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# Mathematical Tools for Engineering and Management

## Lecture 5

16 Nov 2011



- ▶ Models, Data and Algorithms
- ▶ Linear Optimization
- ▶ Mathematical Background: Polyhedra, Simplex-Algorithm
- ▶ Sensitivity Analysis; (Mixed) Integer Programming
- ▶ MIP Modelling
- ▶ Branch & Bound, Cutting Planes; More Examples; Combinatorial Optimization
- ▶ Combinatorial Optimization: Examples, Graphs, Algorithms
- ▶ Complexity Theory
- ▶ Nonlinear Optimization
- ▶ Scheduling
- ▶ Lot Sizing
- ▶ Multicriteria Optimization
- ▶ Oral exam

Production Planning in Automobile Industry



Product	Beetle	Cabrio
Revenue	\$10000	\$20000
Manufacturing	5h	3h
Assembly	4h	7h
Raw material	400kg	400kg

Plant capacity and available raw materials:

- Manufacturing capacity: 50h
- Assembly capacity: 70h
- Raw material: 4500kg

➔ Question: How many cars of each type should be produced to maximize the profit?

▷ Production Planning in Automobile Industry



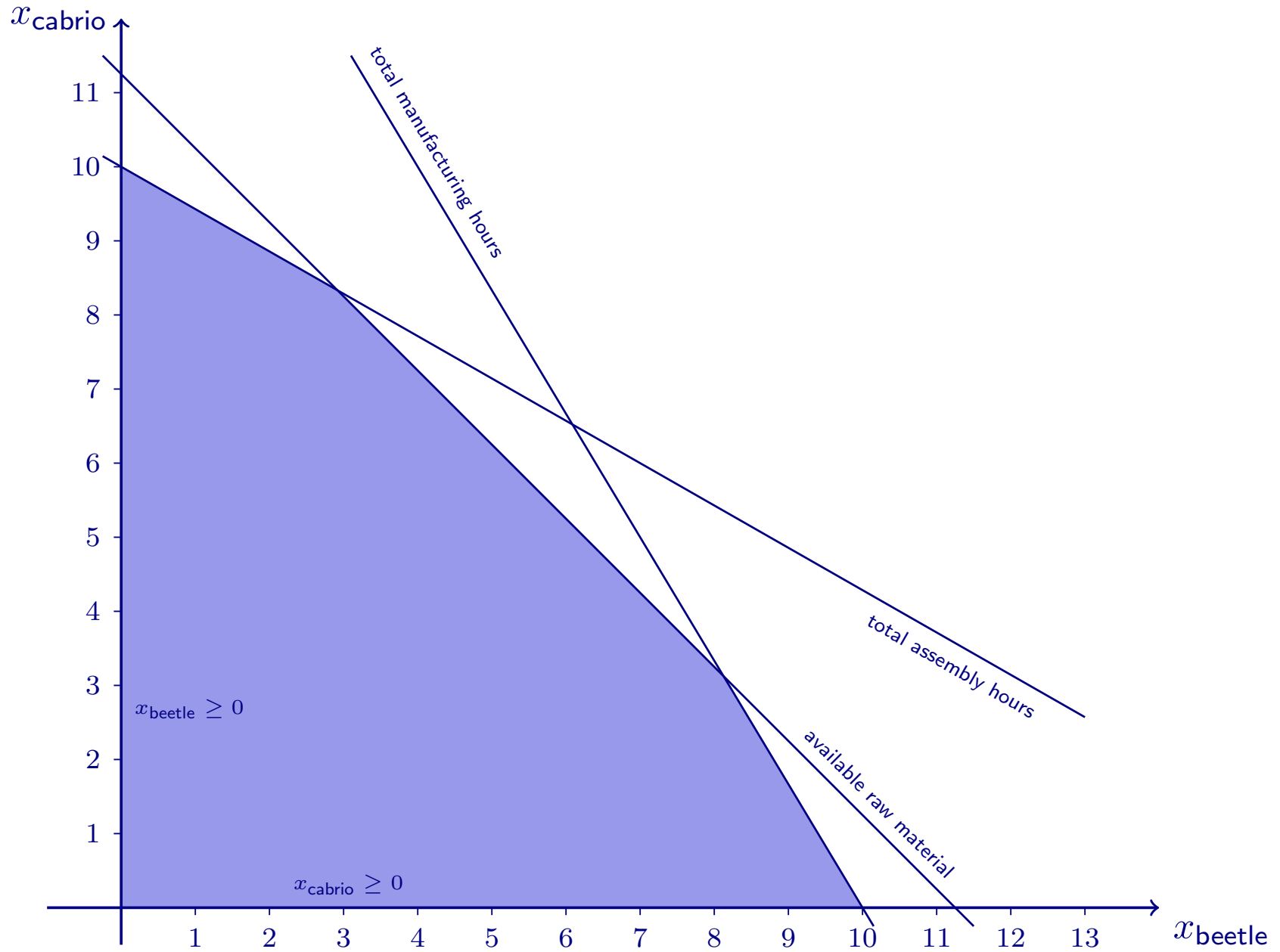
Product	Beetle	Cabrio
Revenue	\$10000	\$14000
Manufacturing	5h	3h
Assembly	4h	7h
Raw material	400kg	400kg

**Plant capacity and available raw materials:**

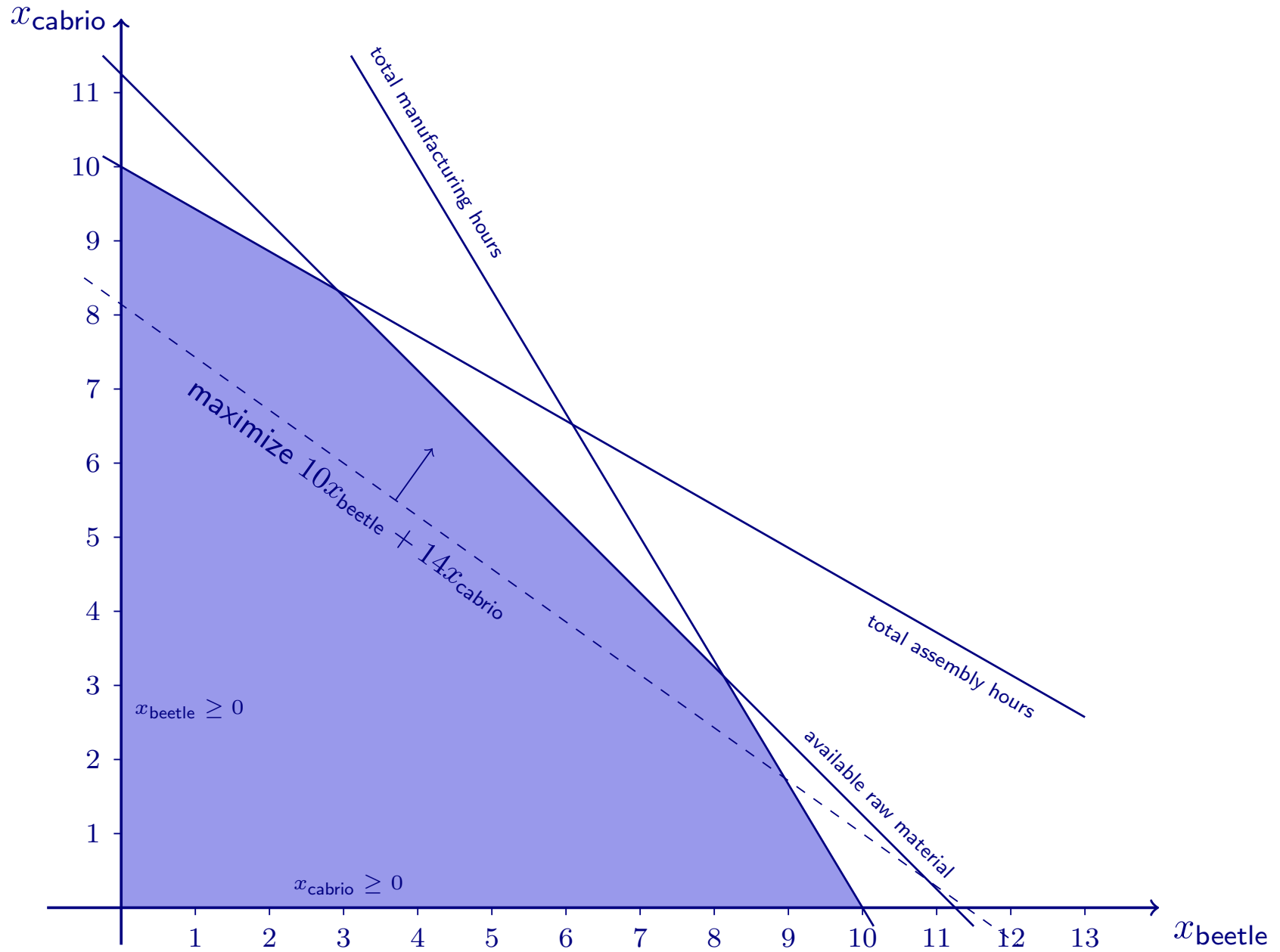
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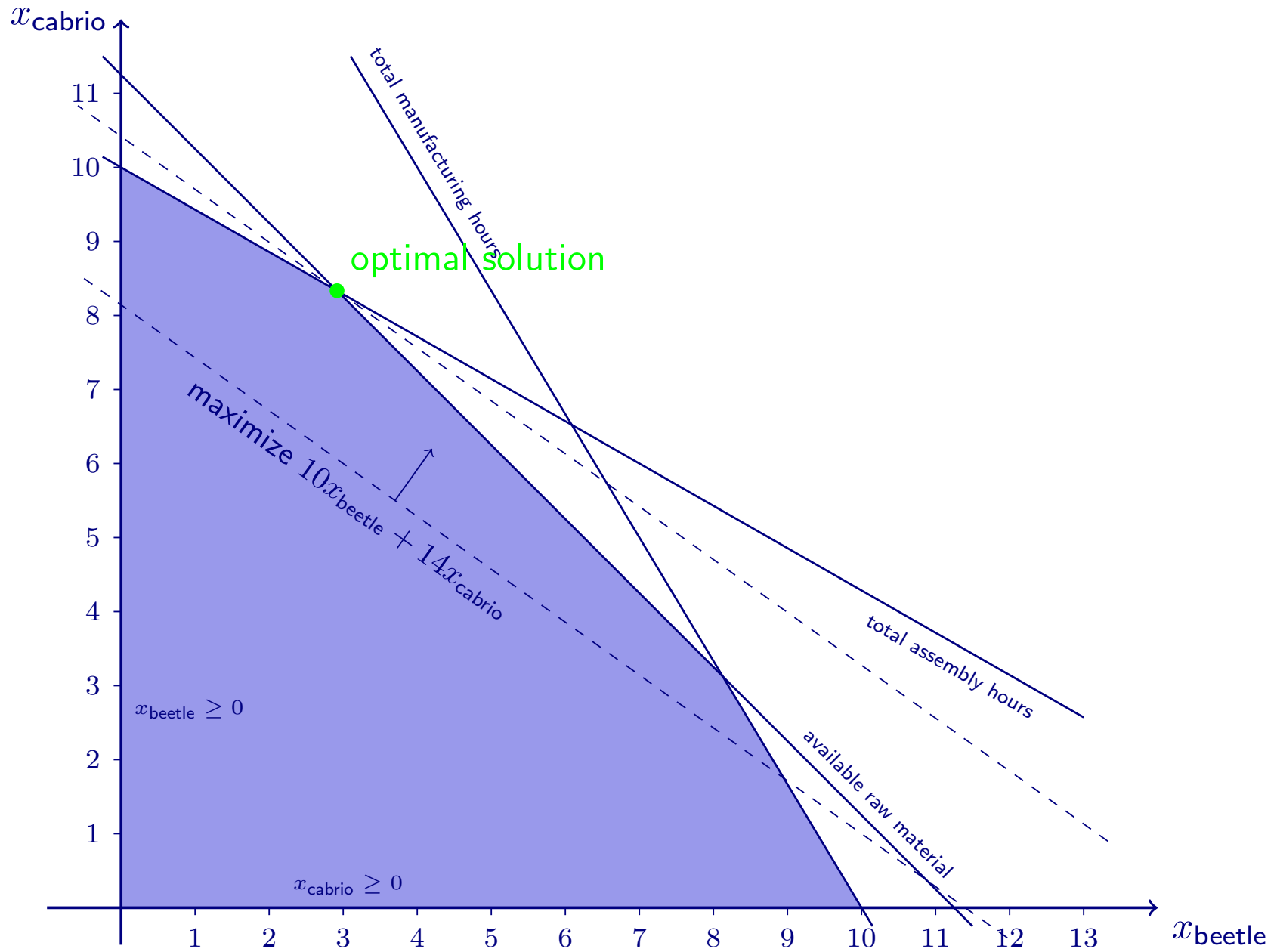
# Solving the changed model

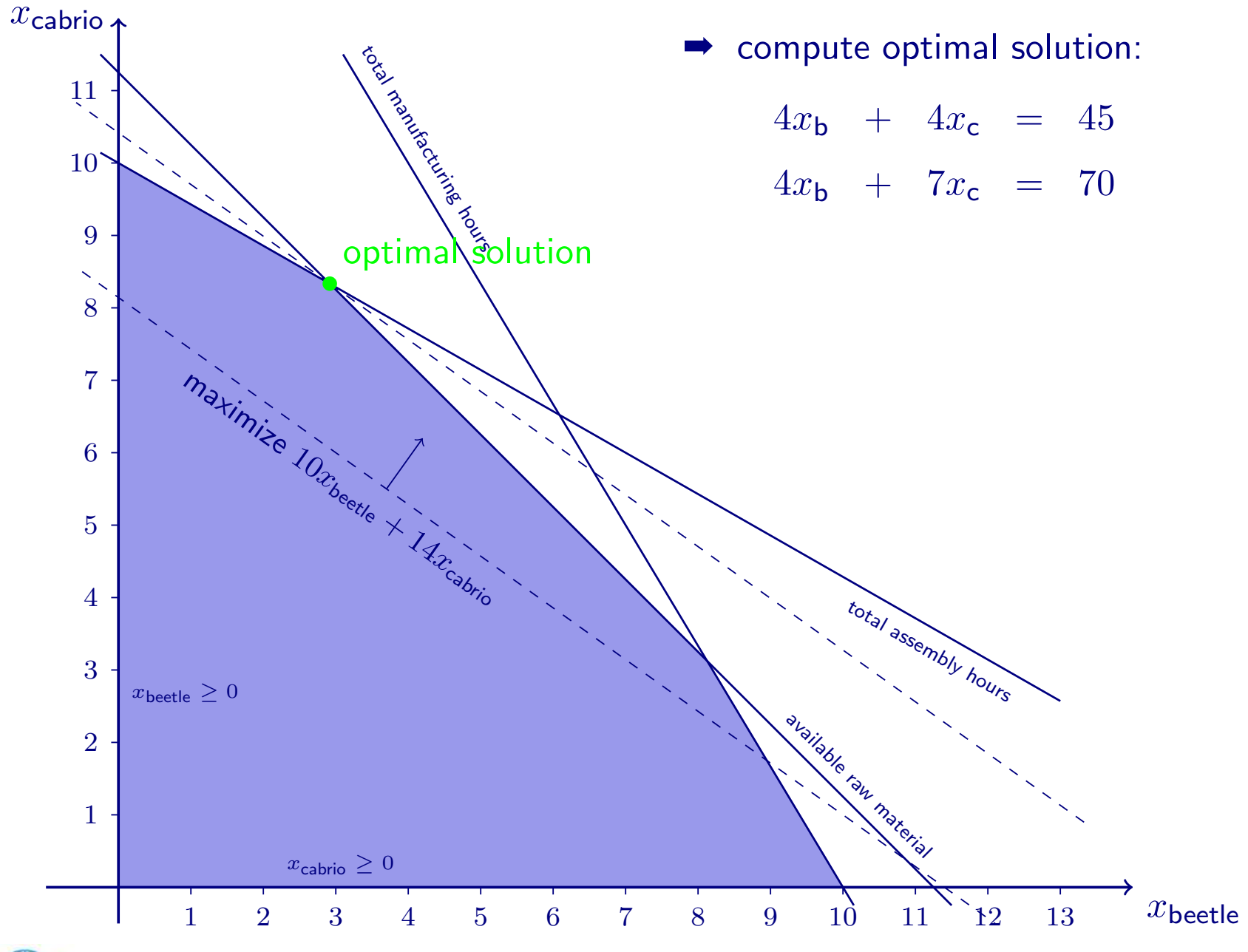


# Solving the changed model

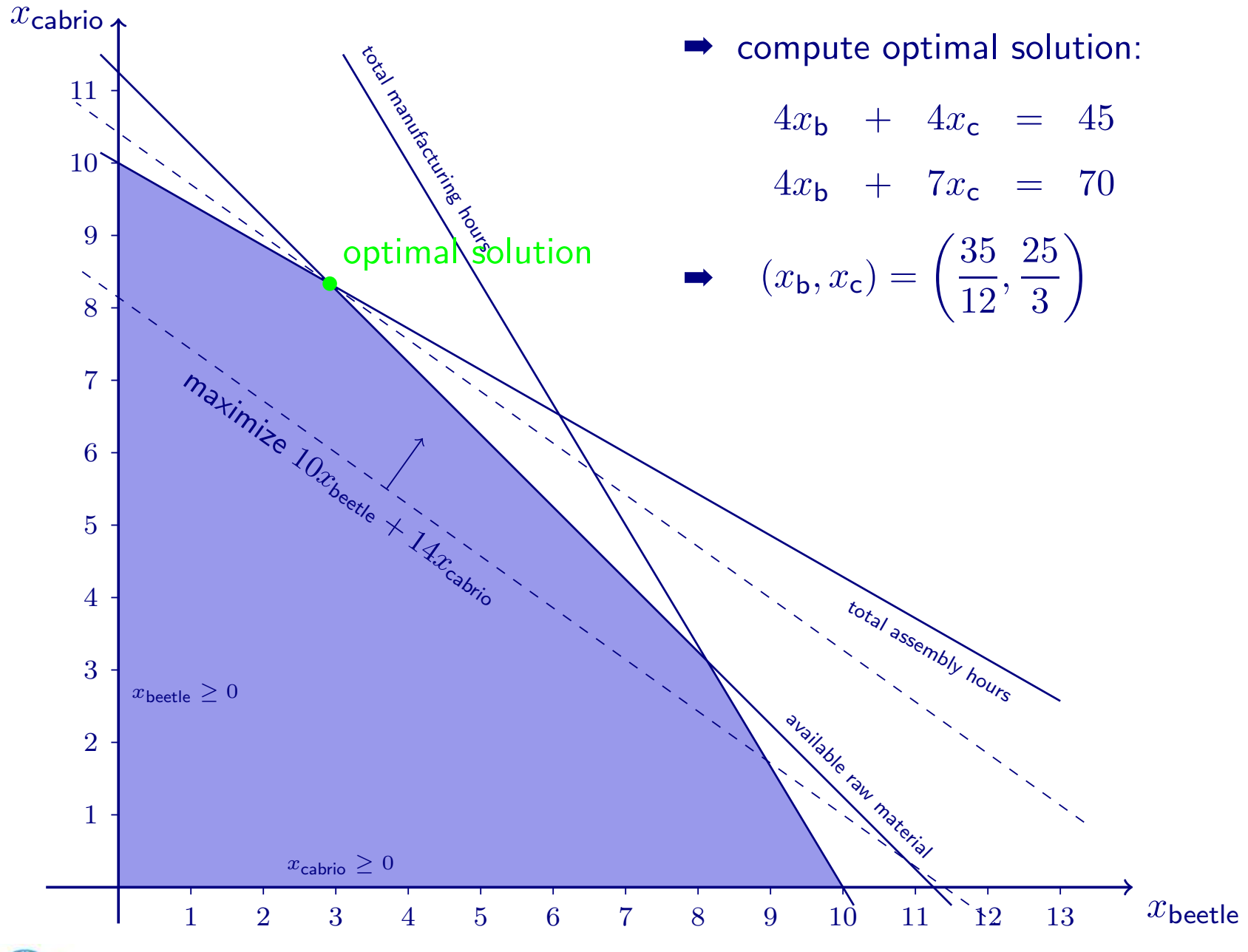


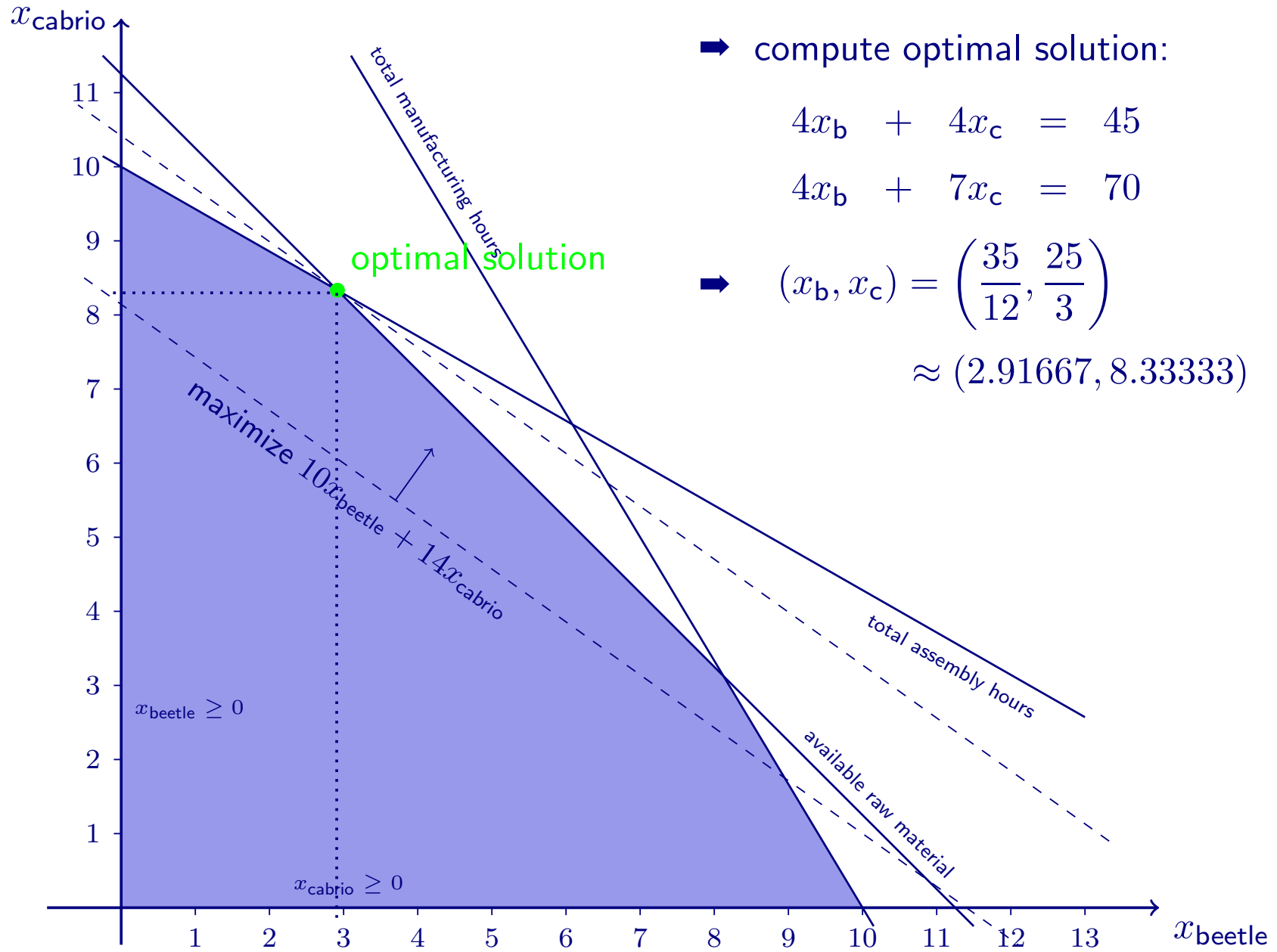
# Solving the changed model











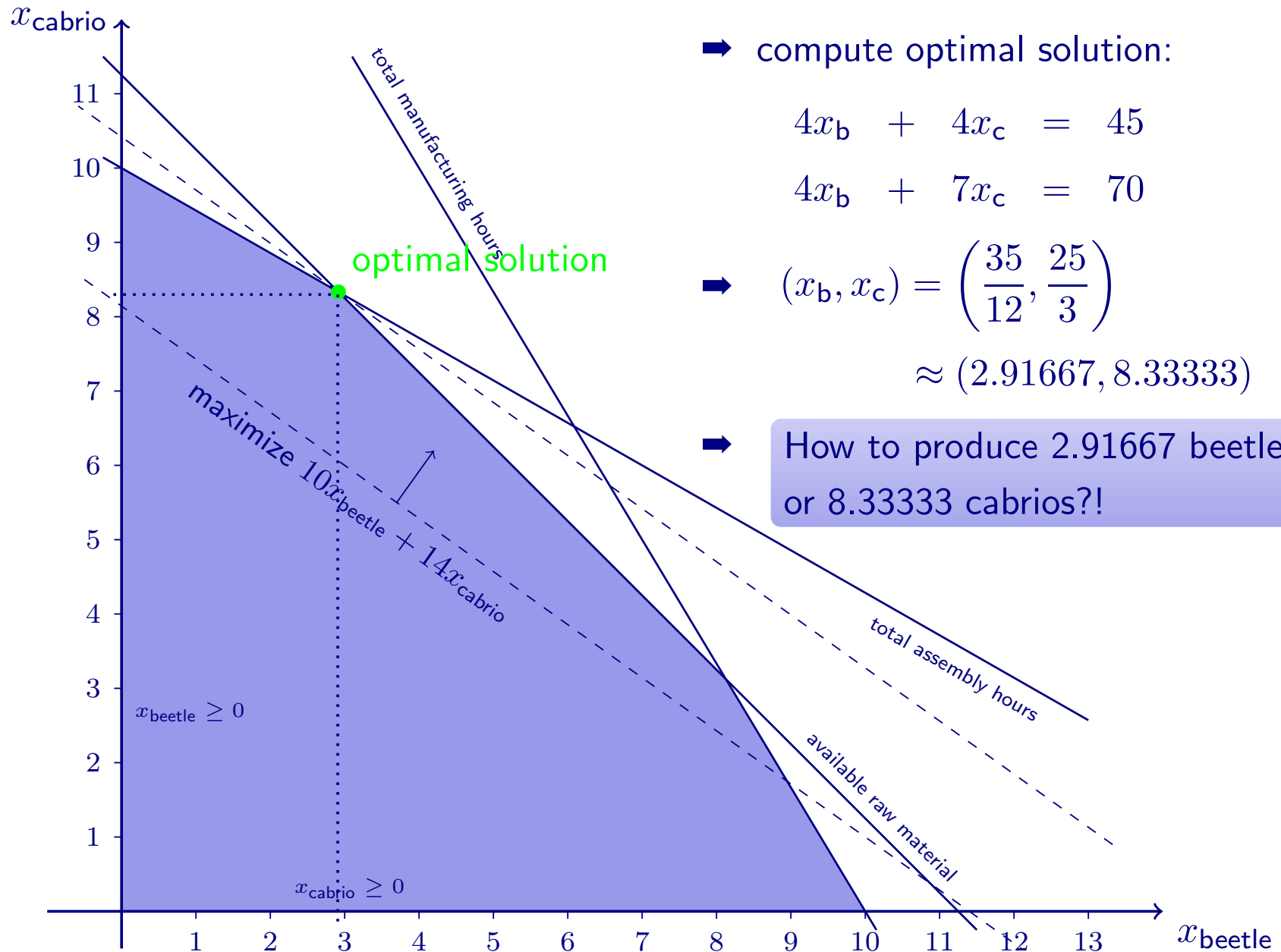
→ compute optimal solution:

$$4x_b + 4x_c = 45$$

$$4x_b + 7x_c = 70$$

→  $(x_b, x_c) = \left( \frac{35}{12}, \frac{25}{3} \right)$

$$\approx (2.91667, 8.33333)$$



→ compute optimal solution:

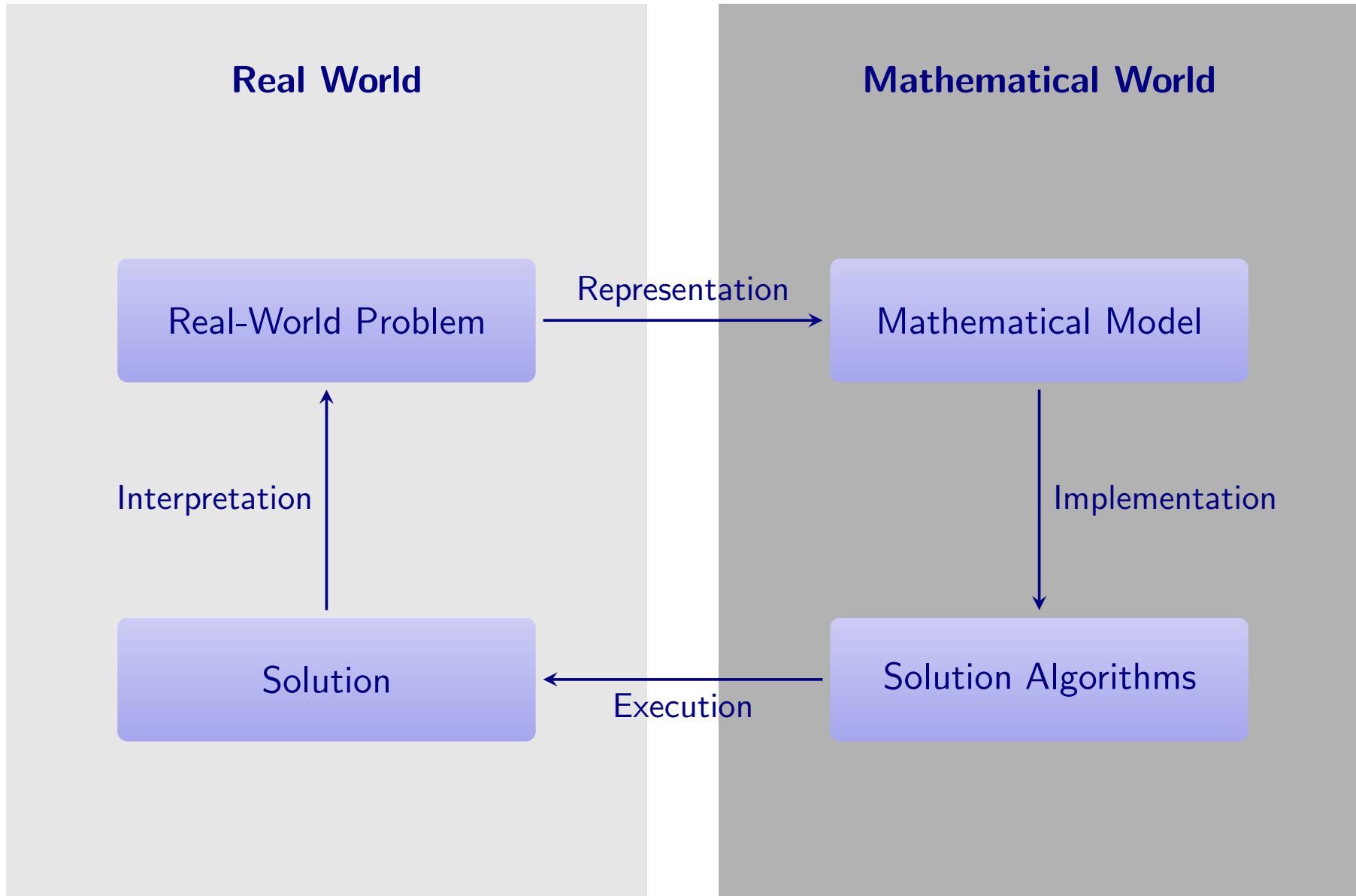
$$4x_b + 4x_c = 45$$

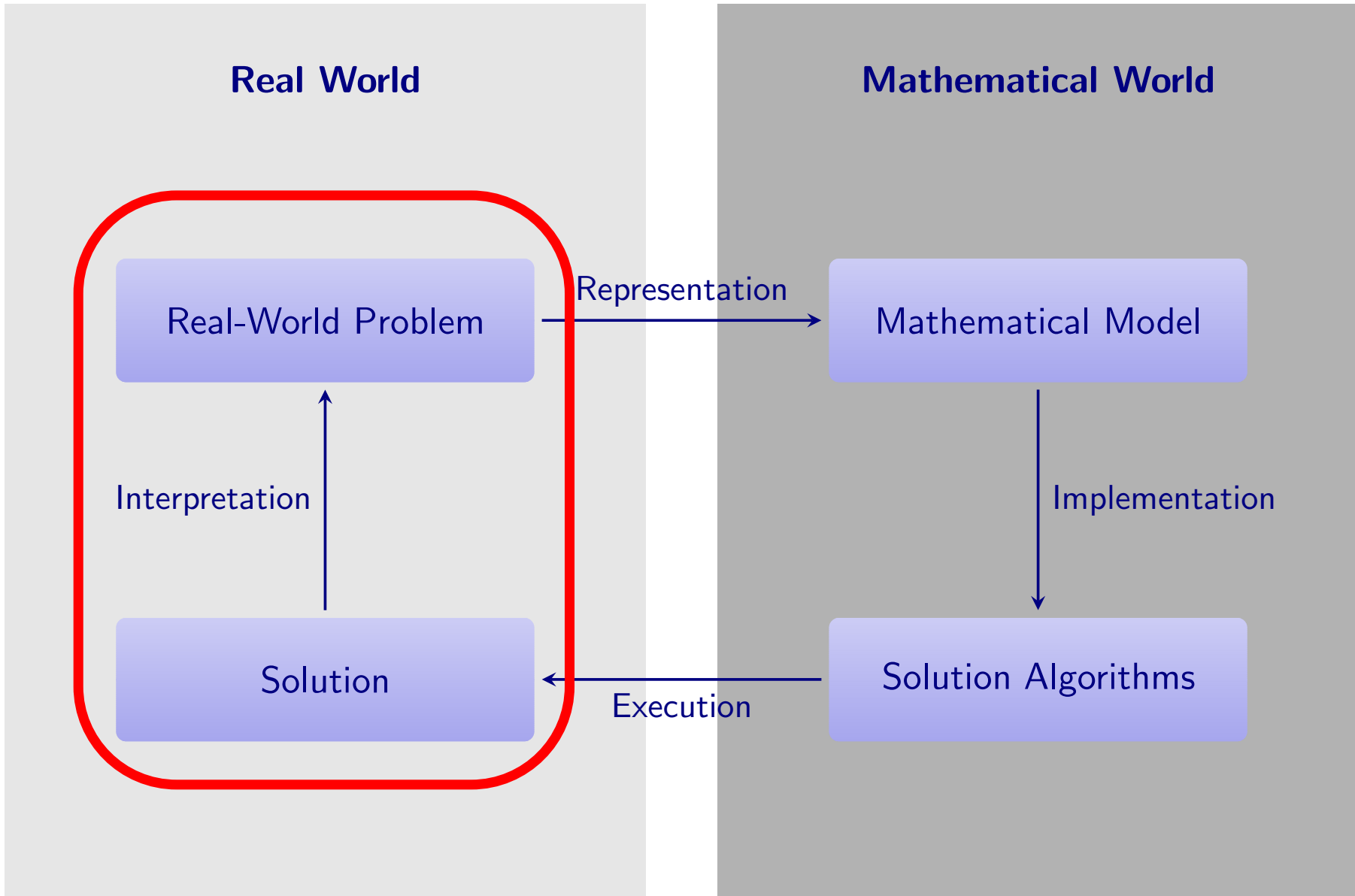
$$4x_b + 7x_c = 70$$

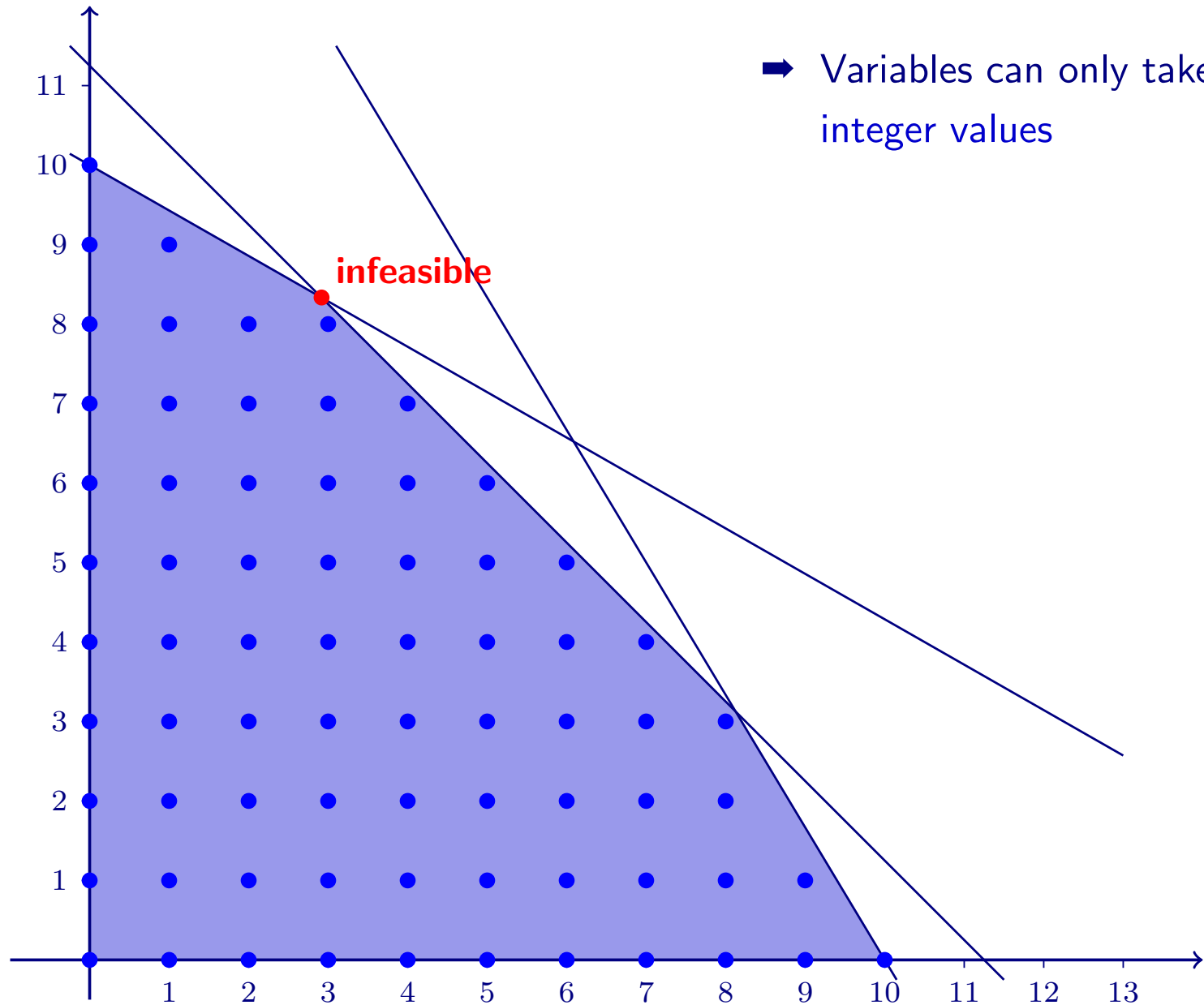
→  $(x_b, x_c) = \left(\frac{35}{12}, \frac{25}{3}\right)$

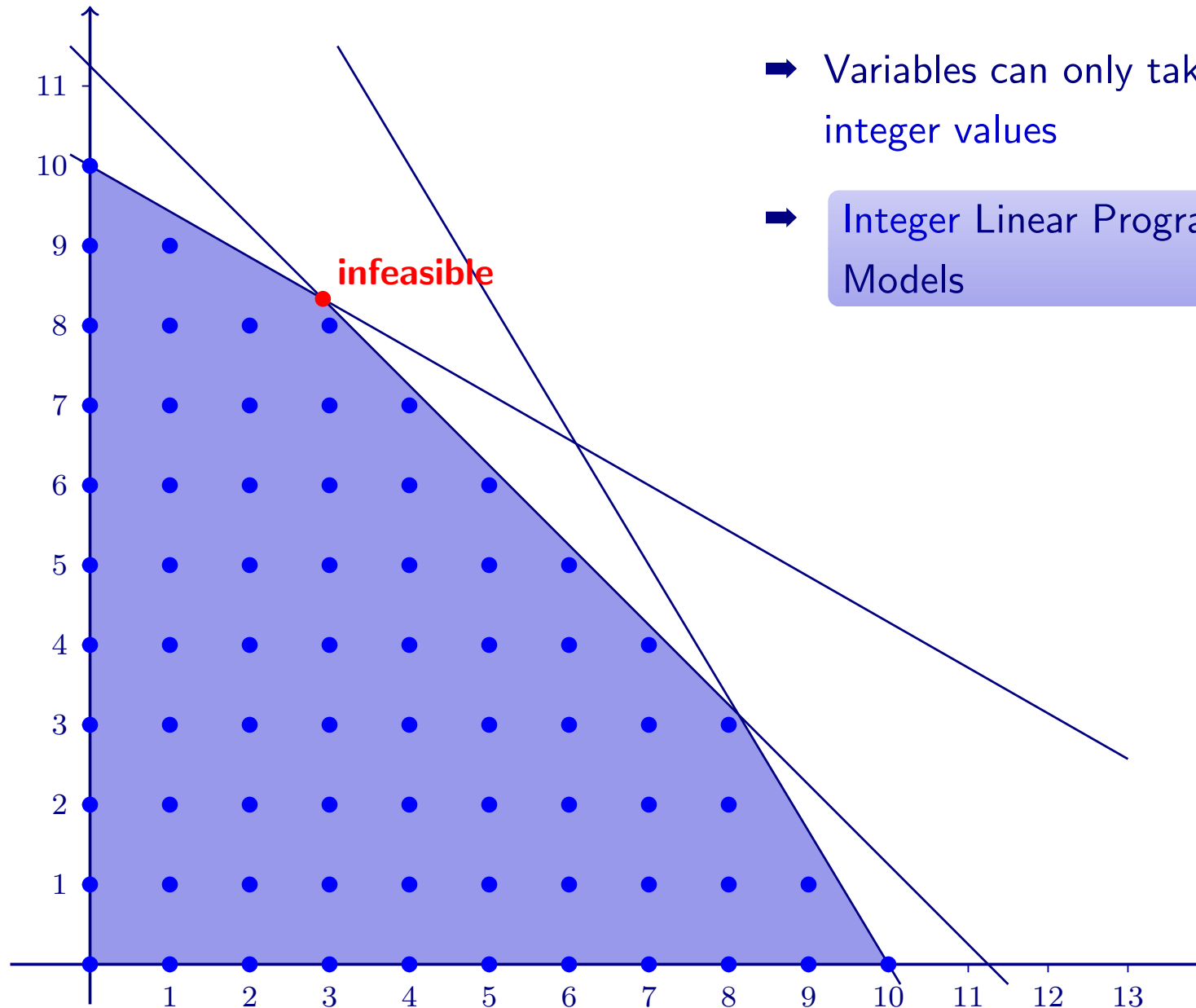
$$\approx (2.91667, 8.33333)$$

→ How to produce 2.91667 beetles, or 8.33333 cabrios?!



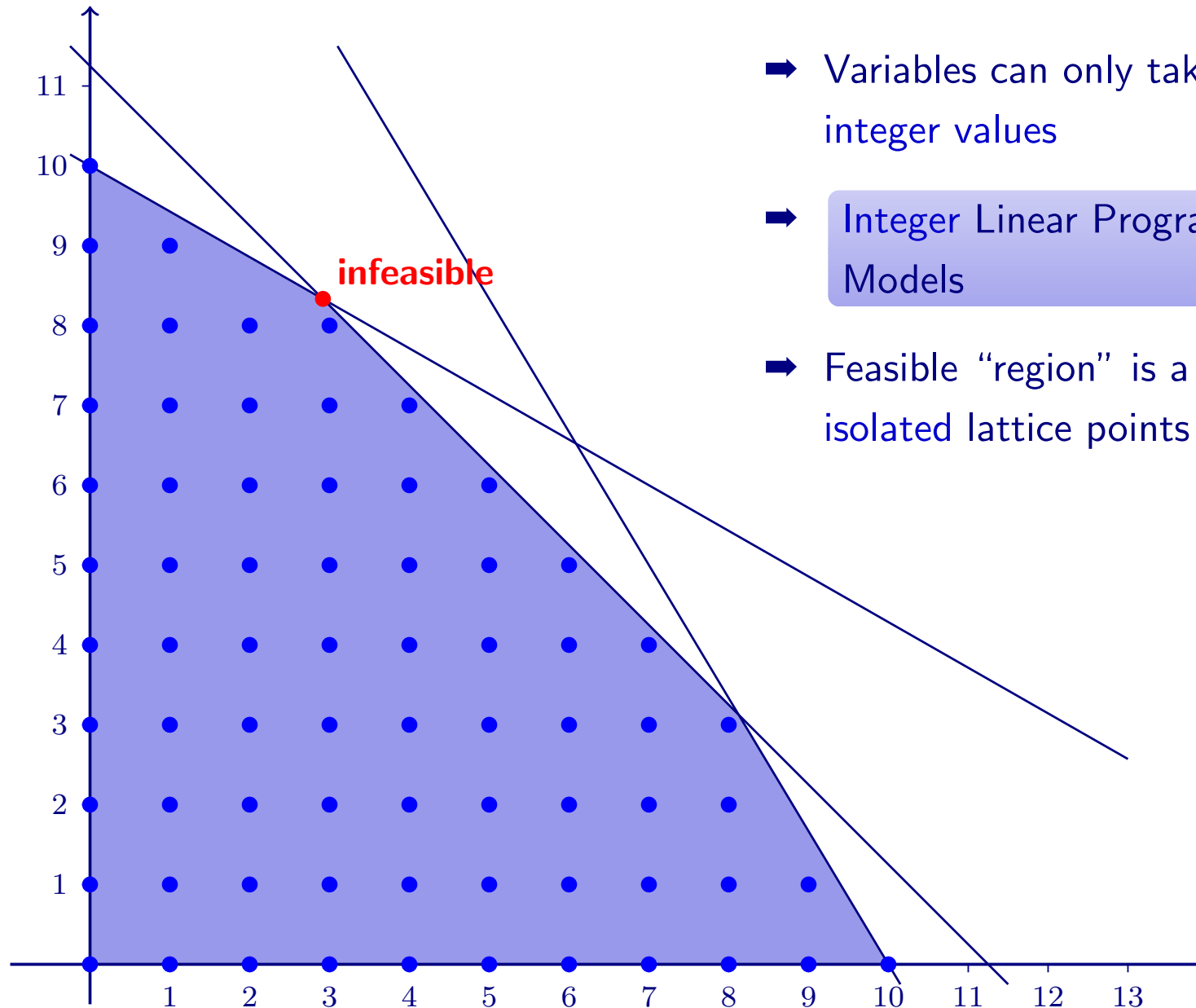






➔ Variables can only take integer values

➔ Integer Linear Programming Models



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➔ Integer Linear Programming Models

➔ Feasible "region" is a set of isolated lattice points



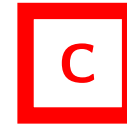
maximize/minimize

$$\sum_{j=1}^n c_j x_j$$

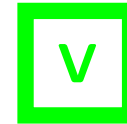
**Objective function**

subject to

$$\sum_{j=1}^n a_{ij} x_j \leq b_i \quad \text{for all } i = 1, \dots, m$$

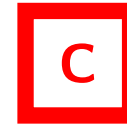


$$l_j \leq x_j \leq u_j \quad \text{for all } j = 1, \dots, n$$

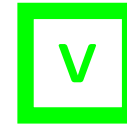


maximize/minimize  $\sum_{j=1}^n c_j x_j$  **Objective function**

subject to  $\sum_{j=1}^n a_{ij} x_j \leq b_i$  for all  $i = 1, \dots, m$



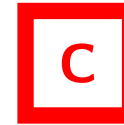
$l_j \leq x_j \leq u_j$  for all  $j = 1, \dots, n$



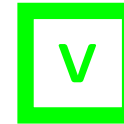
$x_j$  integer for all  $j = 1, \dots, n$

maximize/minimize  $\sum_{j=1}^n c_j x_j$  **Objective function**

subject to  $\sum_{j=1}^n a_{ij} x_j \leq b_i$  for all  $i = 1, \dots, m$



$l_j \leq x_j \leq u_j$  for all  $j = 1, \dots, n$



➔ Integer Program

$x_j$  integer for all  $j = 1, \dots, n$

maximize/minimize  $\sum_{j=1}^n c_j x_j$  **Objective function**

subject to  $\sum_{j=1}^n a_{ij} x_j \leq b_i$  for all  $i = 1, \dots, m$  C

$l_j \leq x_j \leq u_j$  for all  $j = 1, \dots, n$  V

➔ Integer Program

$x_j$  integer for all  $j = 1, \dots, n$

➔ Mixed Integer Program

$x_j$  integer for all  $j = 1, \dots, \ell$  ( $\ell < n$ )

maximize/minimize  $\sum_{j=1}^n c_j x_j$  **Objective function**

subject to  $\sum_{j=1}^n a_{ij} x_j \leq b_i$  for all  $i = 1, \dots, m$  C

$l_j \leq x_j \leq u_j$  for all  $j = 1, \dots, n$  V

➔ Integer Program

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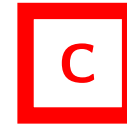
➔ The LP obtained by skipping all of the integrality constraints is called the Linear Programming Relaxation of the (M)IP

maximize/minimize

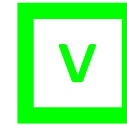
$$\sum_{j=1}^n c_j x_j$$

**Objective function**

subject to  $\sum_{j=1}^n a_{ij} x_j \leq b_i$  for all  $i = 1, \dots, m$



$l_j \leq x_j \leq u_j$  for all  $j = l + 1, \dots, n$



$x_j$  integer for all  $j = 1, \dots, l$

maximize/minimize  $\sum_{j=1}^n c_j x_j$  **Objective function**

subject to  $\sum_{j=1}^n a_{ij} x_j \leq b_i$  for all  $i = 1, \dots, m$  **C**

$l_j \leq x_j \leq u_j$  for all  $j = l + 1, \dots, n$  **V**

$0 \leq x_j \leq 1$  for all  $j = 1, \dots, l$  ( $l < n$ )

$x_j$  integer for all  $j = 1, \dots, l$

maximize/minimize  $\sum_{j=1}^n c_j x_j$  **Objective function**

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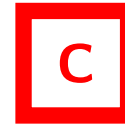
↕

$x_j \in \{0, 1\}$  for all  $j = 1, \dots, l$  ( $l < n$ )



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$x_j \in \{0, 1\}$  for all  $j = 1, \dots, l$  ( $l < n$ )

➔ Binary variables used to model yes/no decisions

▷ Original problem: How many cars should be produced to maximize the profit?

<b>Product</b>	<b>Beetle</b>	<b>Cabrio</b>
Revenue	\$10000	\$14000
Manufacturing	5h	3h
Assembly	4h	7h
Raw material	400kg	400kg

**Plant capacity and available raw materials:**

- Manufacturing capacity: 50h
- Assembly capacity: 70h
- Raw material: 8000kg

- ▷ Original problem: How many cars should be produced to maximize the profit?

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- ▷ Additional Options: Investments in manufacturing and/or assembly units

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- ▷ Additional Options: Investments in manufacturing and/or assembly units

	Investment	Extra Cap.
Manufacturing	\$10000	19h
Assembly, Option 1	\$10000	20h
Assembly, Option 2	\$25000	32h
Assembly, Option 3	\$40000	45h

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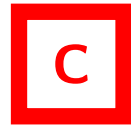
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	Investment	Extra Cap.
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Assembly, Option 2	\$25000	32h
Assembly, Option 3	\$40000	45h

**Budget for investment:**

max. \$50000

Objective function: maximize (total revenue)  $r_{\text{beetle}} \cdot x_{\text{beetle}} + r_{\text{cabrio}} \cdot x_{\text{cabrio}}$



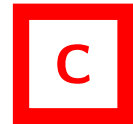
(total raw material available)  $\rho_{\text{beetle}}x_{\text{beetle}} + \rho_{\text{cabrio}}x_{\text{cabrio}} \leq R$

(time spent in each department)  $t_{\text{beetle},d}x_{\text{beetle}} + t_{\text{cabrio},d}x_{\text{cabrio}} \leq T_d$  for all  $d \in D$



(non-negativity of variables)  $x_c \geq 0$  for all  $c \in C$

Objective function: maximize (total revenue)  $r_{\text{beetle}} \cdot x_{\text{beetle}} + r_{\text{cabrio}} \cdot x_{\text{cabrio}}$



(total raw material available)  $\rho_{\text{beetle}}x_{\text{beetle}} + \rho_{\text{cabrio}}x_{\text{cabrio}} \leq R$

(time spent in each department)  $t_{\text{beetle},d}x_{\text{beetle}} + t_{\text{cabrio},d}x_{\text{cabrio}} \leq T_d$  for all  $d \in D$



(integrality of variables)

$x_c \geq 0$  for all  $c \in C$

$x_c$  integer for all  $c \in C$

Objective function: maximize (total revenue)  $r_{\text{beetle}} \cdot x_{\text{beetle}} + r_{\text{cabrio}} \cdot x_{\text{cabrio}}$



(total raw material available)  $\rho_{\text{beetle}}x_{\text{beetle}} + \rho_{\text{cabrio}}x_{\text{cabrio}} \leq R$

(time spent in each department)  $t_{\text{beetle},d}x_{\text{beetle}} + t_{\text{cabrio},d}x_{\text{cabrio}} \leq T_d$  for all  $d \in D$



(0/1 decision variables)  $y_{\text{man1}}, y_{\text{ass1}}, y_{\text{ass2}}, y_{\text{ass3}} \in \{0, 1\}$

$x_c \geq 0$  for all  $c \in C$

(integrality of variables)

$x_c$  integer for all  $c \in C$



Objective function: maximize (total revenue)  $r_{\text{beetle}} \cdot x_{\text{beetle}} + r_{\text{cabrio}} \cdot x_{\text{cabrio}}$



(total raw material available)  $\rho_{\text{beetle}}x_{\text{beetle}} + \rho_{\text{cabrio}}x_{\text{cabrio}} \leq R$

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$x_c \geq 0$  for all  $c \in C$

(integrality of variables)

$x_c$  integer for all  $c \in C$

▷ New set: investment decisions  $I = \{\text{man1}, \text{ass1}, \text{ass2}, \text{ass3}\}$

Objective function: maximize (total revenue)  $r_{\text{beetle}} \cdot x_{\text{beetle}} + r_{\text{cabrio}} \cdot x_{\text{cabrio}}$



(total raw material available)  $\rho_{\text{beetle}}x_{\text{beetle}} + \rho_{\text{cabrio}}x_{\text{cabrio}} \leq R$

(time spent in each department)  $t_{\text{beetle},d}x_{\text{beetle}} + t_{\text{cabrio},d}x_{\text{cabrio}} \leq T_d$  for all  $d \in D$



(0/1 decision variables)  $y_i \in \{0, 1\}$  for all  $i \in I$

$x_c \geq 0$  for all  $c \in C$

(integrality of variables)

$x_c$  integer for all  $c \in C$

▷ New set: investment decisions  $I = \{\text{man1, ass1, ass2, ass3}\}$

Objective function: maximize (total revenue)  $r_{\text{beetle}} \cdot x_{\text{beetle}} + r_{\text{cabrio}} \cdot x_{\text{cabrio}}$



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(time spent in each department)  $t_{\text{beetle},d}x_{\text{beetle}} + t_{\text{cabrio},d}x_{\text{cabrio}} \leq T_d$  for all  $d \in D$



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▷ New set: investment decisions  $I = \{\text{man1}, \text{ass1}, \text{ass2}, \text{ass3}\}$

▷ New parameters: investment capital  $b_{\text{man1}} = 10, b_{\text{ass1}} = 10, b_{\text{ass2}} = 25, b_{\text{ass3}} = 40$

Objective function: maximize (total revenue)  $r_{\text{beetle}} \cdot x_{\text{beetle}} + r_{\text{cabrio}} \cdot x_{\text{cabrio}}$



(total raw material available)  $\rho_{\text{beetle}}x_{\text{beetle}} + \rho_{\text{cabrio}}x_{\text{cabrio}} \leq R$

(time spent in each department)  $t_{\text{beetle},d}x_{\text{beetle}} + t_{\text{cabrio},d}x_{\text{cabrio}} \leq T_d$  for all  $d \in D$

(available budget)  $b_{\text{man1}}y_{\text{man1}} + b_{\text{ass1}}y_{\text{ass1}} + b_{\text{ass2}}y_{\text{ass2}} + b_{\text{ass3}}y_{\text{ass3}} \leq B$



(0/1 decision variables)  $y_i \in \{0, 1\}$  for all  $i \in I$

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(integrality of variables)

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(available budget)

$$\sum_{i \in I} b_i y_i \leq B$$



(0/1 decision variables)

$$y_i \in \{0, 1\} \text{ for all } i \in I$$

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▷ New set: investment decisions  $I = \{\text{man1}, \text{ass1}, \text{ass2}, \text{ass3}\}$

▷ New parameters: investment capital  $b_{\text{man1}} = 10, b_{\text{ass1}} = 10, b_{\text{ass2}} = 25, b_{\text{ass3}} = 40$

additional capacities  $\tau_{\text{man1}} = 19, \tau_{\text{ass1}} = 20, \tau_{\text{ass2}} = 32, \tau_{\text{ass3}} = 45$

Objective function: maximize (total revenue)  $r_{\text{beetle}} \cdot x_{\text{beetle}} + r_{\text{cabrio}} \cdot x_{\text{cabrio}}$



(total raw material available)  $\rho_{\text{beetle}}x_{\text{beetle}} + \rho_{\text{cabrio}}x_{\text{cabrio}} \leq R$

(time spent in manufacturing)  $t_{\text{beetle,man}}x_{\text{beetle}} + t_{\text{cabrio,man}}x_{\text{cabrio}} \leq T_{\text{man}}$

(available budget)  $\sum_{i \in I} b_i y_i \leq B$



(0/1 decision variables)  $y_i \in \{0, 1\}$  for all  $i \in I$

(integrality of variables)

$x_c \geq 0$  for all  $c \in C$

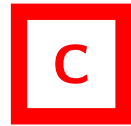
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(total raw material available)  $\rho_{\text{beetle}}x_{\text{beetle}} + \rho_{\text{cabrio}}x_{\text{cabrio}} \leq R$

(time spent in manufacturing)  $t_{\text{beetle,man}}x_{\text{beetle}} + t_{\text{cabrio,man}}x_{\text{cabrio}} \leq T_{\text{man}} + \tau_{\text{man1}}y_{\text{man1}}$

(available budget)  $\sum_{i \in I} b_i y_i \leq B$



(0/1 decision variables)  $y_i \in \{0, 1\}$  for all  $i \in I$

(integrality of variables)

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Objective function: maximize (total revenue)  $r_{\text{beetle}} \cdot x_{\text{beetle}} + r_{\text{cabrio}} \cdot x_{\text{cabrio}}$

**C** (total raw material available)  $\rho_{\text{beetle}} x_{\text{beetle}} + \rho_{\text{cabrio}} x_{\text{cabrio}} \leq R$

(time spent in manufacturing)  $t_{\text{beetle,man}} x_{\text{beetle}} + t_{\text{cabrio,man}} x_{\text{cabrio}} - \tau_{\text{man1}} y_{\text{man1}} \leq T_{\text{man}}$

(available budget)  $\sum_{i \in I} b_i y_i \leq B$

**V** (0/1 decision variables)  $y_i \in \{0, 1\}$  for all  $i \in I$

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# beetles	4
# cabrios	15
manufact. investment option	1
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→ revenue: \$250000

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**optimum of the LP relaxation**

# beetles	0
# cabrios	19.197151
manu. invest.	0.399550
assembly invest. option 1	1
assembly invest. option 2	1
assembly invest. option 3	0.275112

→ revenue: \$268760.12

constraints	used up	available
manufact. time	57.59145	57.59145
assembly time	134.38	134.38004
raw material	7678.8604	8000
budget	50T	50T



LP-relaxation

$$\begin{aligned}
 &\text{maximize/minimize} && \sum_{j=1}^n c_j x_j && \text{Objective function} \\
 &\text{subject to} && \sum_{j=1}^n a_{ij} x_j \leq b_i && \text{for all } i = 1, \dots, m && \boxed{C} \\
 &&& l_j \leq x_j \leq u_j && \text{for all } j = 1, \dots, n && \boxed{V}
 \end{aligned}$$

➔ Integer Program

$$x_j \text{ integer for all } j = 1, \dots, n$$

➔ Mixed Integer Program

$$x_j \text{ integer for all } j = 1, \dots, \ell \quad (\ell < n)$$

➔ Binary variables:

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▷ Common extension: only one of the available options can be chosen

➔ add set packing constraints for the  $y_i$ 's...

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  - ➔ binary variable  $y \in \{0, 1\}$ , meaning:  $y = 1 \Leftrightarrow$  B happens
  - ➔  $(\dots \text{linear expression for value} \dots) \leq T + M \cdot y$  ( $T$ : threshold,  $M$ : big enough value)
- ▷ Special case: if all of decisions  $A_1, \dots, A_n$  are taken, then B has to be taken
  - ➔  $y_{A_1} + \dots + y_{A_n} \leq n - 1 + y_B$

- ▷ Implication: if decision A is taken, then also decision B has to be taken
  - ➔ binary variables  $y_A, y_B \in \{0, 1\}$ , meaning:  $y_* = 1 \Leftrightarrow$  take decision \*
  - ➔  $y_A \leq y_B$
- ▷ Similarly: if any one of decisions  $A_1, \dots, A_n$  is taken, then also B has to be taken
  - ➔ binary variables  $y_{A_1}, \dots, y_{A_n}, y_B \in \{0, 1\}$ , same meaning as above
  - ➔  $y_{A_1} + \dots + y_{A_n} \leq n \cdot y_B$  ➔ possibly **bad** if  $n$  is large (big-M constraints)
- ▷ Triggering: if some value exceeds a given threshold, then B happens
  - ➔ binary variable  $y \in \{0, 1\}$ , meaning:  $y = 1 \Leftrightarrow$  B happens
  - ➔  $(\dots \text{linear expression for value} \dots) \leq T + M \cdot y$  ( $T$ : threshold,  $M$ : big enough value)
- ▷ Special case: if all of decisions  $A_1, \dots, A_n$  are taken, then B has to be taken
  - ➔  $y_{A_1} + \dots + y_{A_n} \leq n - 1 + y_B$
- ▷ Even more complicated logical relations are possible by combining constraints...



- ▷ Models, Data and Algorithms
- ▷ Linear Optimization
- ▷ Mathematical Background: Polyhedra, Simplex-Algorithm
- ▷ Sensitivity Analysis; (Mixed) Integer Programming
- ▷ MIP Modelling
- ▷ Branch & Bound, Cutting Planes; More Examples; Combinatorial Optimization
- ▷ Combinatorial Optimization: Examples, Graphs, Algorithms
- ▷ Complexity Theory
- ▷ Nonlinear Optimization
- ▷ Scheduling
- ▷ Lot Sizing
- ▷ Multicriteria Optimization
- ▷ Oral exam