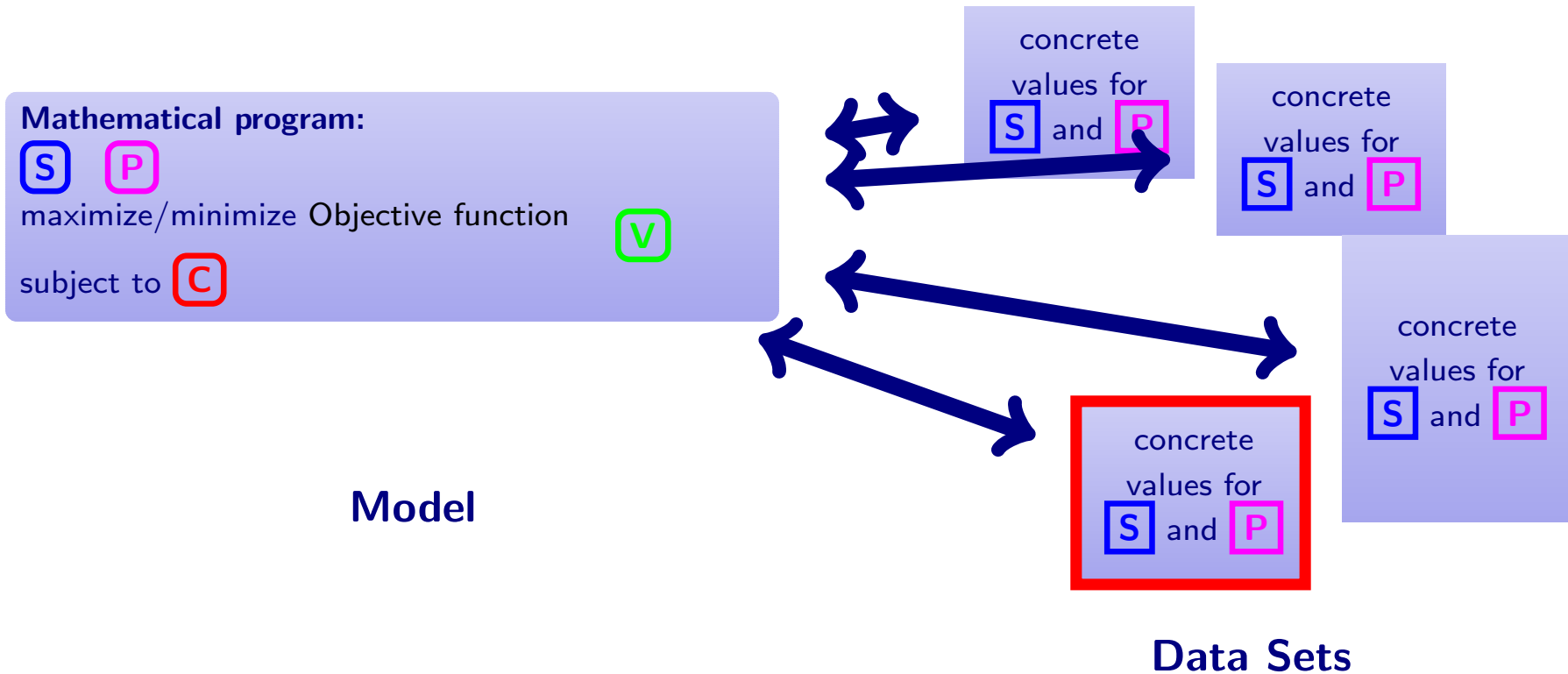
(for example: maximal number of items that can be produced by a machine, minimal number of shops to open, budget for buying raw material, ...)

- ▶ **Mathematical Program:** Collection of constraints and variables together with an Objective function to be maximized/minimized





- ▷ Input: Values for sets and parameters.



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- ▷ Output: Values for all variables such that the objective function value is maximal/minimal and the constraints are respected

▷ Production Planning in Automobile Industry



Product	Beetle	Cabrio
Revenue	\$10000	\$20000
Manufacturing	5h	3h
Assembly	4h	7h
Raw material	400kg	400kg

Plant capacity and available raw materials:

- Manufacturing capacity: 50h
- Assembly capacity: 70h
- Raw material: 4500kg

➔ Question: How many cars of each type should be produced to maximize the profit?



Variables: x_{beetle} , x_{cabrio} → number of cars of respective type to produce



Variables: $x_{\text{beetle}}, x_{\text{cabrio}}$ → number of cars of respective type to produce



Sets: $C = \{\text{beetle}, \text{cabrio}\}$ → set of car types



Variables: $x_{\text{beetle}}, x_{\text{cabrio}}$ → number of cars of respective type to produce

$$x_c \geq 0 \text{ for all } c \in C$$



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Variables: $x_{\text{beetle}}, x_{\text{cabrio}}$ → number of cars of respective type to produce
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Parameters: r_c → revenue for car type c



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 $x_c \geq 0$ for all $c \in C$



Sets: $C = \{\text{beetle}, \text{cabrio}\}$ → set of car types



Parameters: r_c → revenue for car type c
 $r_{\text{beetle}} = 10000, r_{\text{cabrio}} = 20000$



Variables: $x_{\text{beetle}}, x_{\text{cabrio}}$ → number of cars of respective type to produce

$$x_c \geq 0 \text{ for all } c \in C$$



Sets: $C = \{\text{beetle}, \text{cabrio}\}$ → set of car types



Parameters: r_c → revenue for car type c

$$r_{\text{beetle}} = 10000, r_{\text{cabrio}} = 20000$$

ρ_c → raw material needed for car type c



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Sets: $C = \{\text{beetle}, \text{cabrio}\}$ → set of car types



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$$r_{\text{beetle}} = 10000, r_{\text{cabrio}} = 20000$$

ρ_c → raw material needed for car type c

$$\rho_{\text{beetle}} = 400, \rho_{\text{cabrio}} = 400$$



Variables: $x_{\text{beetle}}, x_{\text{cabrio}}$ \rightarrow number of cars of respective type to produce
 $x_c \geq 0$ for all $c \in C$



Sets: $C = \{\text{beetle}, \text{cabrio}\}$ \rightarrow set of car types



Parameters: r_c \rightarrow revenue for car type c
 $r_{\text{beetle}} = 10000, r_{\text{cabrio}} = 20000$
 ρ_c \rightarrow raw material needed for car type c
 $\rho_{\text{beetle}} = 400, \rho_{\text{cabrio}} = 400$
 R \rightarrow total raw material available ($R = 4500$)



Variables: $x_{\text{beetle}}, x_{\text{cabrio}}$ → number of cars of respective type to produce

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Sets: $C = \{\text{beetle}, \text{cabrio}\}$ → set of car types

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 R \rightarrow total raw material available ($R = 4500$)
 T_d \rightarrow time capacity for department $d \in D$



Variables: $x_{\text{beetle}}, x_{\text{cabrio}}$ \rightarrow number of cars of respective type to produce
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 ρ_c \rightarrow raw material needed for car type c
 $\rho_{\text{beetle}} = 400, \rho_{\text{cabrio}} = 400$
 R \rightarrow total raw material available ($R = 4500$)
 T_d \rightarrow time capacity for department $d \in D$
 $T_{\text{manufacturing}} = 50, T_{\text{assembly}} = 70$



Variables: $x_{\text{beetle}}, x_{\text{cabrio}}$ \rightarrow number of cars of respective type to produce
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R \rightarrow total raw material available ($R = 4500$)

T_d \rightarrow time capacity for department $d \in D$
 $T_{\text{manufacturing}} = 50, T_{\text{assembly}} = 70$

$t_{c,d}$ \rightarrow time needed for car type c in department d



Variables: $x_{\text{beetle}}, x_{\text{cabrio}}$ \rightarrow number of cars of respective type to produce
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 $T_{\text{manufacturing}} = 50, T_{\text{assembly}} = 70$

$t_{c,d}$ \rightarrow time needed for car type c in department d
 $t_{\text{beetle}, \text{manufacturing}} = 5, t_{\text{cabrio}, \text{manufacturing}} = 3$
 $t_{\text{beetle}, \text{assembly}} = 4, t_{\text{cabrio}, \text{assembly}} = 7$



- ▶ Objective function:

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$$\text{maximize (total revenue)} \quad r_{\text{beetle}} \cdot x_{\text{beetle}} + r_{\text{cabrio}} \cdot x_{\text{cabrio}}$$

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Constraints:

(total raw material available)

▷ Objective function:

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C

Constraints:

$$\text{(total raw material available)} \quad \rho_{\text{beetle}} x_{\text{beetle}} + \rho_{\text{cabrio}} x_{\text{cabrio}} \leq R$$

▶ Objective function:

$$\text{maximize (total revenue)} \quad r_{\text{beetle}} \cdot x_{\text{beetle}} + r_{\text{cabrio}} \cdot x_{\text{cabrio}}$$

C

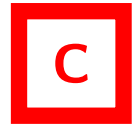
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(time spent in each department)

▷ Objective function:

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Constraints:

$$\text{(total raw material available)} \quad \rho_{\text{beetle}} x_{\text{beetle}} + \rho_{\text{cabrio}} x_{\text{cabrio}} \leq R$$

$$\text{(time spent in each department)} \quad t_{\text{beetle},d} x_{\text{beetle}} + t_{\text{cabrio},d} x_{\text{cabrio}} \leq T_d \text{ for all } d \in D$$

▶ Objective function:

$$\text{maximize (total revenue)} \quad r_{\text{beetle}} \cdot x_{\text{beetle}} + r_{\text{cabrio}} \cdot x_{\text{cabrio}}$$

C Constraints:

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(time spent in each department) $t_{\text{beetle},d}x_{\text{beetle}} + t_{\text{cabrio},d}x_{\text{cabrio}} \leq T_d$ for all $d \in D$

(non-negativity of variables)

▷ Objective function:

$$\text{maximize (total revenue)} \quad r_{\text{beetle}} \cdot x_{\text{beetle}} + r_{\text{cabrio}} \cdot x_{\text{cabrio}}$$

C

Constraints:

(total raw material available) $\rho_{\text{beetle}}x_{\text{beetle}} + \rho_{\text{cabrio}}x_{\text{cabrio}} \leq R$

(time spent in each department) $t_{\text{beetle},d}x_{\text{beetle}} + t_{\text{cabrio},d}x_{\text{cabrio}} \leq T_d$ for all $d \in D$

(non-negativity of variables) $x_c \geq 0$ for all $c \in C$

▷ Objective function:

$$\text{maximize (total revenue)} \quad r_{\text{beetle}} \cdot x_{\text{beetle}} + r_{\text{cabrio}} \cdot x_{\text{cabrio}}$$



Constraints:

(total raw material available) $\rho_{\text{beetle}}x_{\text{beetle}} + \rho_{\text{cabrio}}x_{\text{cabrio}} \leq R$

(time spent in each department) $t_{\text{beetle},d}x_{\text{beetle}} + t_{\text{cabrio},d}x_{\text{cabrio}} \leq T_d$ for all $d \in D$

(non-negativity of variables) $x_c \geq 0$ for all $c \in C$

▷ Data Set: set of car types: $C = \{\text{beetle}, \text{cabrio}\}$

set of department: $D = \{\text{manufacturing}, \text{assembly}\}$

$$r_{\text{beetle}} = 10000, r_{\text{cabrio}} = 20000$$

$$\rho_{\text{beetle}} = 400, \rho_{\text{cabrio}} = 400, \quad R = 4500$$

$$T_{\text{manufacturing}} = 50, T_{\text{assembly}} = 70$$

$$t_{\text{beetle},\text{manufacturing}} = 5, t_{\text{cabrio},\text{manufacturing}} = 3$$

$$t_{\text{beetle},\text{assembly}} = 4, t_{\text{cabrio},\text{assembly}} = 7$$

▷ Model (Linear Program):

maximize (total revenue) $\sum_{c \in C} r_c \cdot x_c$

subject to (total raw material) $\sum_{c \in C} \rho_c x_c \leq R$

(time in departments) $\sum_{c \in C} t_{c,d} x_c \leq T_d$ for all $d \in D$

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$$\begin{aligned}
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 &&& \text{(time in departments)} && \sum_{c \in C} t_{c,d} x_c \leq T_d \text{ for all } d \in D \\
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		$\sum_{c \in C} r_c \cdot x_c$	Objective
maximize	(total revenue)		
subject to	(total raw material)	$\sum_{c \in C} \rho_c x_c \leq R$	
	(time in departments)	$\sum_{c \in C} t_{c,d} x_c \leq T_d$ for all $d \in D$	
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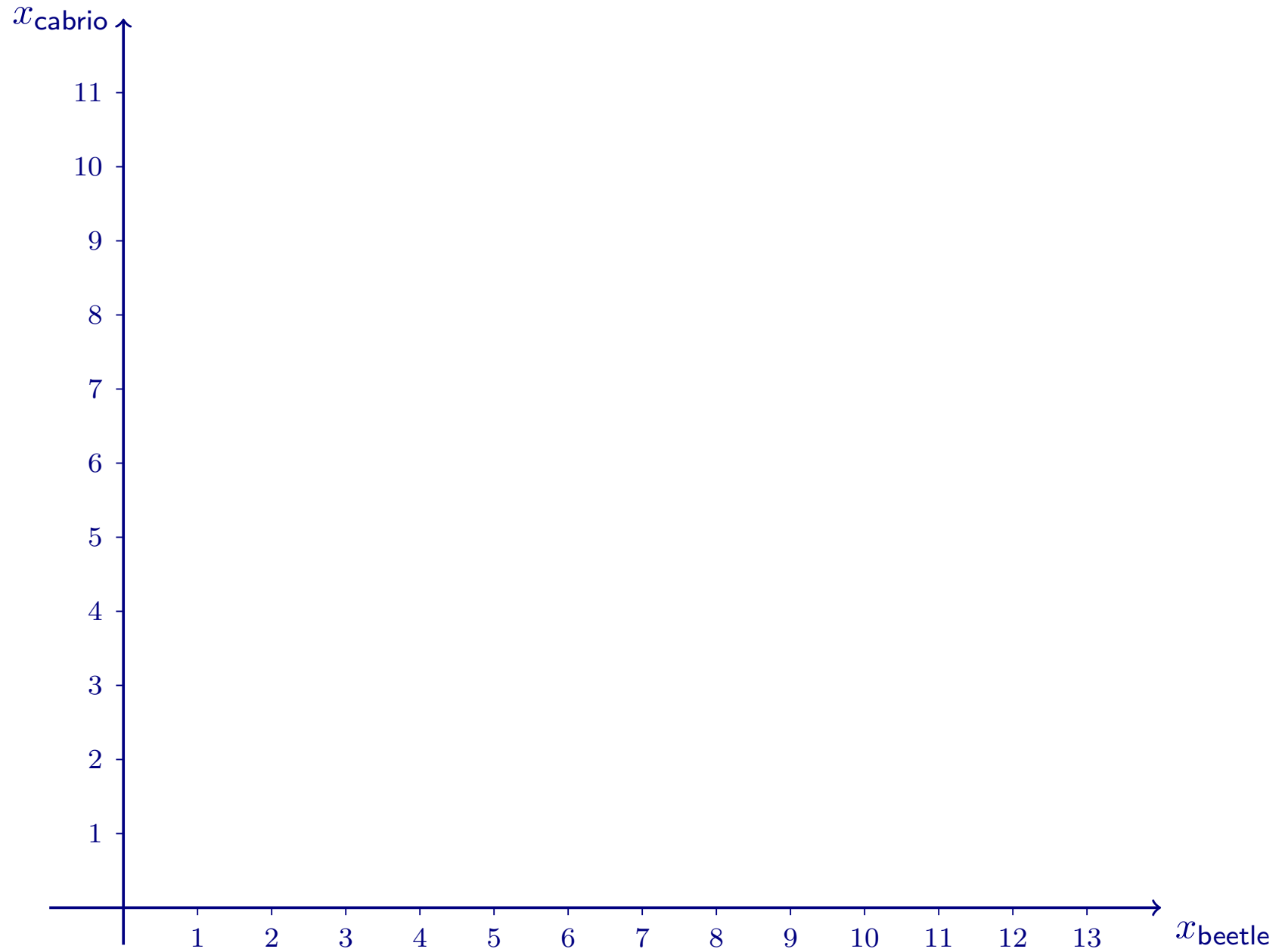
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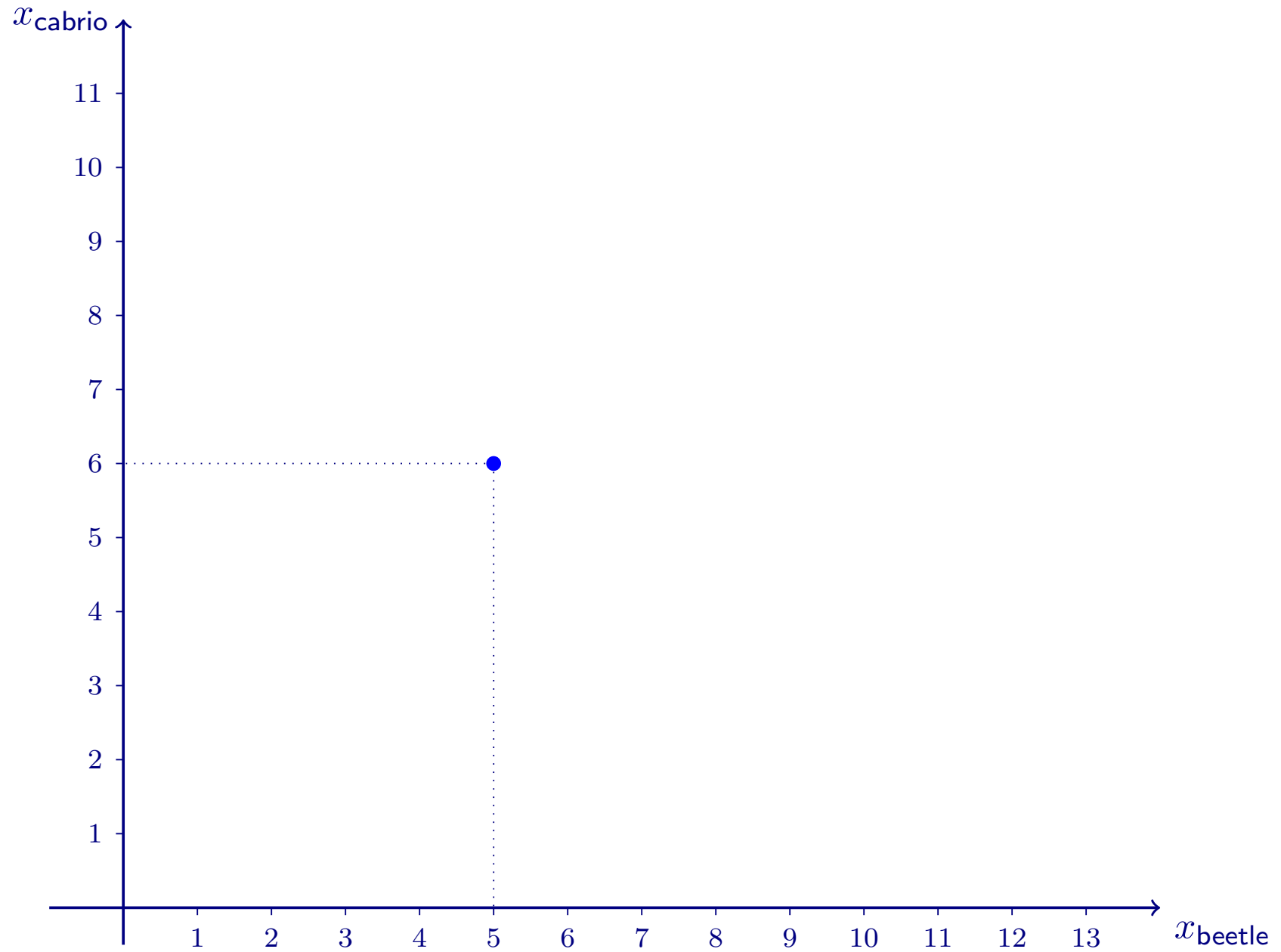
$T_{\text{manufacturing}} = 50, T_{\text{assembly}} = 70$ 

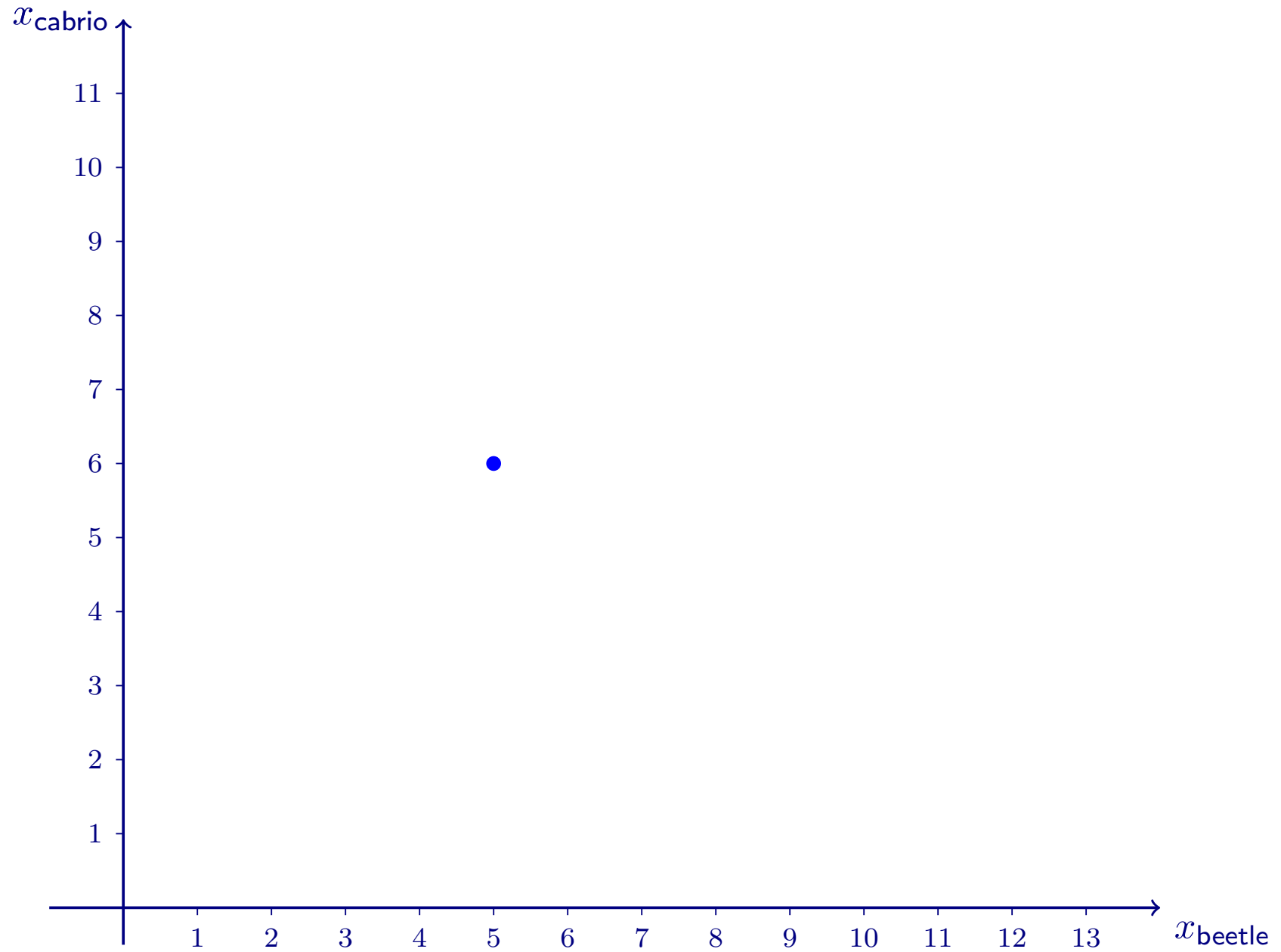
$t_{\text{beetle,manufacturing}} = 5, t_{\text{cabrio,manufacturing}} = 3$

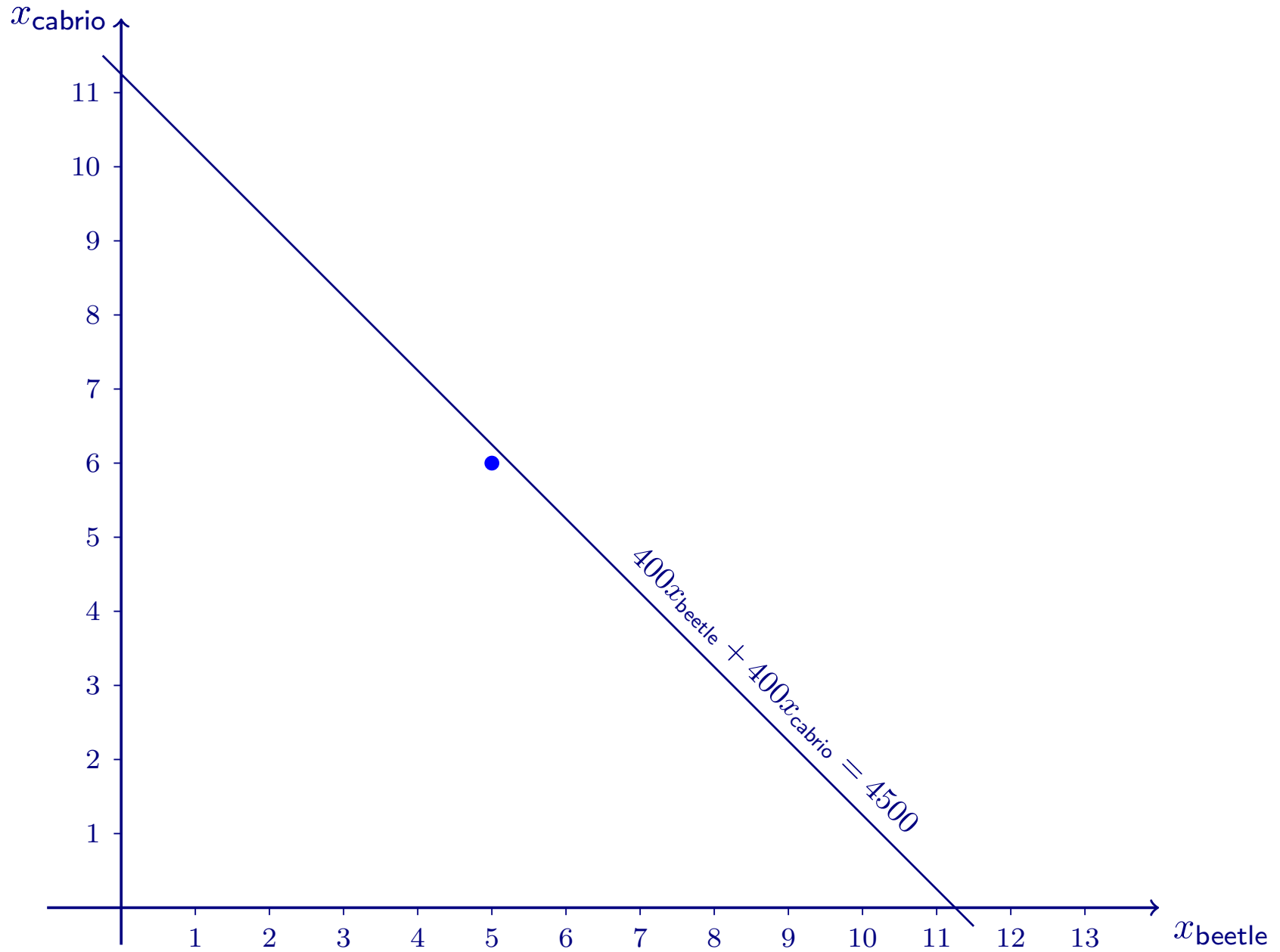
$t_{\text{beetle,assembly}} = 4, t_{\text{cabrio,assembly}} = 7$

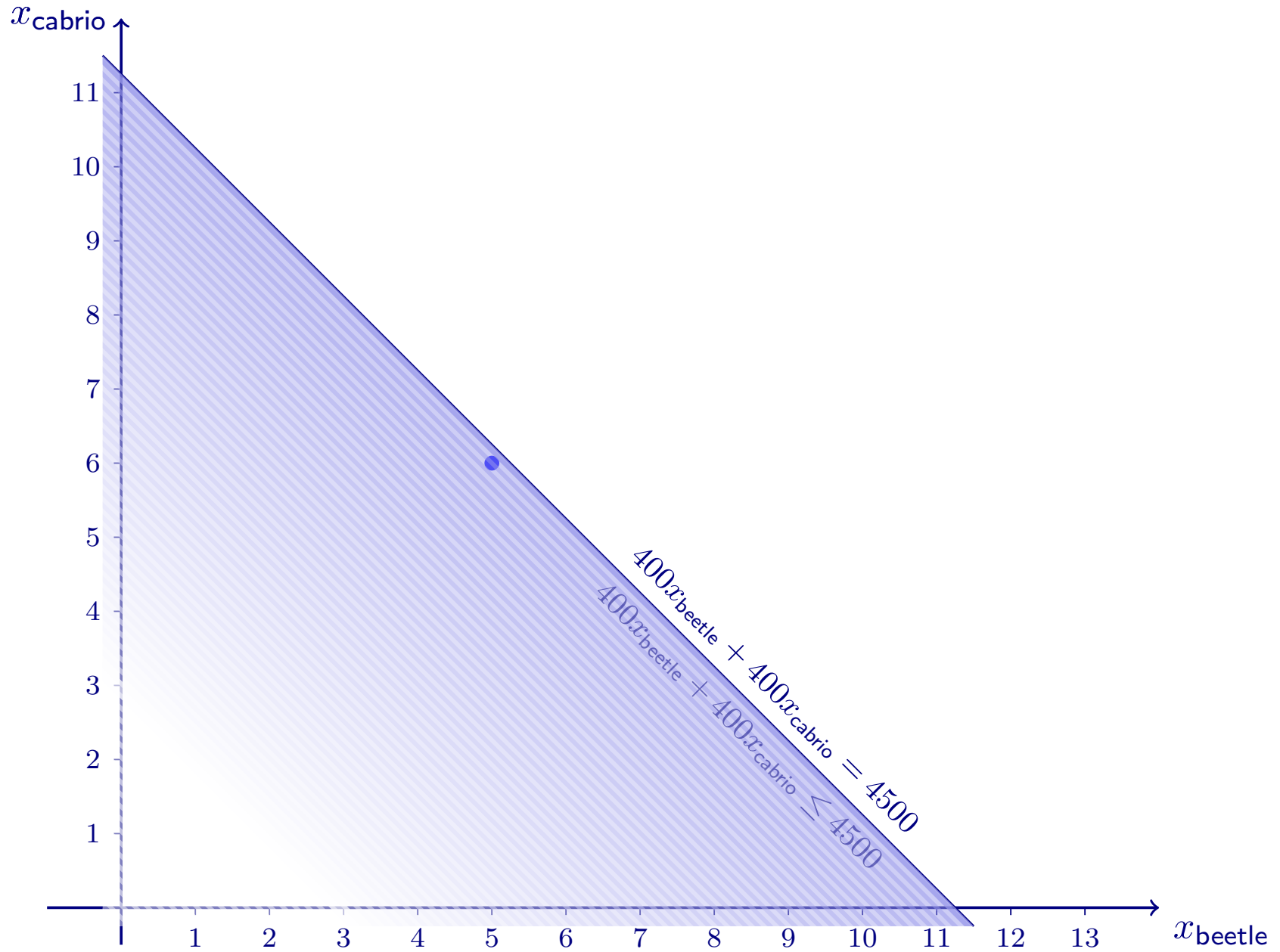
	# beetles	# cabrios	revenue	manufact. h	assembly h	raw material
feasible solution	5	6	170	43	62	4400
another feasible solution	4	7	180	41	65	4400
infeasible solution	2	9	200	37	71	4400
optimal solution	0	10	200	30	70	4000
available capacities:				50	70	4500

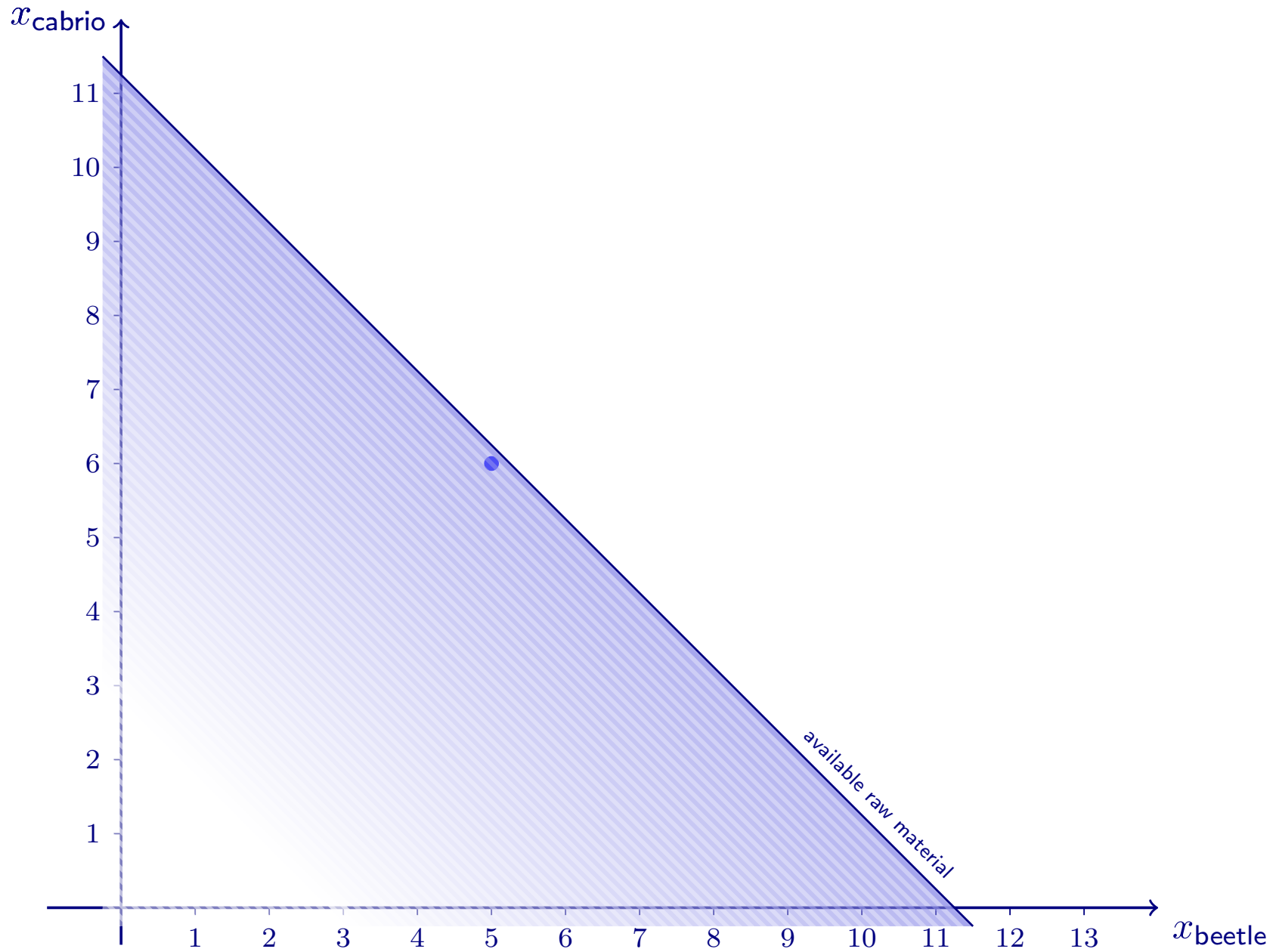


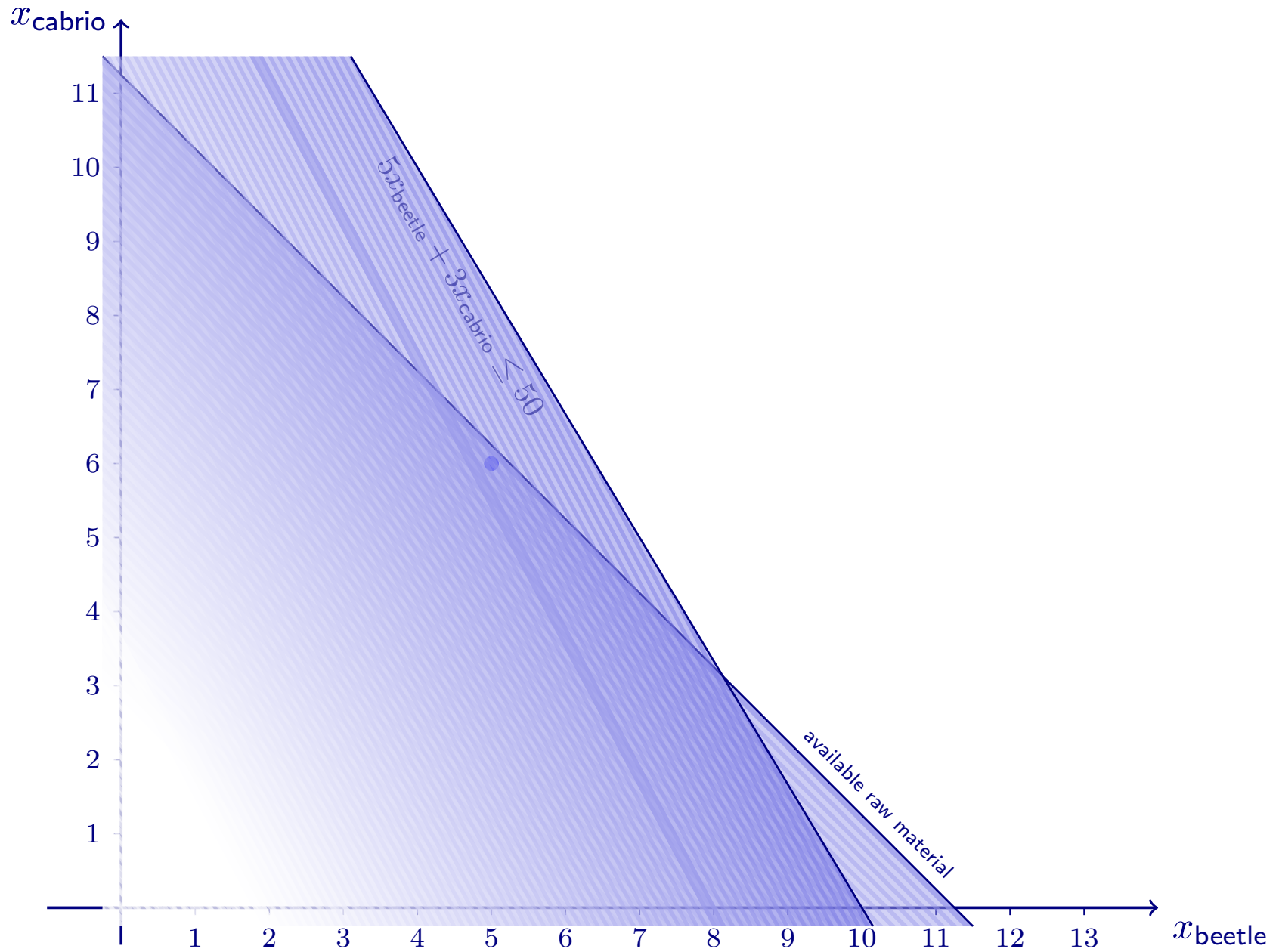


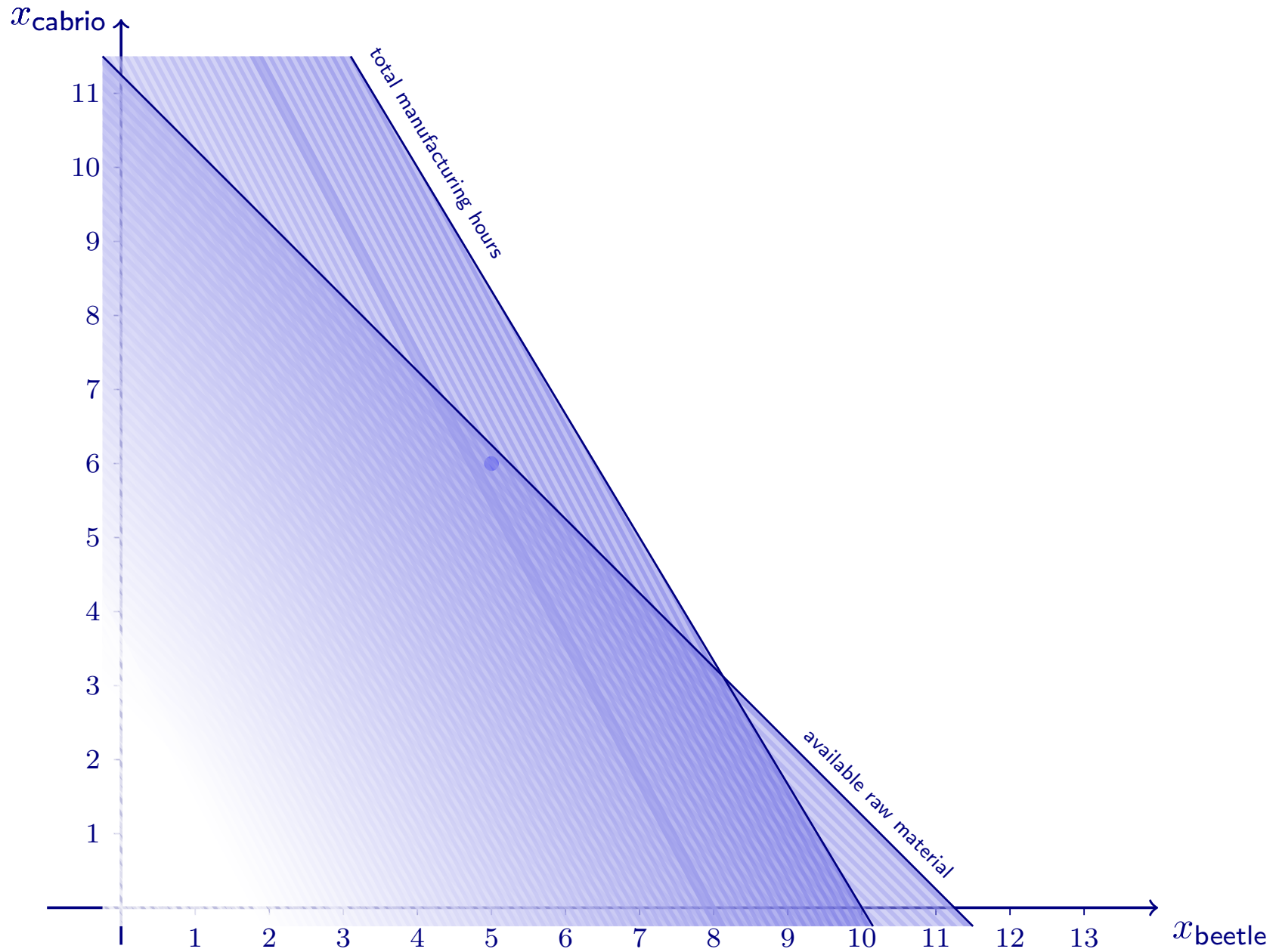


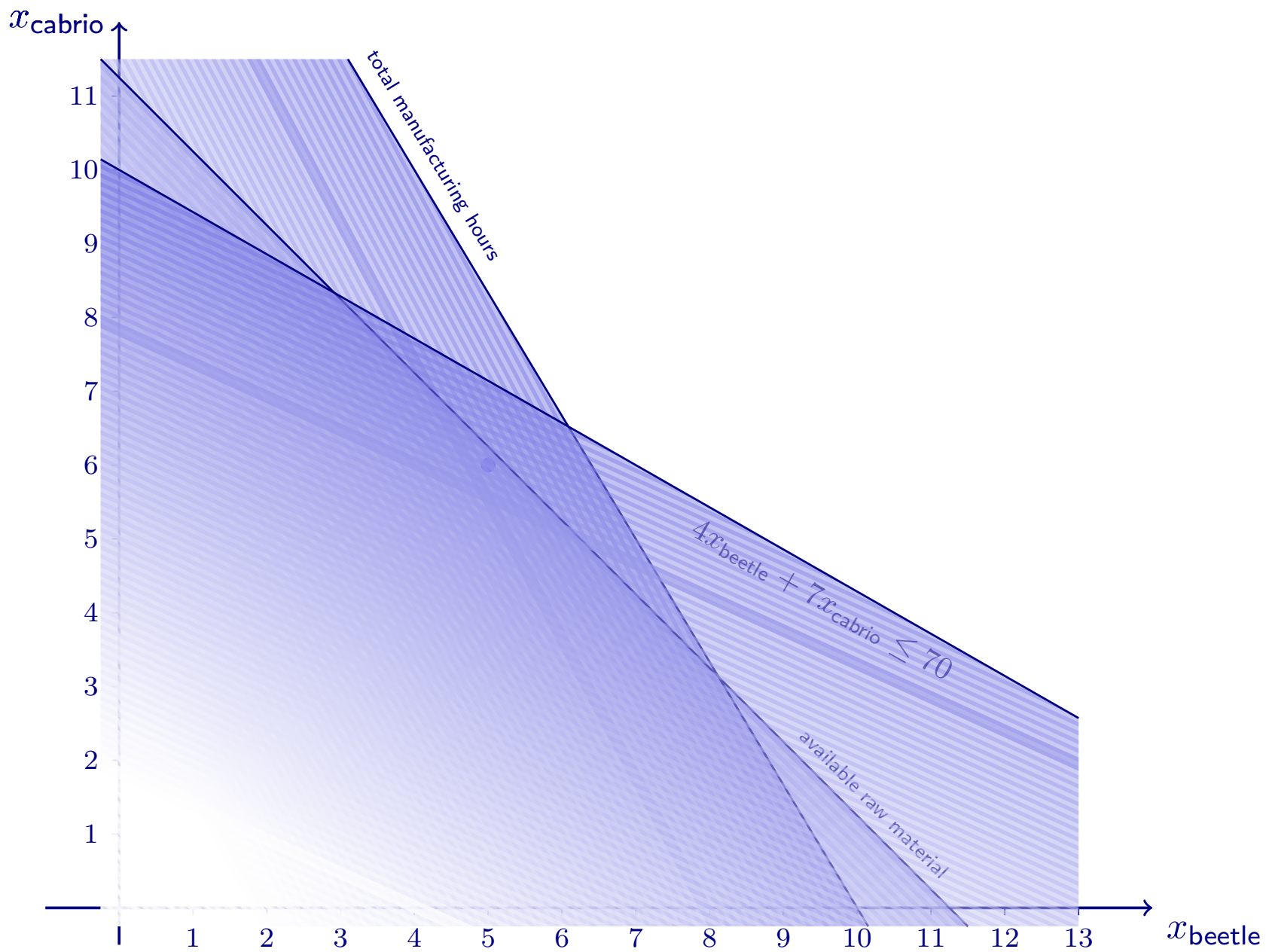


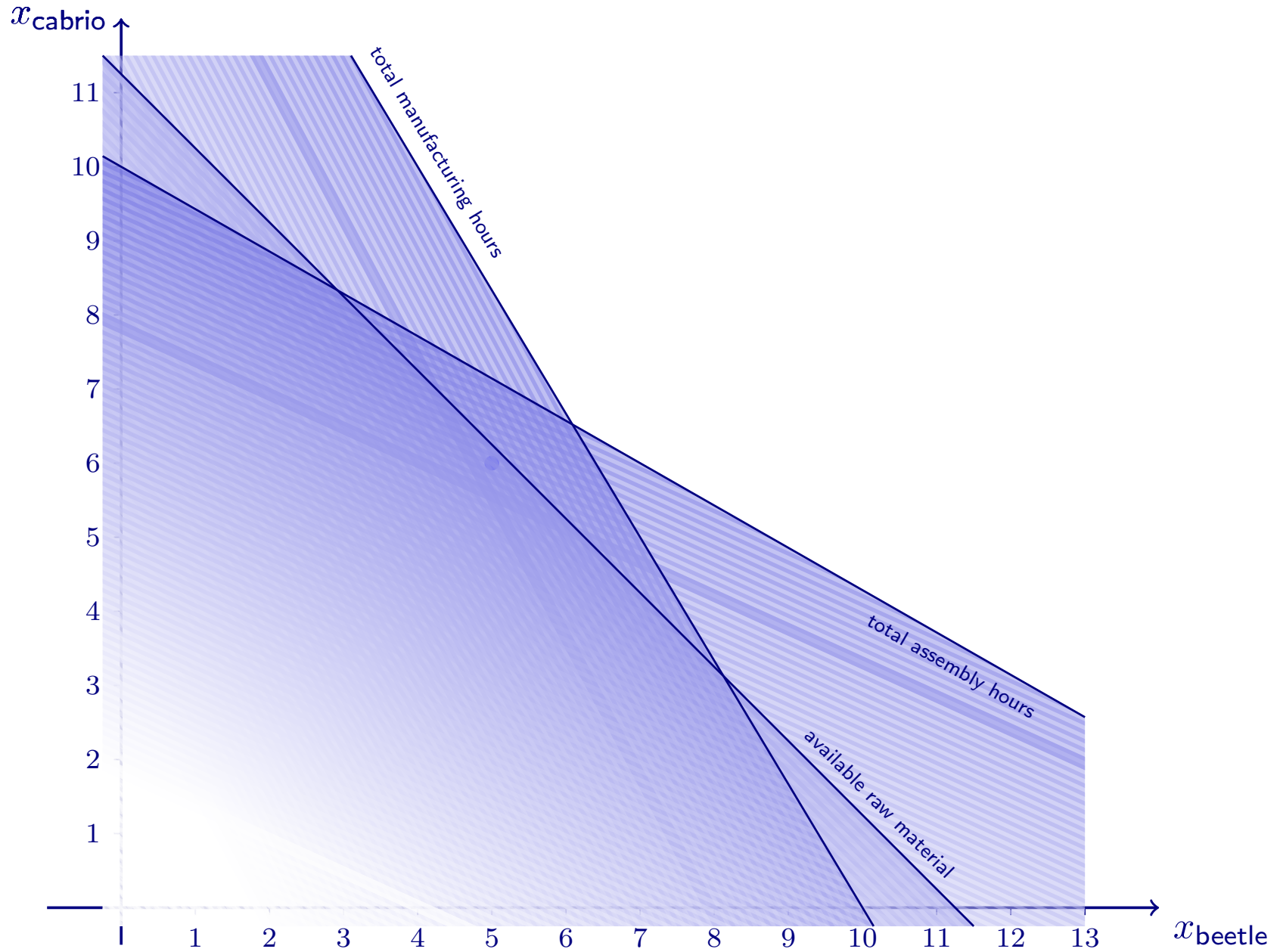


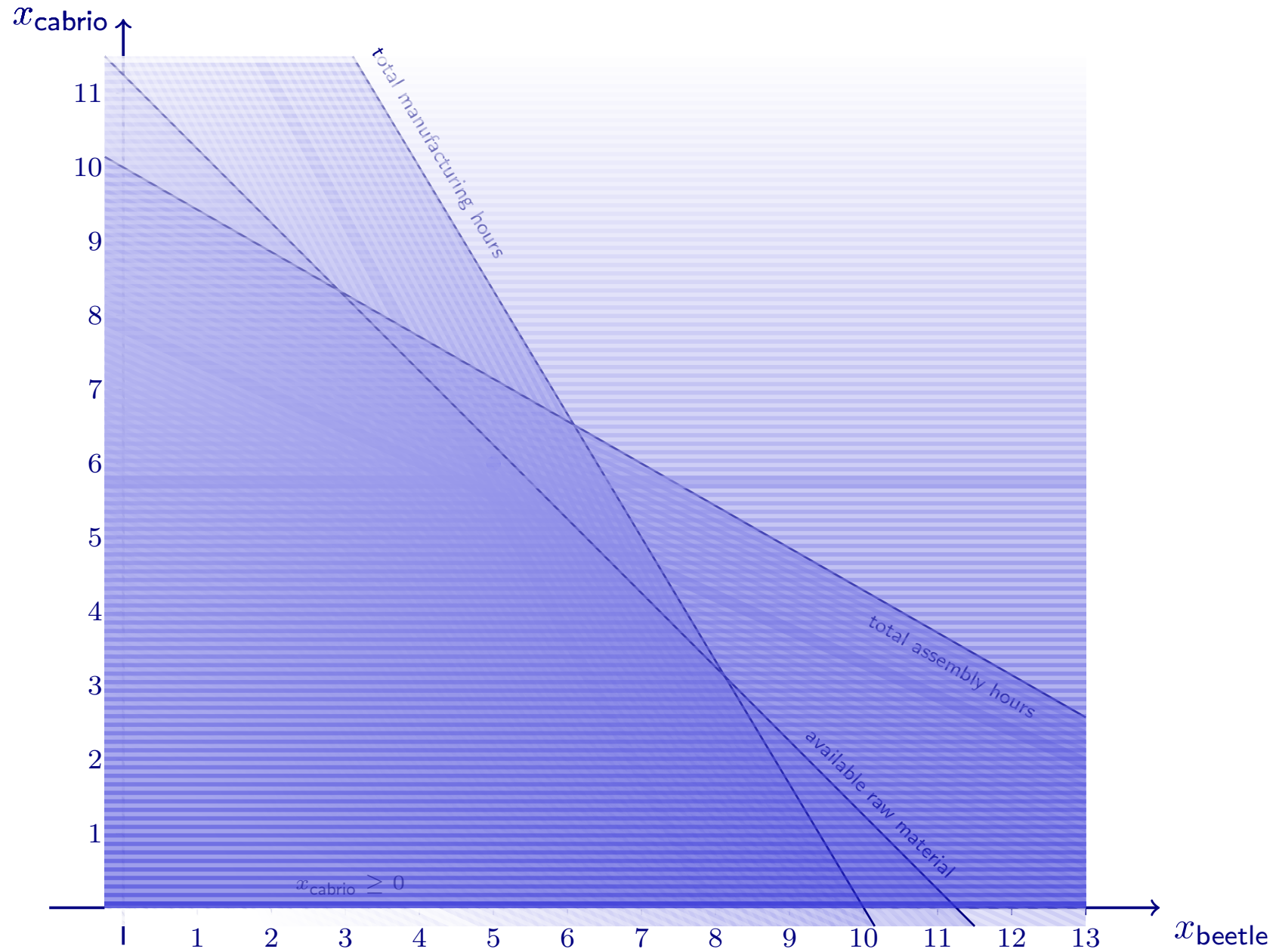


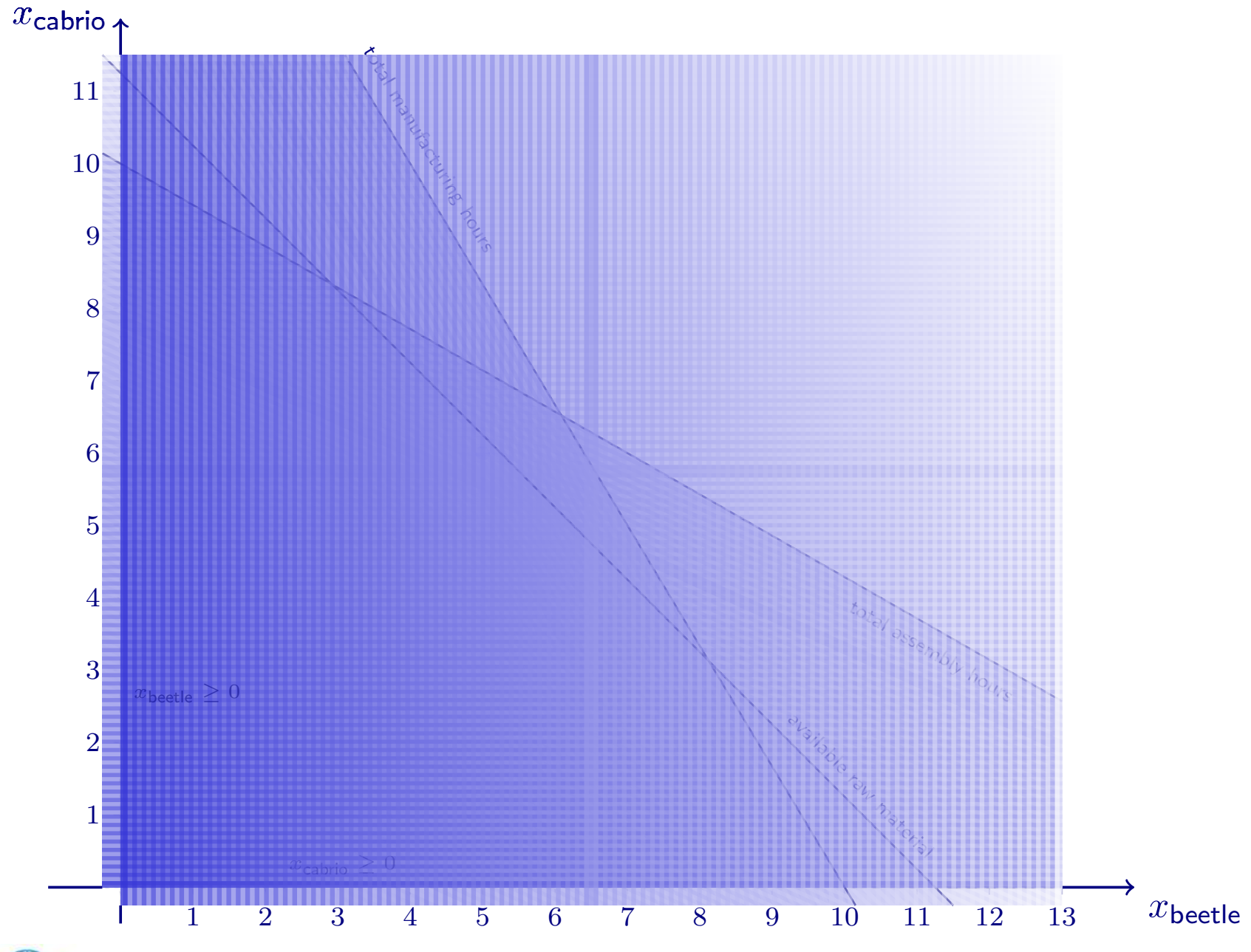


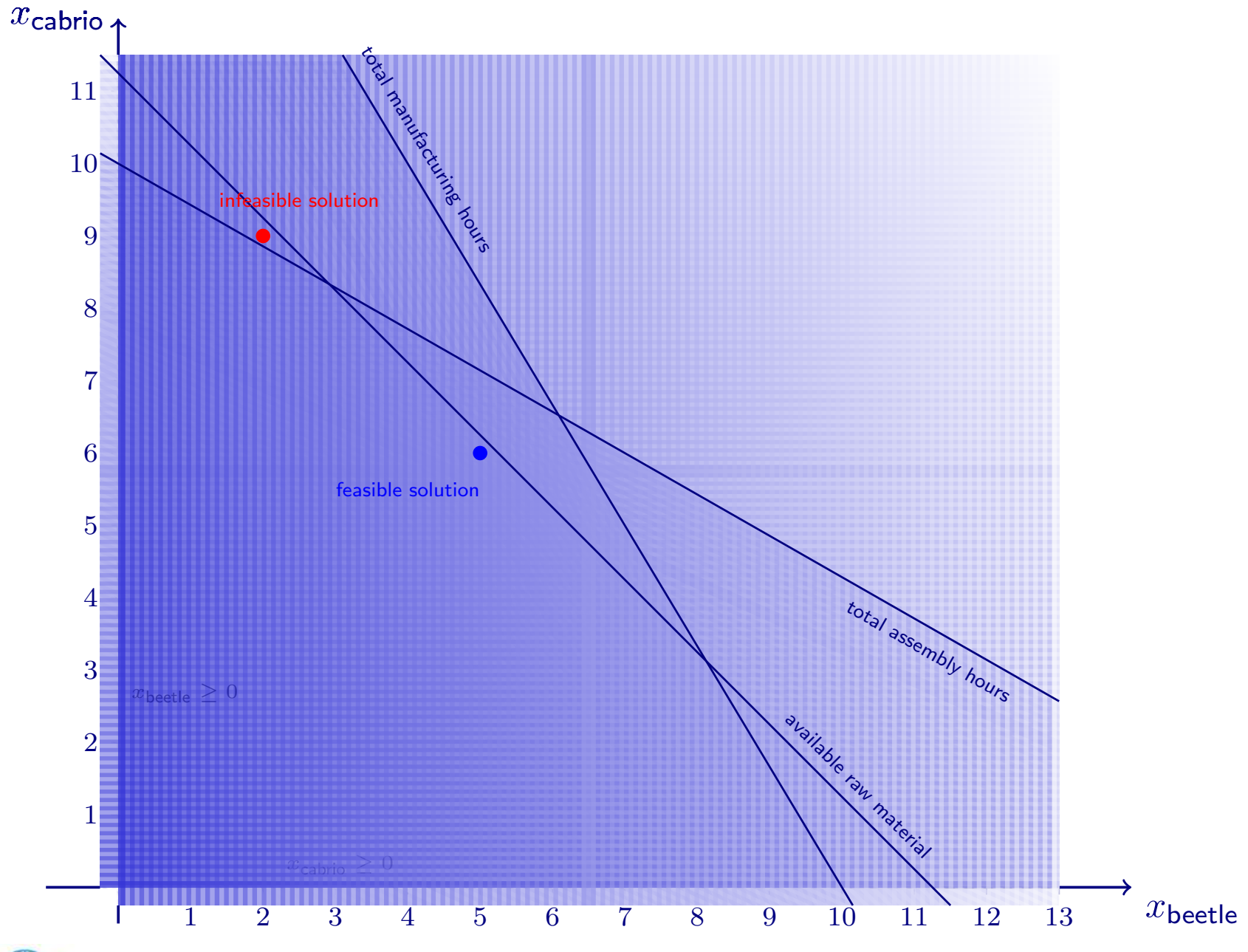


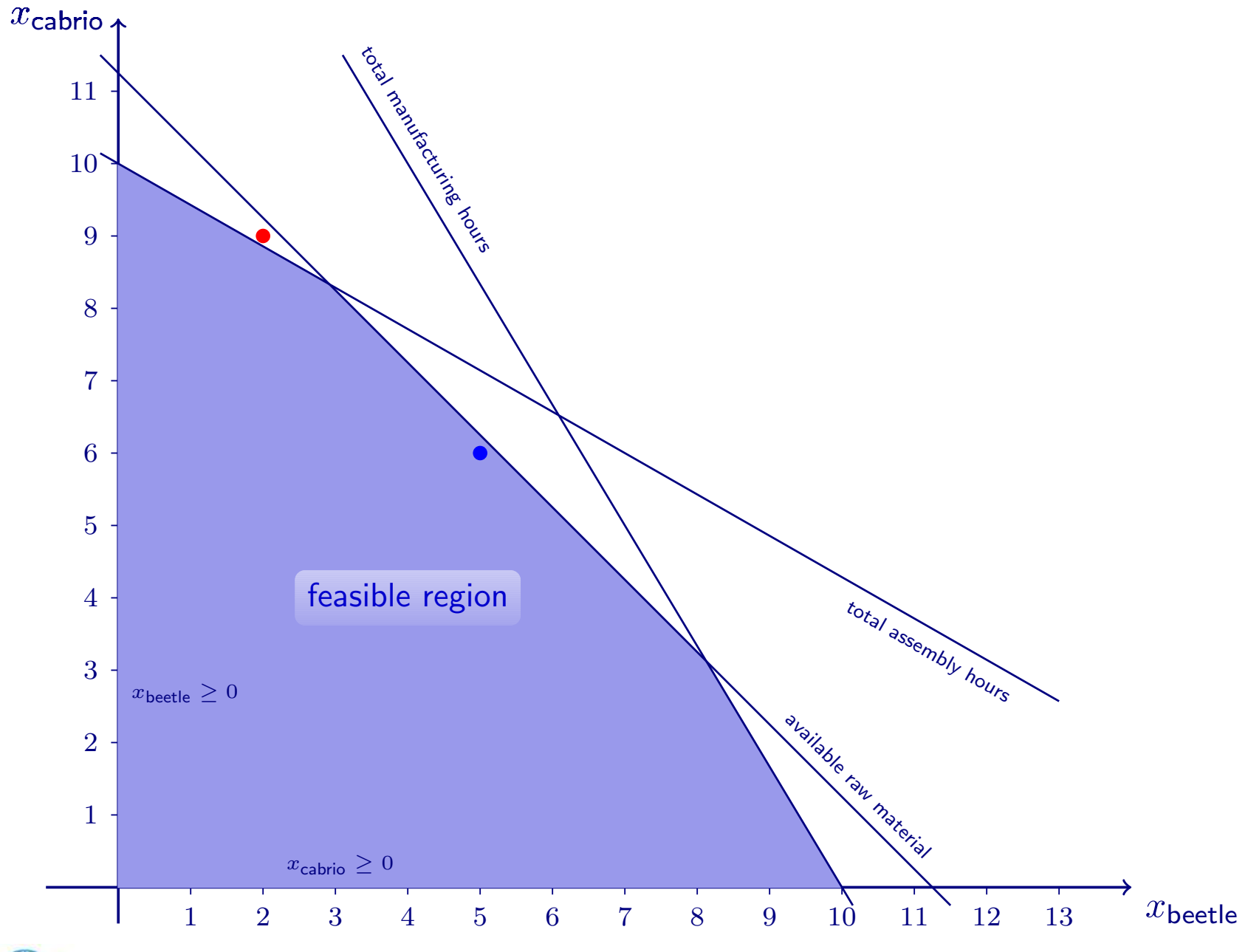


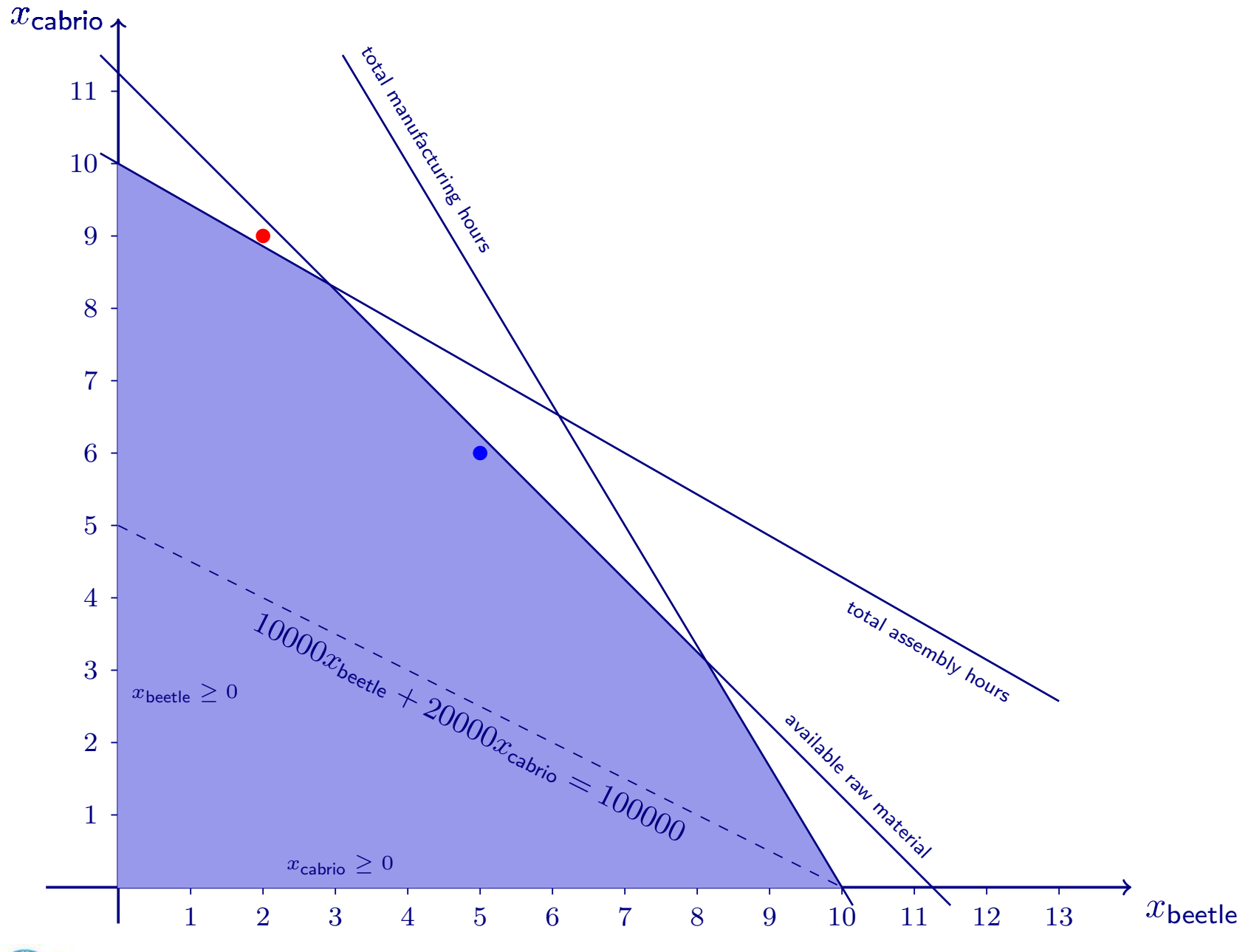


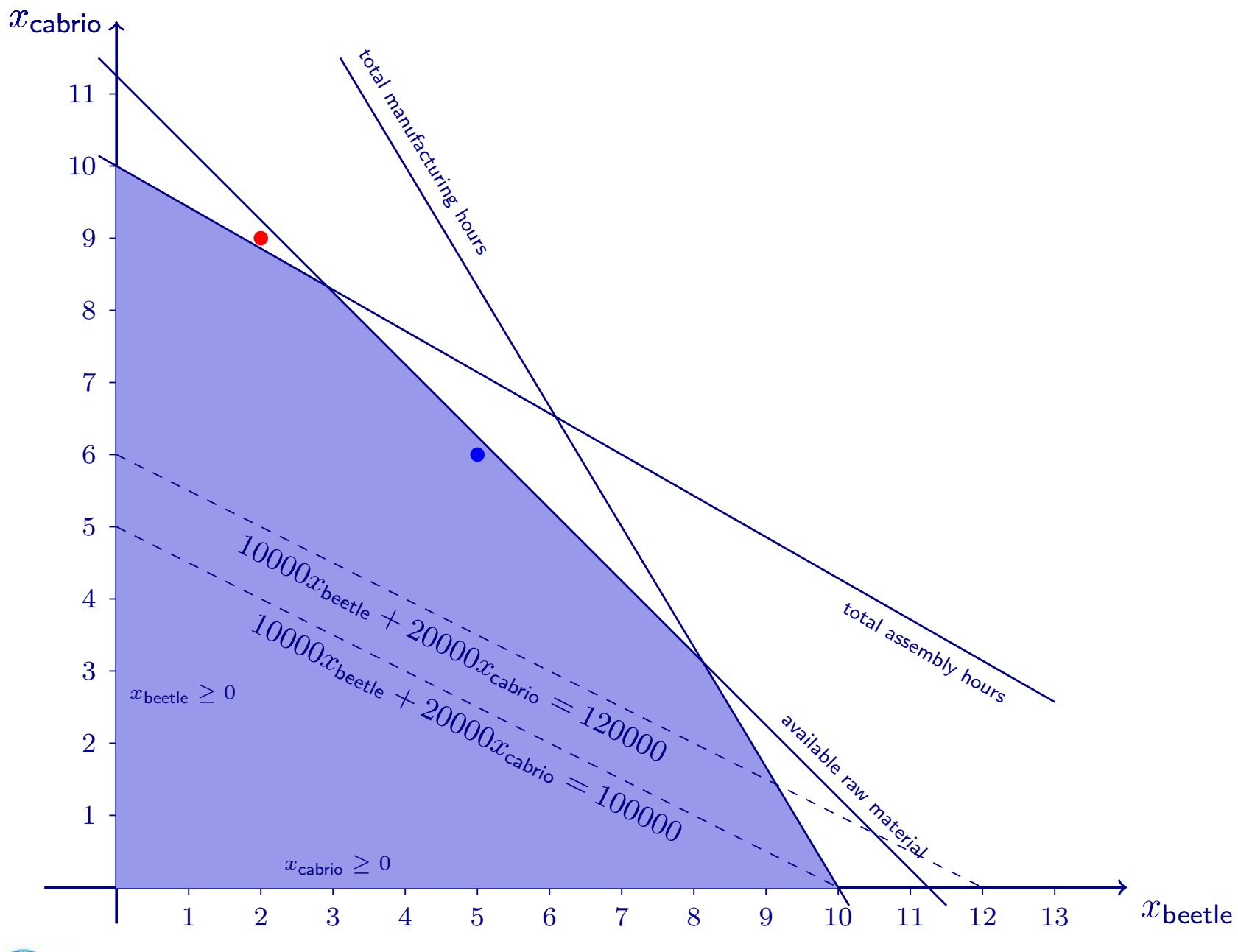


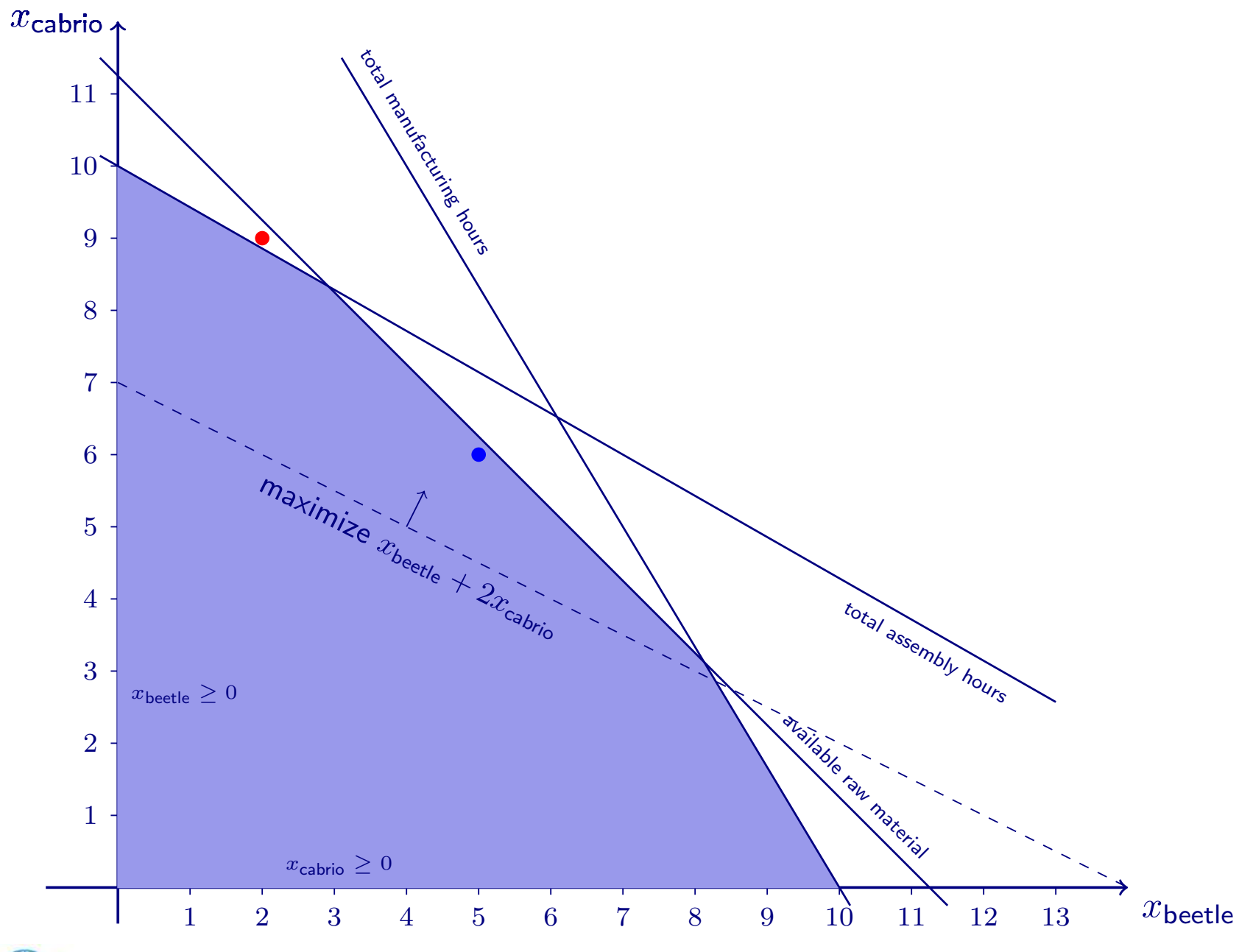


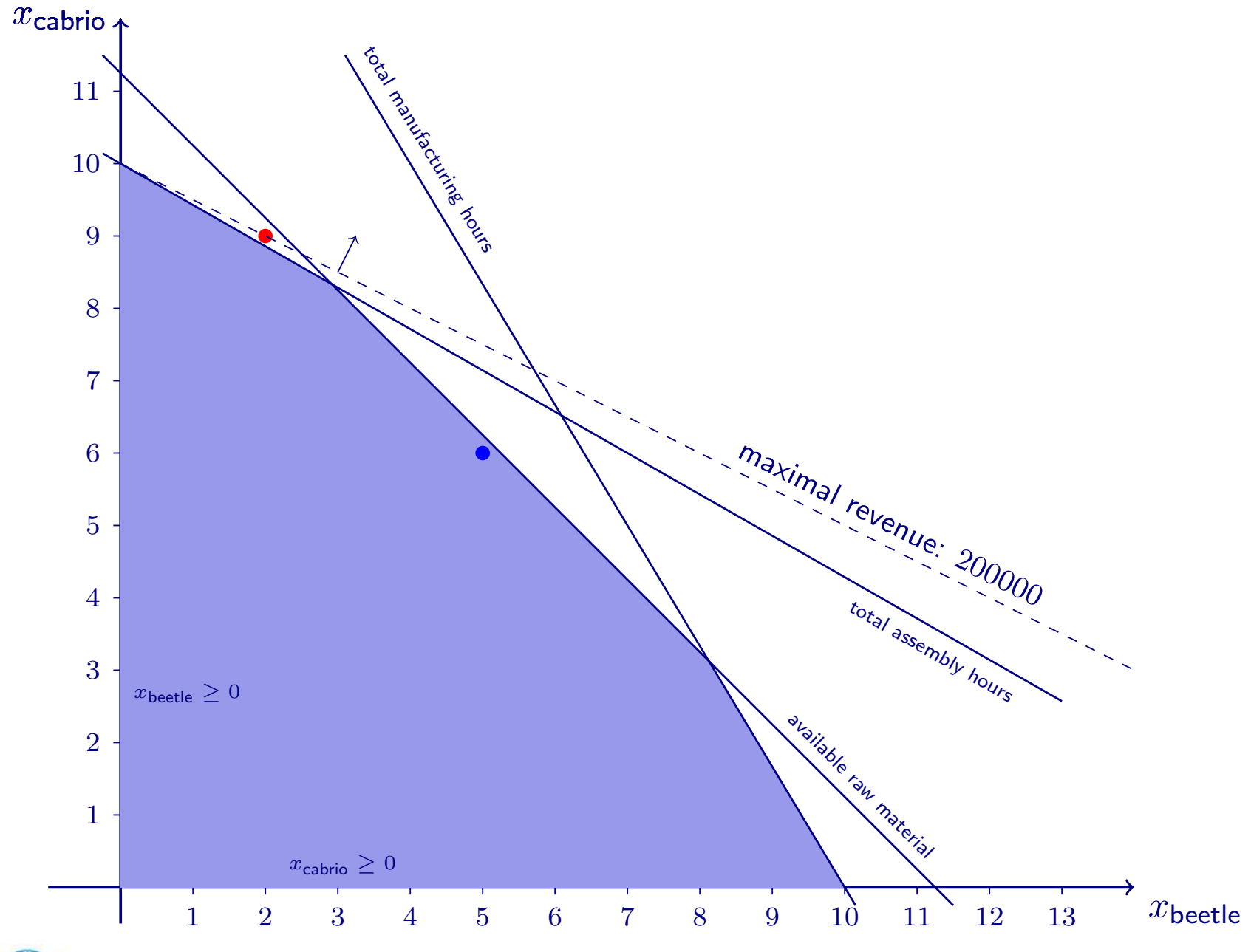


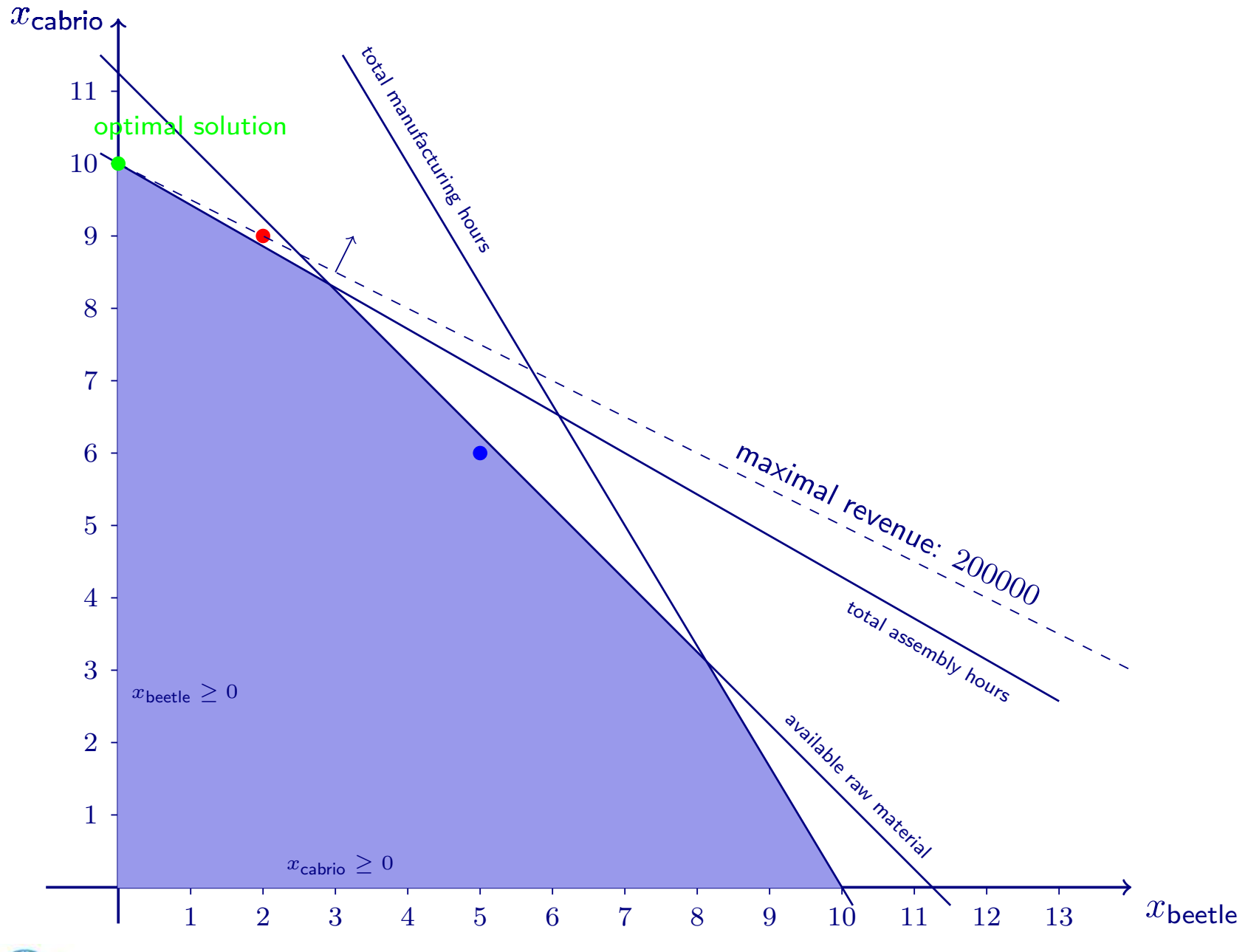








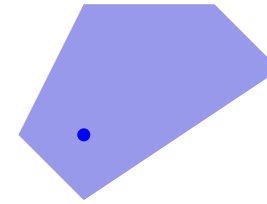




▶ Feasible solution:

All variable values satisfy all constraints

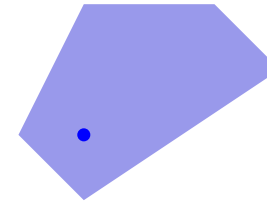
➔ Point in the feasible region



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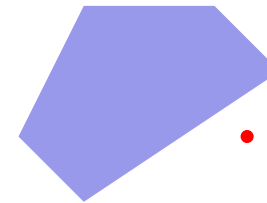
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▶ Infeasible solution:

The variable values violate at least one constraint

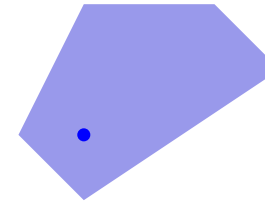
➔ Point outside the feasible region



▷ Feasible solution:

All variable values satisfy all constraints

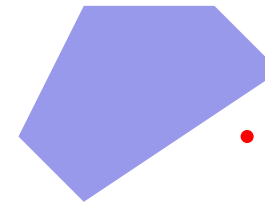
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▷ Infeasible solution:

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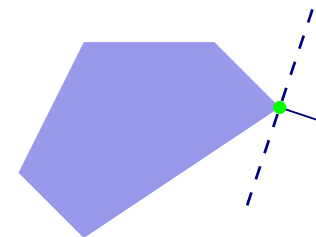
➔ Point outside the feasible region



▷ Optimal solution:

Feasible solution such that no other feasible solution has a better objective value

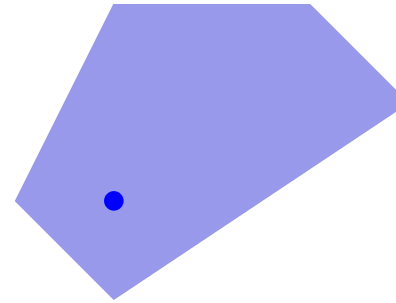
➔ Point in the feasible region, on a line h (more generally: a hyperplane) such that the feasible region is completely on one side of h



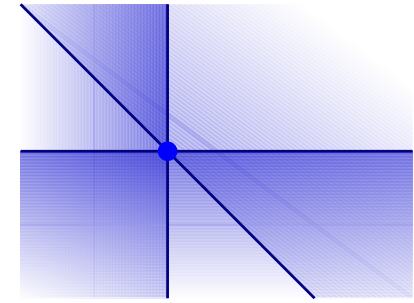
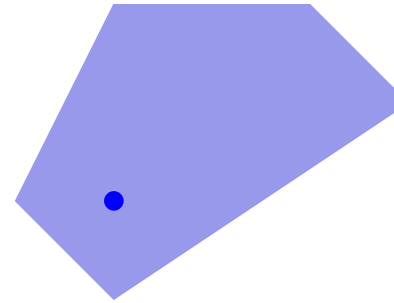


- ▶ A mathematical program is...

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 - ...feasible
 - if there is at least one feasible solution



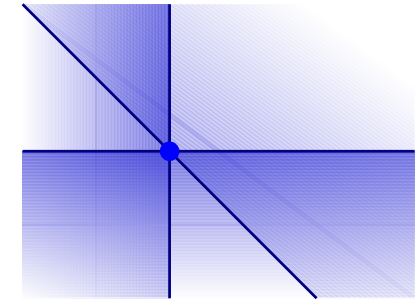
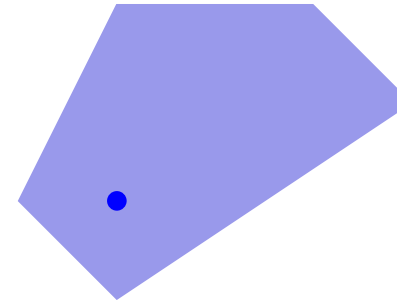
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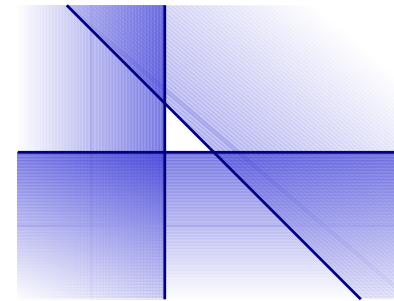
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...infeasible

if there is no feasible solution

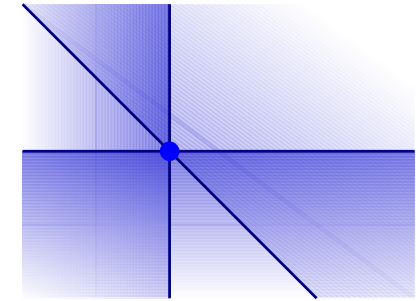
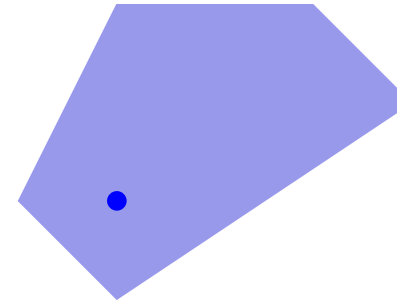
➔ no optimum



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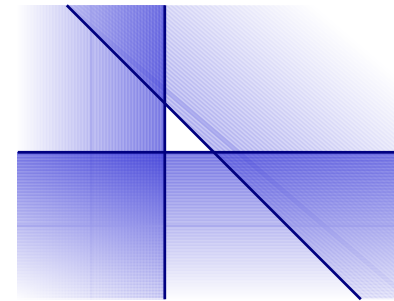
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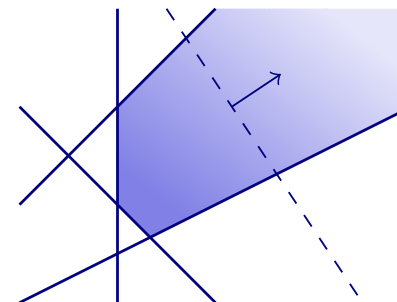
➔ no optimum



...unbounded

if there are feasible solutions with objective function value arbitrarily large (for maximizing), or small (for minimizing) respectively

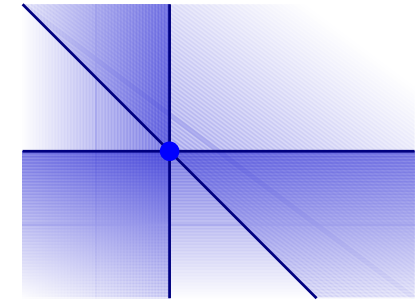
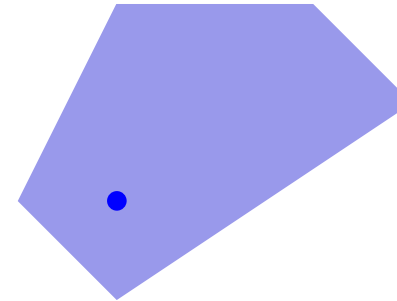
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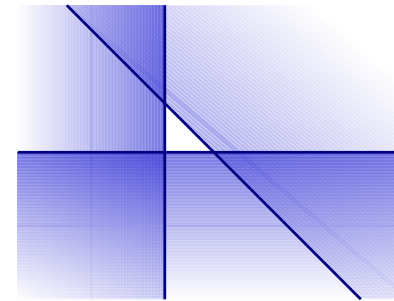
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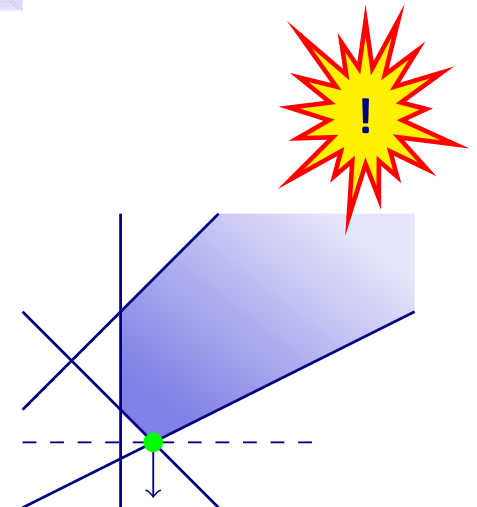
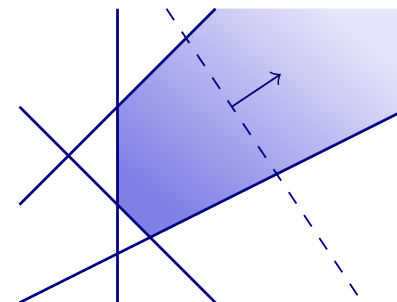
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LHS: left-hand side

- linear function (LHS) \geq value (RHS)

RHS: right-hand side

➔ Linear equations

▷ Linear functions

➔ Sum of terms of the form **parameter** · **variable**

➔ No higher-order or function terms of variables like: x^2 , $x \cdot y$, $x_1 y_4^5 z_8^2$, 3^x , $\log x$, \sqrt{x}

▷ Types of linear constraints:

➔ Linear inequalities

- linear function (LHS) \leq value (RHS)

LHS: left-hand side

- linear function (LHS) \geq value (RHS)

RHS: right-hand side

➔ Linear equations

- linear function (LHS) = value (RHS)

▷ Linear functions

➔ Sum of terms of the form **parameter** · **variable**

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➔ Linear equations

- linear function (LHS) = value (RHS)

➔ Bounds on variables

▷ Linear functions

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▷ Types of linear constraints:

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➔ Linear equations

- linear function (LHS) = value (RHS)

➔ Bounds on variables

- one variable \leq value (upper bound)

▷ Linear functions

➔ Sum of terms of the form **parameter** · **variable**

➔ No higher-order or function terms of variables like: x^2 , $x \cdot y$, $x_1 y_4^5 z_8^2$, 3^x , $\log x$, \sqrt{x}

▷ Types of linear constraints:

➔ Linear inequalities

- linear function (LHS) \leq value (RHS)

LHS: left-hand side

- linear function (LHS) \geq value (RHS)

RHS: right-hand side

➔ Linear equations

- linear function (LHS) = value (RHS)

➔ Bounds on variables

- one variable \leq value (upper bound)

- one variable \geq value (lower bound)



maximize/minimize $\sum_{j=1}^n c_j x_j$



maximize/minimize

$$\sum_{j=1}^n c_j x_j$$

Objective function

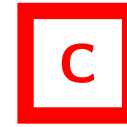
maximize/minimize $\sum_{j=1}^n c_j x_j$ **Objective function**

subject to $\sum_{j=1}^n a_{ij} x_j \leq b_i$ for all $i = 1, \dots, m$

maximize/minimize $\sum_{j=1}^n c_j x_j$

Objective function

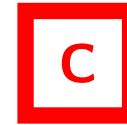
subject to $\sum_{j=1}^n a_{ij} x_j \leq b_i$ for all $i = 1, \dots, m$



maximize/minimize $\sum_{j=1}^n c_j x_j$

Objective function

subject to $\sum_{j=1}^n a_{ij} x_j \leq b_i$ for all $i = 1, \dots, m$



$l_j \leq x_j \leq u_j$ for all $j = 1, \dots, n$

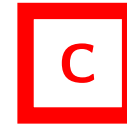
maximize/minimize

$$\sum_{j=1}^n c_j x_j$$

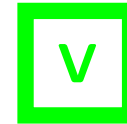
Objective function

subject to


$$\sum_{j=1}^n a_{ij} x_j \leq b_i \quad \text{for all } i = 1, \dots, m$$




$$l_j \leq x_j \leq u_j \quad \text{for all } j = 1, \dots, n$$




maximize/minimize $\sum_{j=1}^n c_j x_j$ **Objective function**


subject to $\sum_{j=1}^n a_{ij} x_j \leq b_i$ for all $i = 1, \dots, m$ 

$l_j \leq x_j \leq u_j$ for all $j = 1, \dots, n$ 

➔ n variables, m constraints

maximize/minimize $\sum_{j=1}^n c_j x_j$ Objective function


subject to $\sum_{j=1}^n a_{ij} x_j \leq b_i$ for all $i = 1, \dots, m$ 


$l_j \leq x_j \leq u_j$ for all $j = 1, \dots, n$ 

➔ n variables, m constraints

➔ (c_1, \dots, c_n) is the objective function vector


maximize/minimize $\sum_{j=1}^n c_j x_j$ **Objective function**


subject to $\sum_{j=1}^n a_{ij} x_j \leq b_i$ for all $i = 1, \dots, m$ 

$l_j \leq x_j \leq u_j$ for all $j = 1, \dots, n$ 

- ➔ n variables, m constraints
- ➔ (c_1, \dots, c_n) is the objective function vector
- ➔ (b_1, \dots, b_m) is the right-hand side vector

maximize/minimize $\sum_{j=1}^n c_j x_j$ **Objective function**

subject to $\sum_{j=1}^n a_{ij} x_j \leq b_i$ for all $i = 1, \dots, m$ 

$l_j \leq x_j \leq u_j$ for all $j = 1, \dots, n$ 


➔ n variables, m constraints


➔ (c_1, \dots, c_n) is the objective function vector

➔ (b_1, \dots, b_m) is the right-hand side vector

➔ $\begin{pmatrix} a_{11} & \cdots & a_{1n} \\ \vdots & \ddots & \vdots \\ a_{m1} & \cdots & a_{mn} \end{pmatrix}$ is the constraints matrix

maximize/minimize $\sum_{j=1}^n c_j x_j$ **Objective function**

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➔ $\begin{pmatrix} a_{11} & \cdots & a_{1n} \\ \vdots & \ddots & \vdots \\ a_{m1} & \cdots & a_{mn} \end{pmatrix}$ is the constraints matrix

➔ Some of the lower bounds l_j could be $-\infty$, some of the upper bounds u_j could be $+\infty$

- ▷ Models, Data and Algorithms
- ▷ Linear Optimization
- ▷ Mathematical Background: Polyhedra, Simplex-Algorithm
- ▷ Sensitivity Analysis; (Mixed) Integer Programming
- ▷ MIP Modelling; Mathematical Background: Branch & Bound
- ▷ Branch & Bound, Cutting Planes; More Examples; Combinatorial Optimization
- ▷ Combinatorial Optimization: Examples, Graphs, Algorithms
- ▷ Complexity Theory
- ▷ Nonlinear Optimization
- ▷ Scheduling
- ▷ Lot Sizing
- ▷ Multicriteria Optimization
- ▷ Oral exam